

INSIGNIA GLUTE BRIDGE

SS-GLB

Parts Manual

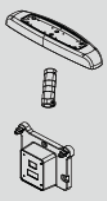
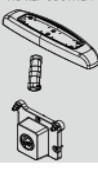
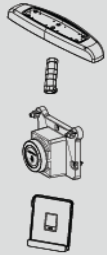
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SS Options Key

FRAME COLOR OPTION SELECT POWDERCOAT COLOR ☐ BLACK ☐ BLUE ☐ CANDY APPLE RED ☐ CHARCOAL ☐ DIAMOND WHITE ☐ ELECTRIC BLUE ☐ ICE BLUE METALLIC ☐ MIDNIGHT METALLIC ☐ MOCHA SAND ☐ NICKEL ☐ PLATINUM ☐ RED ☐ TITANIUM ☐ WHITE ☐ YELLOW ☐ CUSTOM	UPHOLSTERY OPTION ☐ SINGLE STITCH  ☐ DOUBLE STITCH 	SHROUD WRAP OPTION (FRONT ONLY) ☐ BAMBOO ☐ BLACK CARBON FIBER ☐ BRONZE ☐ FULL SHROUD ☐ PREMIUM STAINLESS STEEL ☐ ROSEWOOD ☐ SKY ☐ STAINLESS STEEL ☐ STEM ☐ CUSTOM	TRIM OPTION ☐ L PAINTED TOWER CAP ERGO GRIP REP COUNTER 
LANGUAGE OPTION SELECT LANGUAGE ☐ 01 ENGLISH ☐ 02 GERMAN ☐ 03 FRENCH ☐ 04 SPANISH ☐ 05 ITALIAN ☐ 06 DUTCH ☐ 07 JAPANESE ☐ 08 PORTUGUESE ☐ 10 RUSSIAN ☐ 11 TURKISH ☐ 12 CHINESE ☐ 13 ARABIC	UPHOLSTERY COLOR OPTION ☐ AMERICAN BEAUTY RED ☐ AZURE ☐ BLACK ☐ BLACK CARBON FIBER ☐ BURGUNDY ☐ CANDY APPLE RED ☐ CHESTNUT ☐ CONCORD ☐ CRANBERRY ☐ CROCUS ☐ DARK WALNUT ☐ DOVE GRAY ☐ EMERALD ☐ GRAPHITE ☐ GROTTO ☐ GUN METAL ☐ HUNTER GREEN ☐ IMPERIAL BLUE ☐ JADE ☐ NAVY ☐ NORTHWOODS GREEN ☐ PAPRIKA ☐ PLUM ☐ PUTTY ☐ REGIMENTAL BLUE ☐ ROYAL BLUE ☐ SLATE ☐ SPACE BLUE ☐ SUEDE ☐ TERRA COTTA ☐ TURQUOISE ☐ WHEAT ☐ CUSTOM	TRIM OPTION ☐ S PLASTIC TOWER CAP ERGO GRIP (after October 1, 2024) STANDARD GRIP (before October 1, 2024) NO REP COUNTER  Before October 1, 2024 After October 1, 2024 ☐ E PAINTED TOWER CAP ERGO GRIP NO REP COUNTER 	TRIM OPTION ☐ T (previously L Trim) PAINTED TOWER CAP ERGO GRIP LF CONNECT PUCK DEVICE HOLDER 

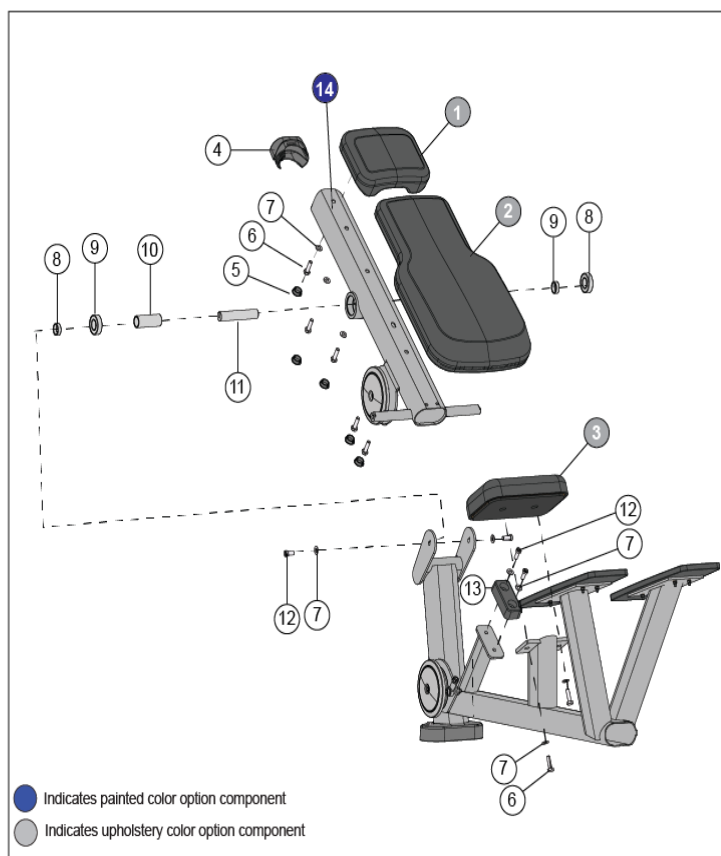
KEY
 LANGUAGE ① ② ③
 Items with Black callouts require the last two digits (XX) to be replaced with language codes listed above. IE: 12345XX should be 1234501 for English.

UPHOLSTERY ④ ⑤ ⑥
 Items with Gray callouts require the upholstery color within the order notes. IE: Putty.

FRAME COLOR ⑦ ⑧ ⑨
 Items with Blue callouts require the powder coat frame color to be within the order notes.

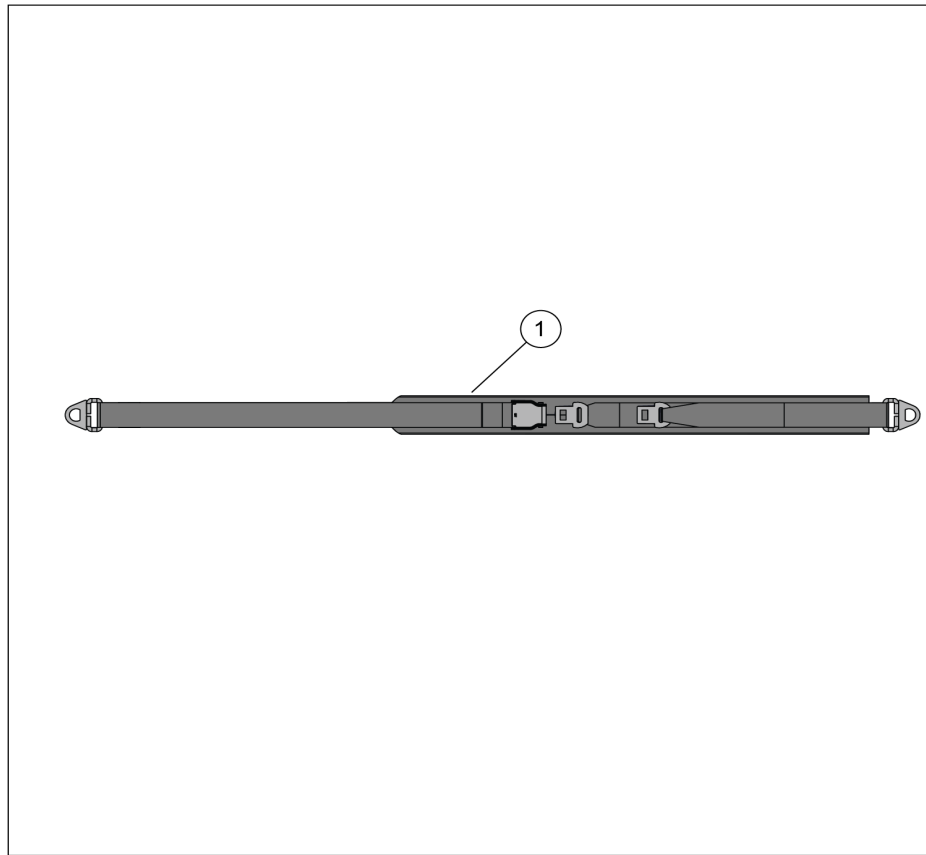
Ref #	Part Number	Qty	Description
-	LEGEND_DESCRIPTION	1	LEGEND DESCRIPTION

SS-GLB Back and Seat Pad Frame Assembly



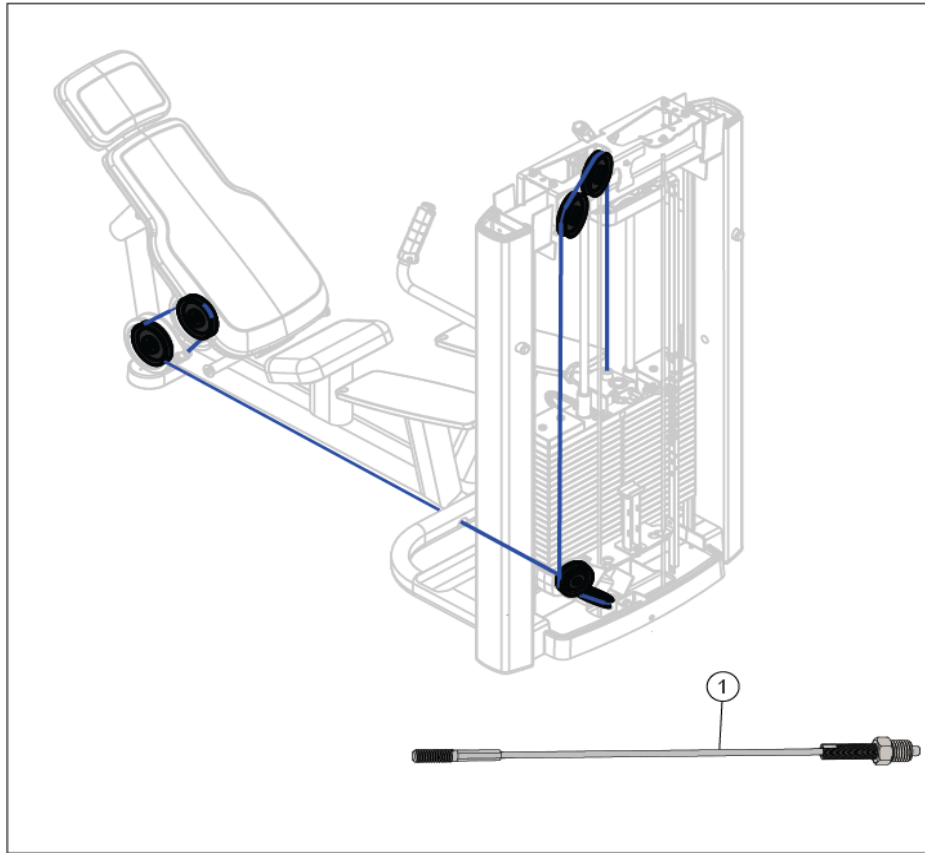
Ref #	Part Number	Qty	Description
1	1000017-0199	1	PAD, HEAD REST CUS, DBL STITCH- Custom
1	1000017-0099	1	PAD, HEAD REST CUS, SNGL STITCH- Custom
2	1000018-0099	1	PAD, LARGE BACK CUS, SNGL STITCH- Custom
2	1000018-0199	1	PAD, LARGE BACK CUS, DBL STITCH- Custom
3	1025550-0000	1	PAD: SEAT 7 X 11-1/4
3	1025550-0100	1	PAD: SEAT, 7 X 11-1/4, DBL STITCH Custom
4	7333902	1	CAP, LARGE FLOV-END; CHGR
5	3237407	5	PLUG, 1 IN HOLE
6	3251204	7	M10 X 1.5 X 35MM UNS HEX CS ST ZN
7	3236601	11	WASHER, 3/8 SAE STAINLESS STEEL
8	7330001	2	SPACER, INTERNAL X .403
9	3235601	2	BEARING, 6205 BALL
10	7330003	1	SPACER, INTERNAL X 3.235
11	7316502	1	SHAFT, 25MM X 5.250
12	3236202	4	M10 X 1.5 X 25 SHCS, LOW HEAD
13	8832301	1	SMALL BUMPER (VEN# MM3)
14	1024152-0000	1	WELDMENT: BACKPAD, SS-GLB

SS-GLB Belt Assembly



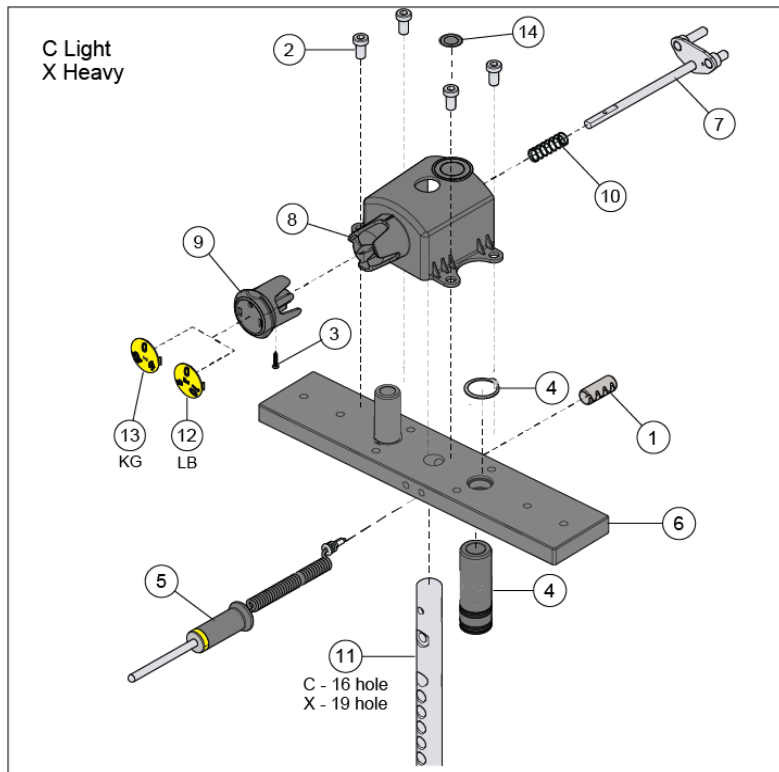
Ref #	Part Number	Qty	Description
1	1024335-0001	1	ASSEMBLY: BELT, SS-GLB

SS-GLB Cable Routing



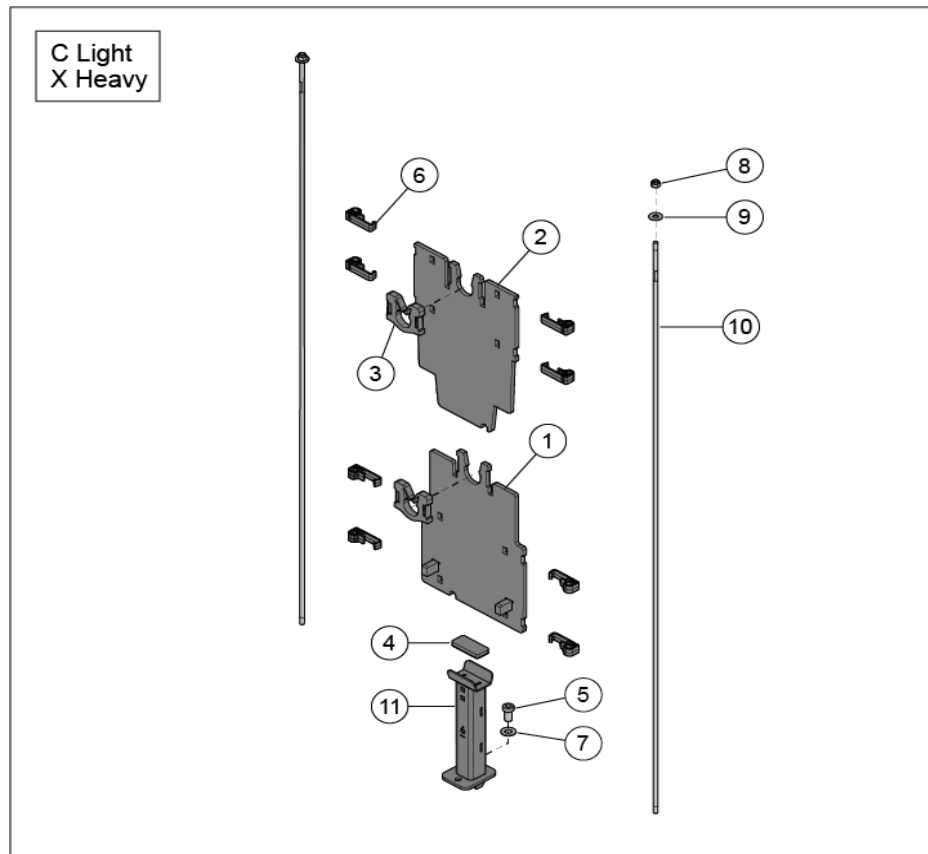
Ref #	Part Number	Qty	Description
1	9423519	1	CABLE, SS-GLB-DIAL

SS-GLB C and X Head Plate Assembly



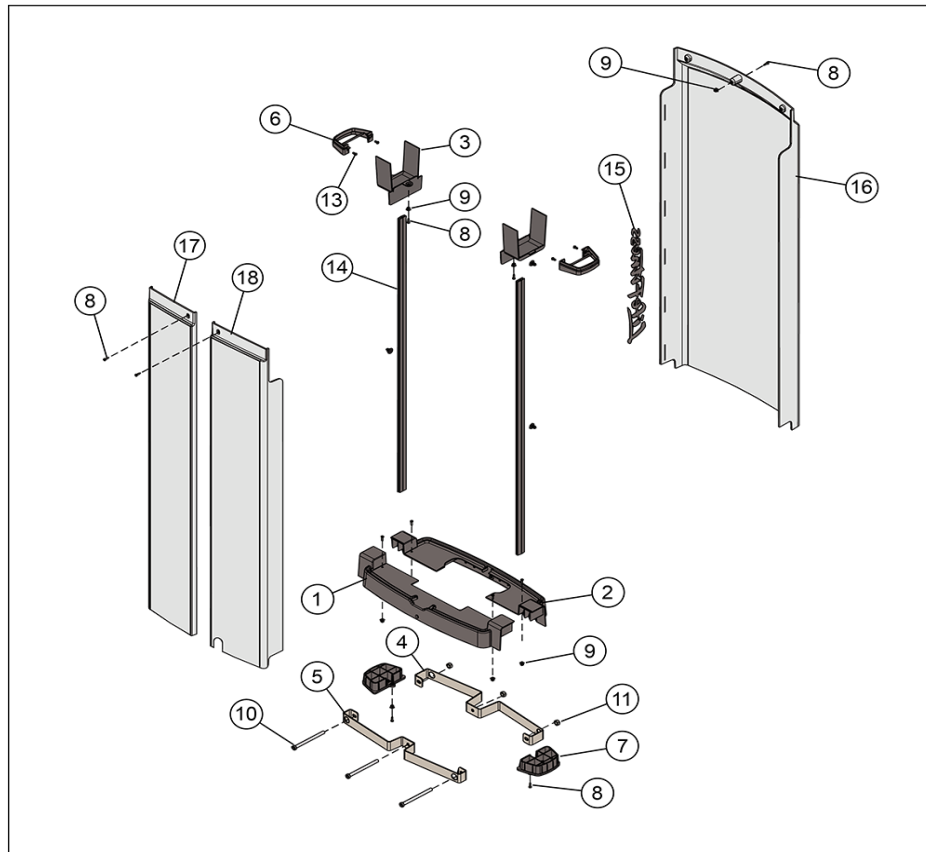
Ref #	Part Number	Qty	Description
1	3236001	1	BUSHING, SPRING PIN
2	3236201	4	M10 X 1.5 X 20 SHCS, LOW HEAD
3	3275601	1	SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB
4	9296001	2	BUSHING, HEADPLATE, LONG
5	1003679-0003	1	ASSY, WGT STK SEL PIN -YEL
6	9431101	1	HEADPLATE, WT. STACK, 20LB
7	1010800-0001	1	WLDMT, INC WGT PIN
8	1017209-0001	1	HOUSING: INC WEIGHT
9	9443201	1	KNOB, INC WEIGHT
10	9443301	1	SPRING, INC WGT PIN
11	9434202	1	BAYONET, 16 PLATE
11	9426002	1	BAYONET, 19 PLATE
12	9431403	1	CAP, SELECTOR KNOB -LBS
13	9450103	1	CAP, SELECTOR KNOB -KGS

SS-GLB C and X Increment Weights



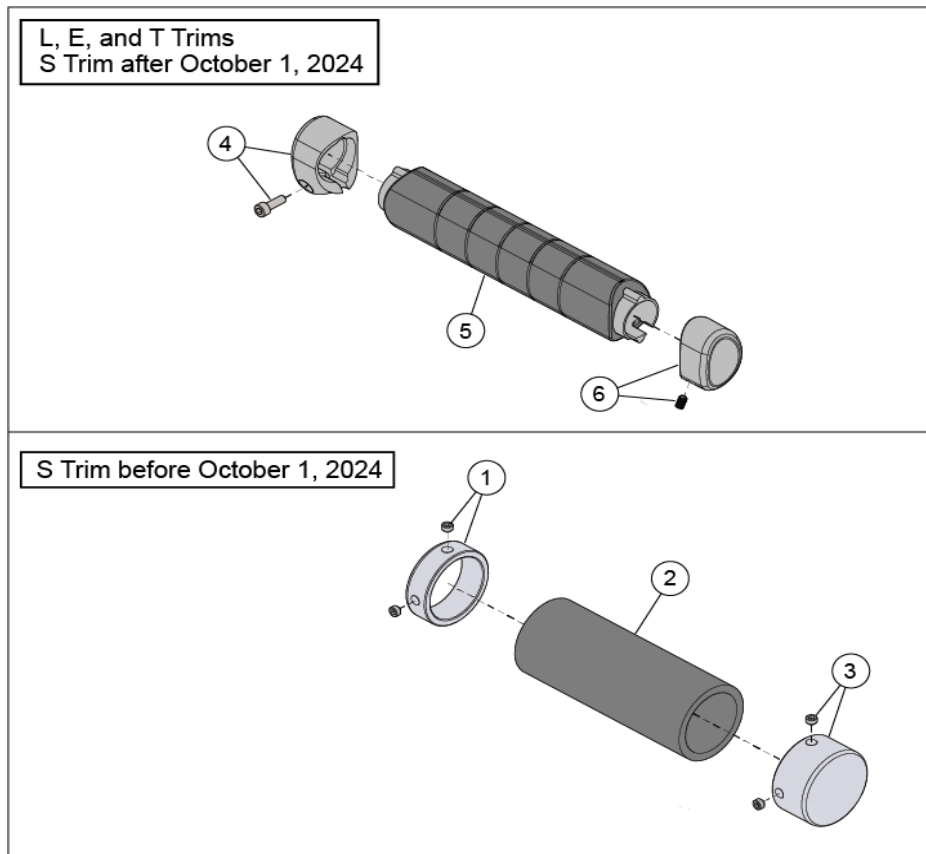
Ref #	Part Number	Qty	Description
1	1010971-2801	1	WLDMT: INC WEIGHT, 5LB, REAR -CHR
2	1010970-2801	1	PLATE: INC WEIGHT, 5LB, FRONT, 1/4" -CHR
3	1008920-0001	2	GUARD: INCREMENT WEIGHT, 0.25
4	1008552-0001	1	BUMPER: EA FOAM, INC WEIGHT
5	3236201	1	M10 X 1.5 X 20 SHCS, LOW HEAD
6	1010803-0001	8	GUIDE ROD ASSY: INCR WT, 1/4", CHARCOAL GRAY
7	3236601	1	WASHER, 3/8 SAE STAINLESS STEEL
8	3102806	2	NUT, NYLOCK 1/4-20
9	3102506	2	WASHER, FLAT 1/4 ID ZN
10	1008192-0007	2	GUIDE ROD: INC WEIGHT, 0.25 OD SOLID, 49.25
11	1018165-2801	1	WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR

SS-GLB Full Shroud



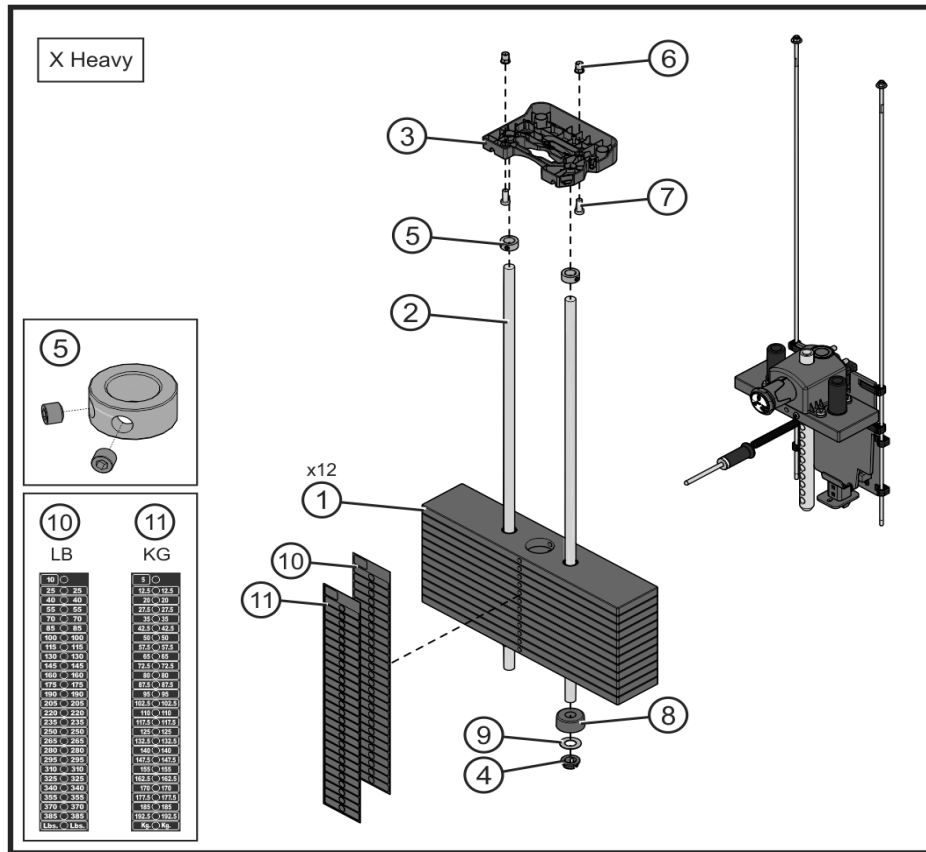
Ref #	Part Number	Qty	Description
1	9410801	1	COVER, TOWER BOTTOM -FRONT
2	1007064-0001	1	COVER: TOWER BOTTOM, REAR
3	9415701	2	COVER, SS, TWR
4	1007623-0001	1	BRACKET: TOWER GUARD, REAR
5	1007622-0001	1	BRACKET: TOWER GUARD, FRONT
6	9415801	2	GASKET, TRAP TUBE
7	9412701	2	ASSY, TRAP TUBE, CAP -BTM
8	3275801	11	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
9	0017-00042-1147	9	GROMMET: SCREW, 8 OR 10
10	3236220	3	M10 X 1.5 X 130 SHCS, LOW HEAD
11	3236801	3	NUT, NYLOCK M10 X 1.5 SS
12	1006620-0001	4	RETAINER: PANEL, 9/32 X 1/2 NYL
13	0017-00101-1587	4	RVT 201X0413X.354 T NY NO
14	9414601	2	SHROUD EXTRUSION - SHORT
15	9489101	1	LABEL, LIFE FITNESS, 20IN.
16	9489001	1	SHROUD, SS, REAR, SRT
17	9410601	1	SHROUD, TOWER FRONT, LT - SHORT
18	9410703	1	SHROUD, SS-HAB/HAD, FNT, RT

SS-GLB Grips

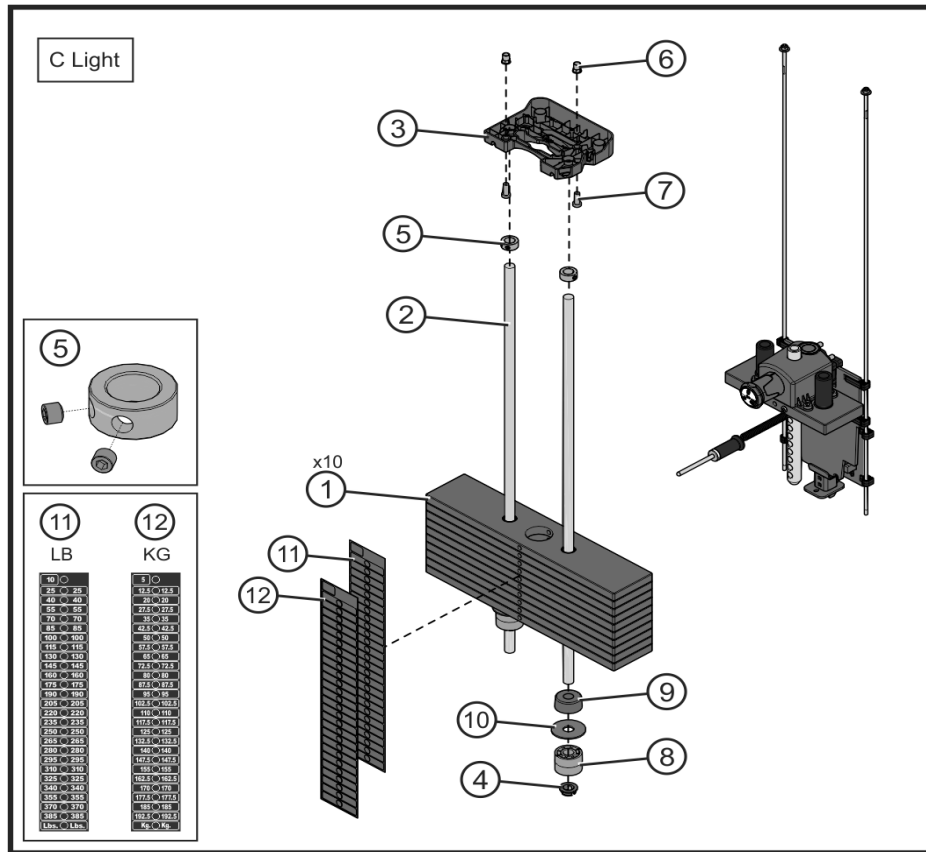


Ref #	Part Number	Qty	Description
1	7662801	1	RING, GRIP 1.25 OD
2	3235806	1	GRIP, 1.25 OD X .125 WALL OPEN END
3	7662901	1	CAP; GRIP 1.25 OD
4	1001760-0001	1	ASSY, COLLAR, ERGO GRIP
5	9453001	1	GRIP, ERGO, OVERMOLD, 6.5
6	1001761-0001	1	ASSY, CAP, GRIP

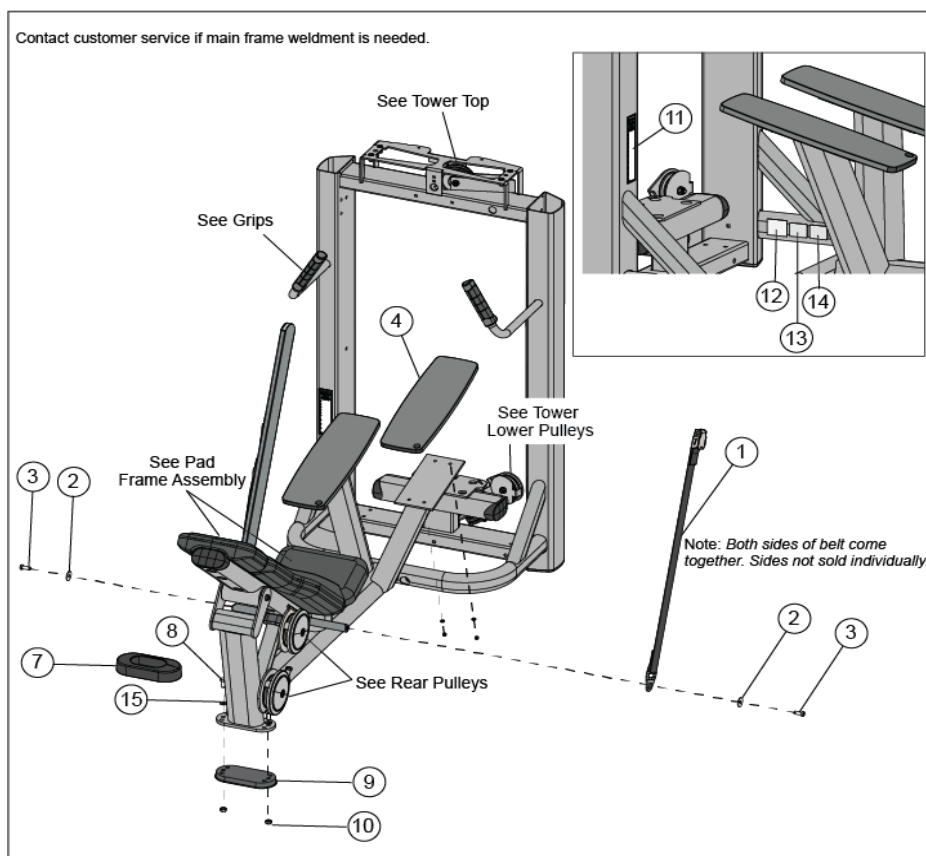
SS-GLB Heavy X-Weight Stack Assembly



SS-GLB Light C-Weight Stack Assembly

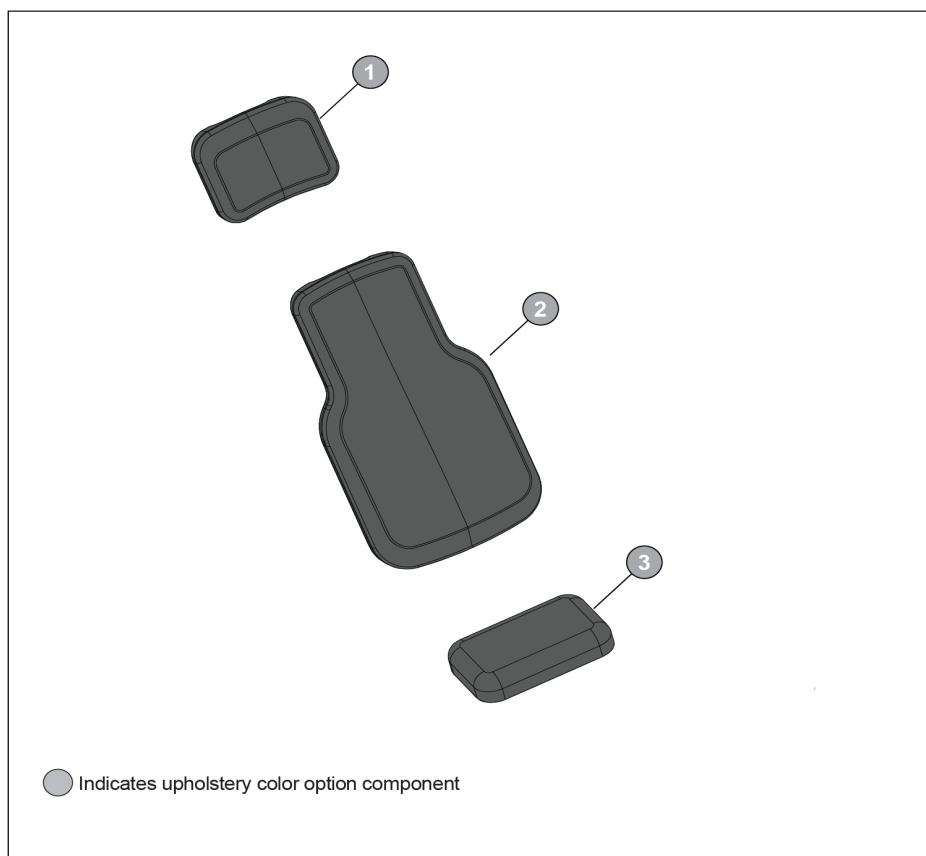


SS-GLB Main Frame Assembly



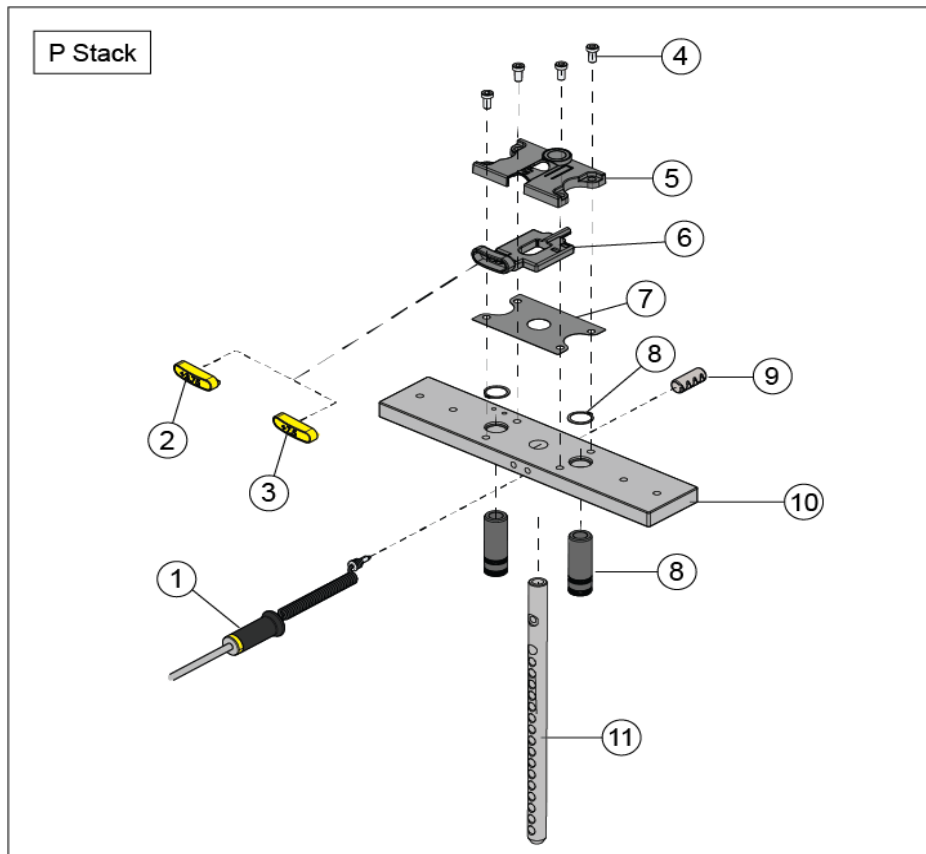
Ref #	Part Number	Qty	Description
1	1024335-0001	1	ASSEMBLY: BELT, SS-GLB
2	3236602	2	WASHER, 3/8 ID X 1.25 OD SS
3	3236202	2	M10 X 1.5 X 25 SHCS, LOW HEAD
4	1004894-0002	2	FOOT PAD, 6.31 X 18.44 , OVERMOLD -BLK
5	3241801	8	WASHER, FLAT 6MM SS
6	3236802	8	NUT, M6 X 1 HEX NYLOCK SS
7	9461301	1	COVER, FOOT -10 deg
8	3251202	2	M10 X 1.5 X 25MM UNS HEX CS ST ZN
9	9319301	1	FOOT, 2.5 X 4.49 FLOV
10	3254703	2	NUT, M10 X 1.5 HEX ZINC
11	8220000	1	LABEL, ASTM WARNING FW SELECT
12	7571301	1	LABEL, SERIAL NUMBER
13	9488901	1	LABEL, INSIGNIA, FCC
14	1020262-0001	1	LABEL: PATENT
15	3236601	2	WASHER, 3/8 SAE STAINLESS STEEL

SS-GLB Pads



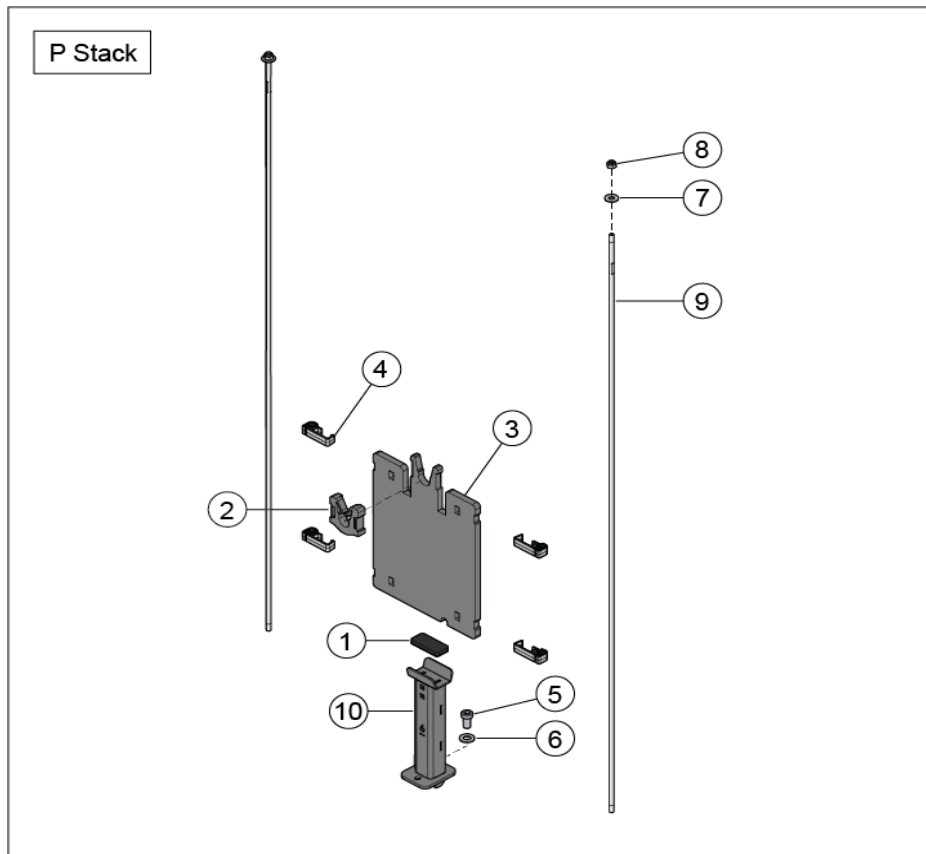
Ref #	Part Number	Qty	Description
1	1000017-0099	1	PAD, HEAD REST CUS, SNGL STITCH- Custom
1	1000017-0199	1	PAD, HEAD REST CUS, DBL STITCH- Custom
2	1000018-0099	1	PAD, LARGE BACK CUS, SNGL STITCH- Custom
2	1000018-0199	1	PAD, LARGE BACK CUS, DBL STITCH- Custom
3	1025550-0100	1	PAD: SEAT, 7 X 11-1/4, DBL STITCH Custom
3	1025550-0000	1	PAD: SEAT 7 X 11-1/4

SS-GLB P-Stack Head Plate Assembly



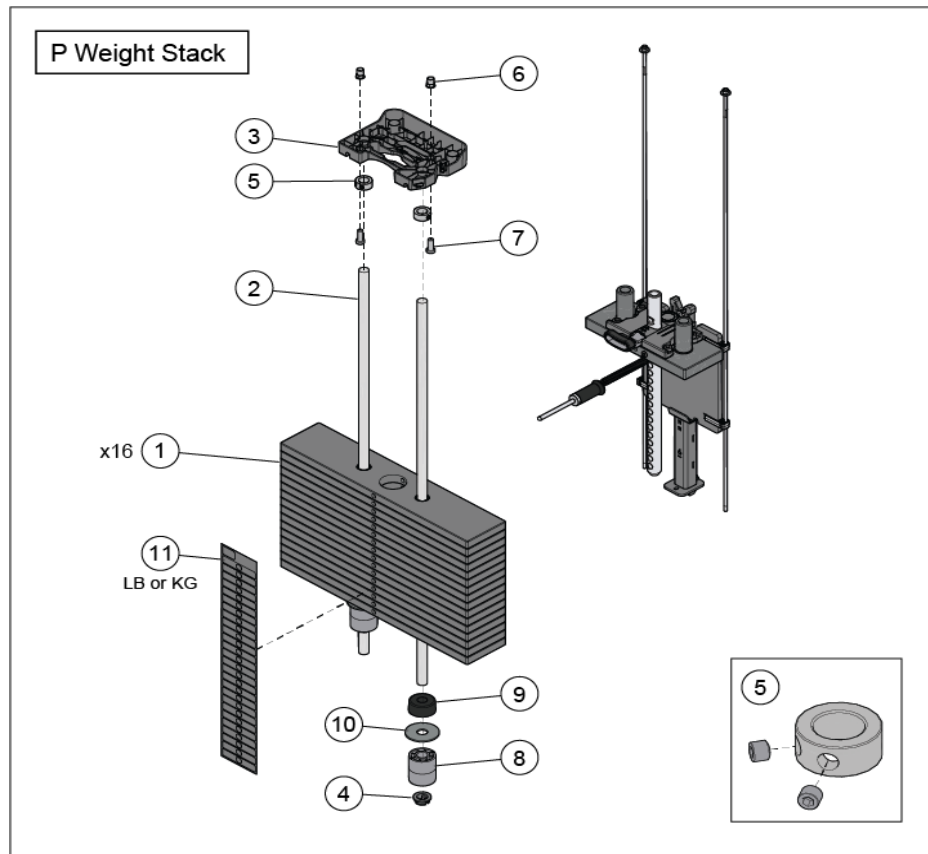
Ref #	Part Number	Qty	Description
1	1003679-0003	1	ASSY, WGT STK SEL PIN -YEL
2	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
3	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
4	3236202	4	M10 X 1.5 X 25 SHCS, LOW HEAD
5	1017210-0001	1	HOUSHING: 7.5LB INC WEIGHT
6	1008675-0001	1	HANDLE: 7.5LB INC WT, PLASTIC
7	1006707-0001	1	DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020"
8	9296001	2	BUSHING, HEADPLATE, LONG
9	3236001	1	BUSHING, SPRING PIN
10	9431101	1	HEADPLATE, WT. STACK, 20LB
11	9434202	1	BAYONET, 16 PLATE

SS-GLB P-Stack Increment Weight



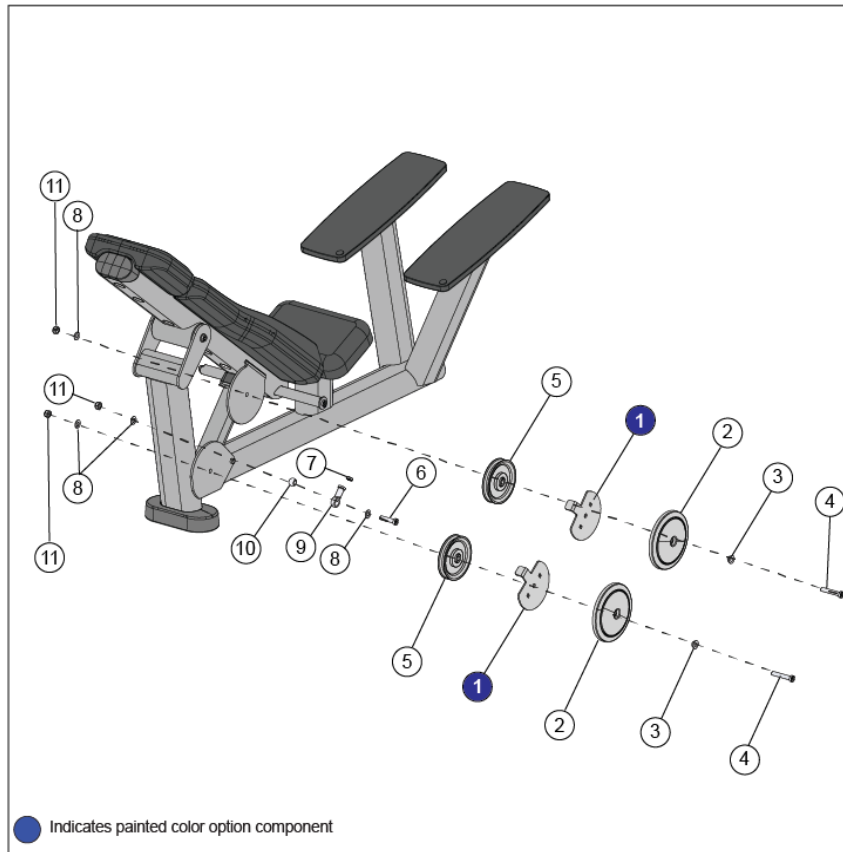
Ref #	Part Number	Qty	Description
1	1008552-0001	1	BUMPER: EA FOAM, INC WEIGHT
2	1008566-0001	1	GUARD: INCREMENT WEIGHT, 0.375
3	1008366-0028	1	PLATE: INCREMENT WEIGHT, 7.5LB - CHR
4	1010805-0001	4	GUIDE ROD ASSY: INCR WT, 3/8", CHARCOAL GRAY
5	3236201	1	M10 X 1.5 X 20 SHCS, LOW HEAD
6	3236601	1	WASHER, 3/8 SAE STAINLESS STEEL
7	3102506	2	WASHER, FLAT 1/4 ID ZN
8	3102806	2	NUT, NYLOCK 1/4-20
9	1008192-0007	2	GUIDE ROD: INC WEIGHT, 0.25 OD SOLID, 49.25
10	1018165-2801	1	WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR

SS-GLB P-Weight Stack Assembly



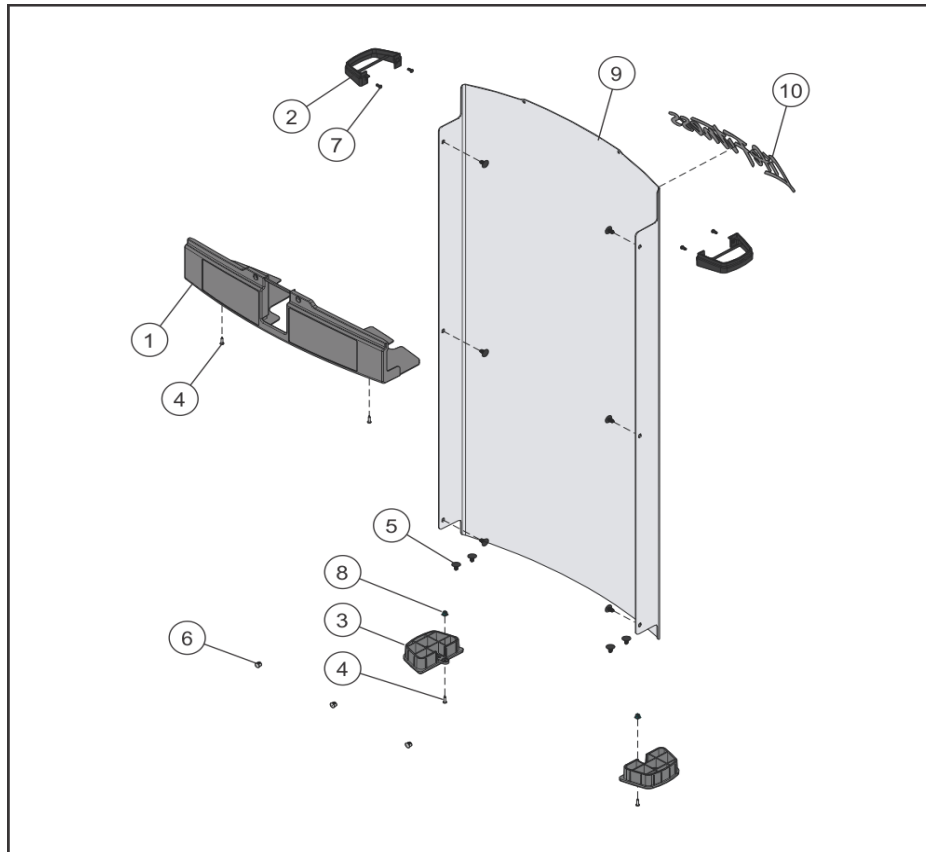
Ref #	Part Number	Qty	Description
1	9407601	16	WGT PL, 3/4IN X 4IN, 15LB
2	1008192-0007	2	GUIDE ROD: INC WEIGHT, 0.25 OD SOLID, 49.25
3	1015452-0001	1	RETAINER: GUIDE ROD, NYL
4	7337901	2	BUSHING, GUIDE ROD
5	3103301	2	SHAFT COLLAR, 3/4" ID ZINC
6	3238601	2	M10X1.5 BLIND THREADED INSERT (HEX)
7	3236202	2	M10 X 1.5 X 25 SHCS, LOW HEAD
8	1004349-0002	2	SPACER, WGT STK, 3 PL8
9	7352101	2	CUSHION, WEIGHT STACK
10	1010765-0001	2	WASHER: 0.80 OD, 11GA
11	9475101	1	LABEL, 3/4 IN WGT STACK, 385 LB
12	9475401	1	LABEL, 3/4 IN WGT STACK, 192.5 KG

SS-GLB Rear Pulleys



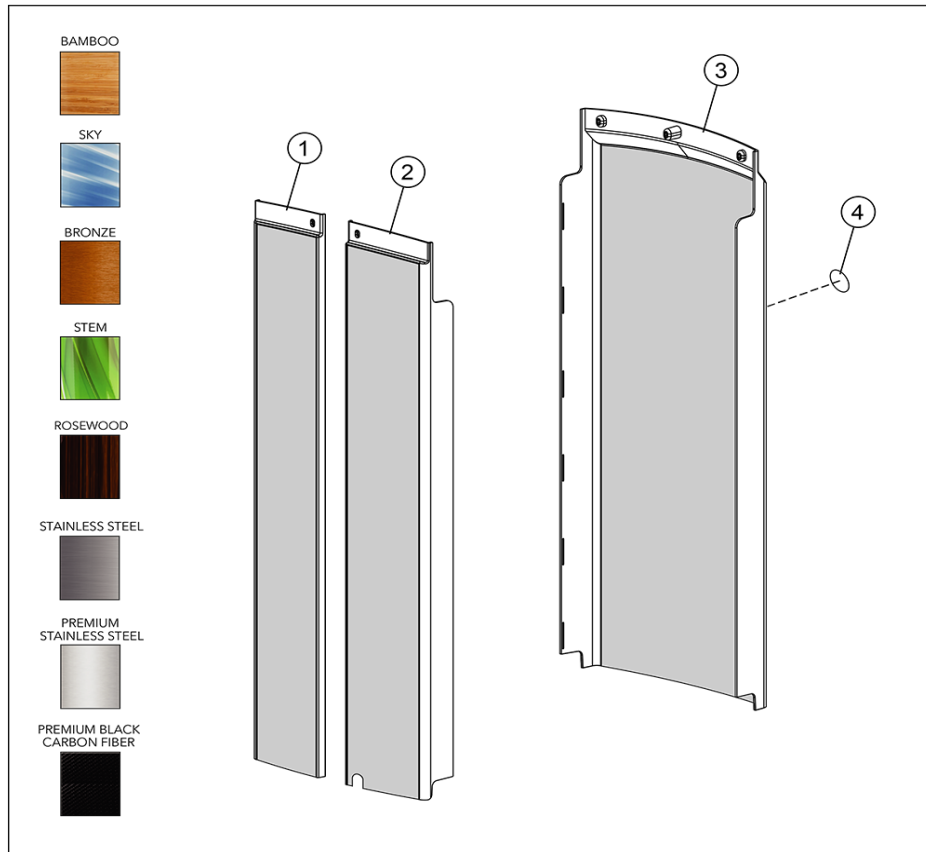
Ref #	Part Number	Qty	Description
1	7730900	2	BRKT, COVER/CABLE RETAINER Custom
2	8102902	2	COVER, PULLEY-BOLTED FULL
3	7630101	2	RETAINER, CM/MJ, PULLEY
4	3236209	2	M10 X 1.5 X 60 SHCS, LOW HEAD
5	3237802	4	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD
6	3236206	1	M10 X 1.5 X 45 SHCS, LOW HEAD
7	3236901	1	NUT, HEX JAM M10 X 1.5 SS
8	3236601	4	WASHER, 3/8 SAE STAINLESS STEEL
9	3237901	1	ROD END, METRIC FEMALE
10	7489402	1	BSHNG, .500 OD X .402 ID X .235
11	3236801	3	NUT, NYLOCK M10 X 1.5 SS

SS-GLB Rear Shroud



Ref #	Part Number	Qty	Description
1	1008444-0001	2	ASSY: TOP TRIM, PLACARD MNT
2	9415801	4	GASKET, TRAP TUBE
3	9412701	4	ASSY, TRAP TUBE, CAP -BTM
4	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
5	1006620-0001	20	RETAINER: PANEL, 9/32 X 1/2 NYL
6	3237405	6	PLUG, 7/16 IN HOLE
7	0017-00101-1587	8	RVT 201X0413X.354 T NY NO
8	0017-00042-1147	4	GROMMET: SCREW, 8 OR 10
9	1009335-0001	2	SHROUD: REAR, W/LOGO, STD
10	1008491-0001	2	LABEL, LIFE FITNESS, 16IN
11	7333902	2	CAP, LARGE FLOV-END; CHGR

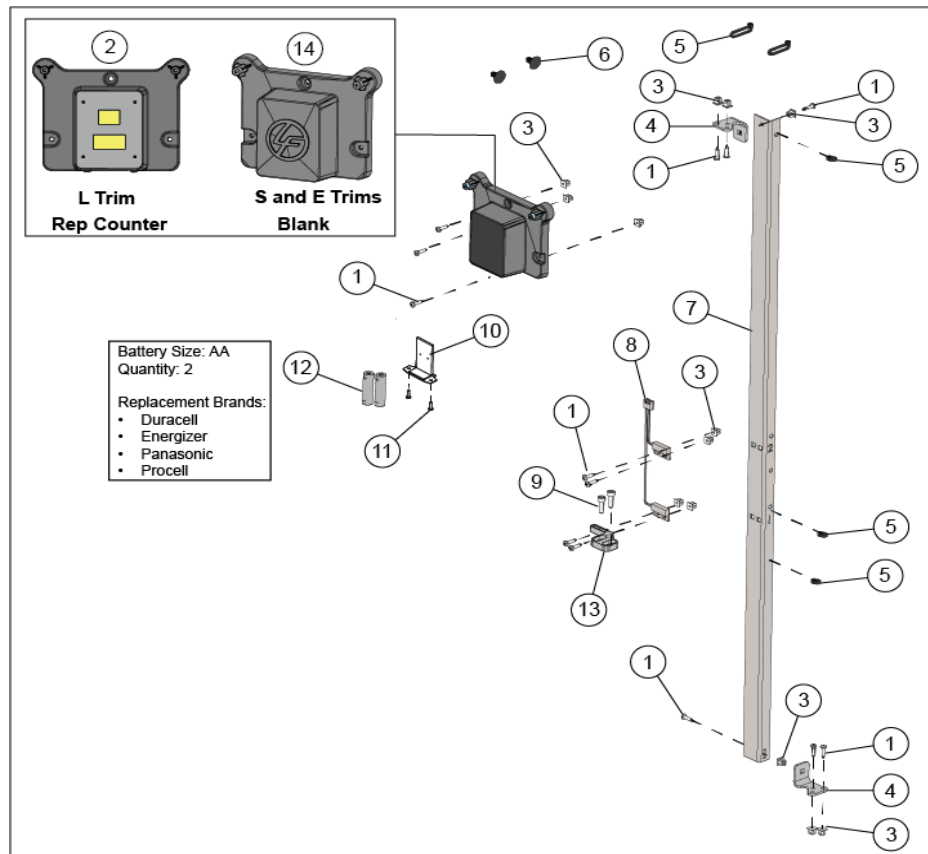
SS-GLB Shroud Wraps



Ref #	Part Number	Qty	Description
1	1003204-0003	1	SHROUD, SS, FNT, LT, SRT, ABS-SKY
1	1003204-0007	1	SHROUD, SS, FNT, LT, SRT, ABS-SS
1	1003204-0002	1	SHROUD, SS, FNT, LT, SRT, ABS-BAM
1	1003204-0005	1	SHROUD, SS, FNT, LT, SRT, ABS-STM
1	1003204-0004	1	SHROUD, SS, FNT, LT, SRT, ABS-BRZ
1	1003204-0006	1	SHROUD, SS, FNT, LT, SRT, ABS-RSW
1	1003204-0008	1	SHROUD, SS, FNT, LT, SRT, ABS-PSS
1	1003204-0009	1	SHROUD, SS, FNT, LT, SRT, ABS-PBCF
2	1003216-0002	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-BAM
2	1003216-0003	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-SKY
2	1003216-0004	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-BRZ
2	1003216-0005	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-STM
2	1003216-0007	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-SS
2	1003216-0006	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT, ABS-RSW
2	9512108	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT-PSS
2	9512109	1	SHROUD, SS-HAD/HAB, FNT, RT, SRT-PBCF
3	1003205-0005	1	SHROUD, SS, REAR, SRT, ABS-STM
3	1003205-0009	1	SHROUD, SS, REAR, SRT, ABS-PBCF
3	1003205-0006	1	SHROUD, SS, REAR, SRT, ABS-RSW
3	1003205-0007	1	SHROUD, SS, REAR, SRT, ABS-SS
3	1003205-0008	1	SHROUD, SS, REAR, SRT, ABS-PSS
3	1003205-0004	1	SHROUD, SS, REAR, SRT, ABS-BRZ

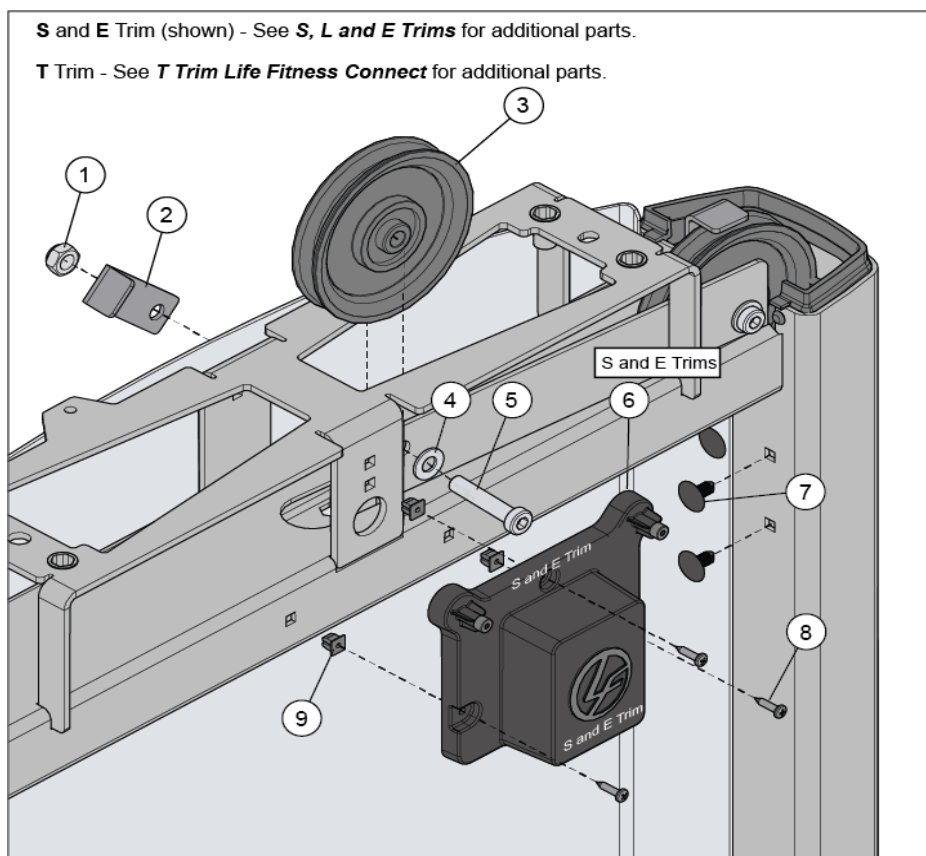
Ref #	Part Number	Qty	Description
3	1003205-0002	1	SHROUD, SS, REAR, SRT, ABS-BAM
3	1003205-0003	1	SHROUD, SS, REAR, SRT, ABS-SKY
4	AK58-00245-2401	1	MEDALLION-ASSY: BUG, LIFE FITNESS, CHARCOAL GRAY

SS-GLB S, L and E Trims



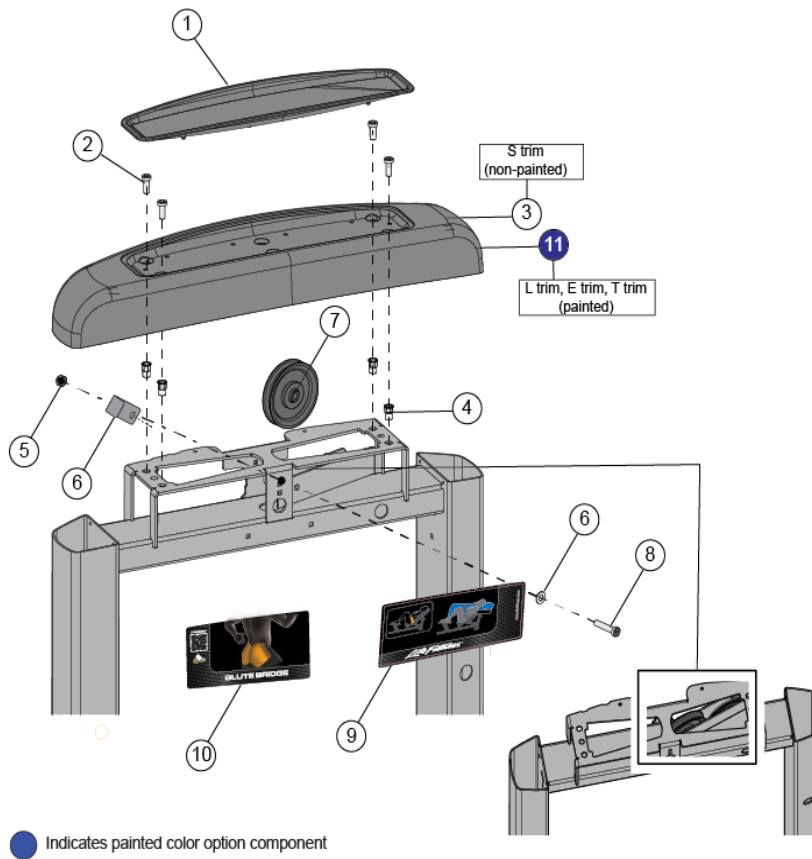
Ref #	Part Number	Qty	Description
1	3275801	13	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
2,8	1008199-0001	2	ASSY: REP COUNTER/SWITCH/MAGNET
3	0017-00042-1147	13	GROMMET: SCREW, 8 OR 10
4	1007269-0028	2	BRACKET: RAIL MOUNT, REP CNTR -CHR
5	3276501	5	CABLE TIE 11 IN.
6	1006620-0001	2	RETAINER: PANEL, 9/32 X 1/2 NYL
7	1025414-0028	1	BRACKET: SWITCH MNT, SS-GLB, CHR
9	3241701	2	M6 X 1 X 20MM SHCS, STD HEAD
10	9436401	1	DOOR, BATTERY PACK MOUNT
11	3226003	2	6-20 X 8 PHL PAN PLT ST BZ
12	3276401	2	BATTERY, AA
13	1007177-0001	1	ASSY: MAGNET, REP CNTR DCI
14	1006334-0001	1	ASSY, DUMMY HOUSING

SS-GLB S, L and E Trims Tower Top



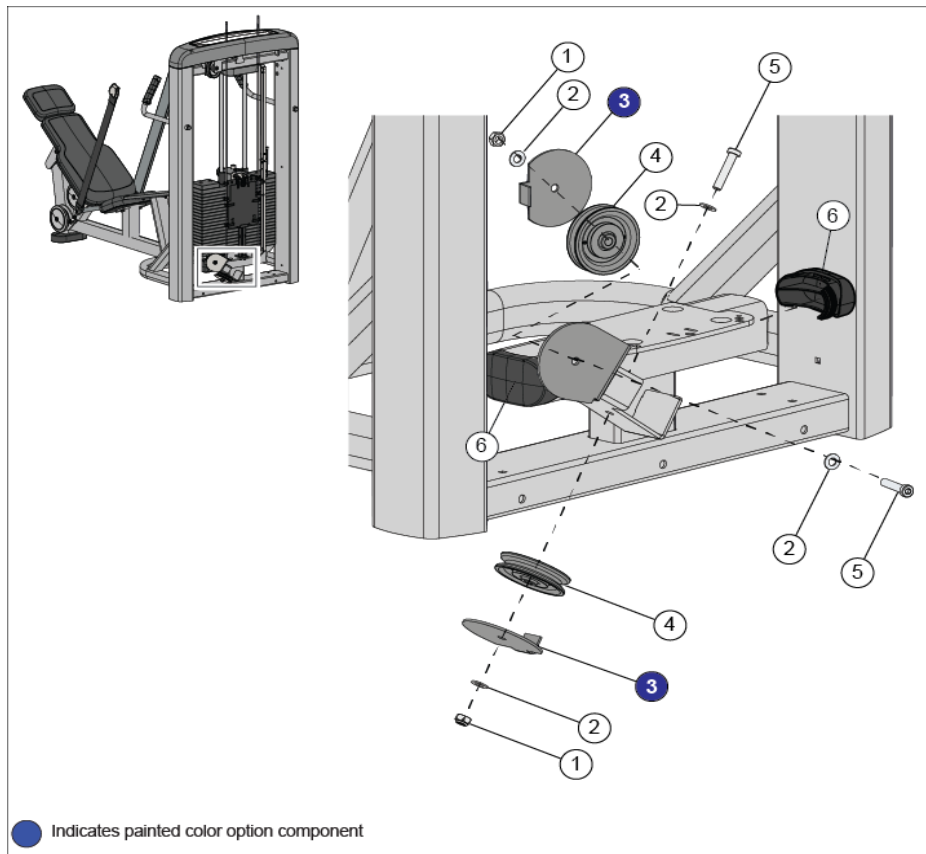
Ref #	Part Number	Qty	Description
1	3236801	1	NUT, NYLOCK M10 X 1.5 SS
2	6757701	1	CLIP, CABLE 2-7/8 X 1 X 1
3	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
4	3236601	1	WASHER, 3/8 SAE STAINLESS STEEL
5	3236207	1	M10 X 1.5 X 50 SHCS, LOW HEAD
6	1006334-0001	1	ASSY, DUMMY HOUSING
7	1006620-0001	2	RETAINER: PANEL, 9/32 X 1/2 NYL
8	3275801	3	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
9	0017-00042-1147	3	GROMMET: SCREW, 8 OR 10

SS-GLB Tower Top



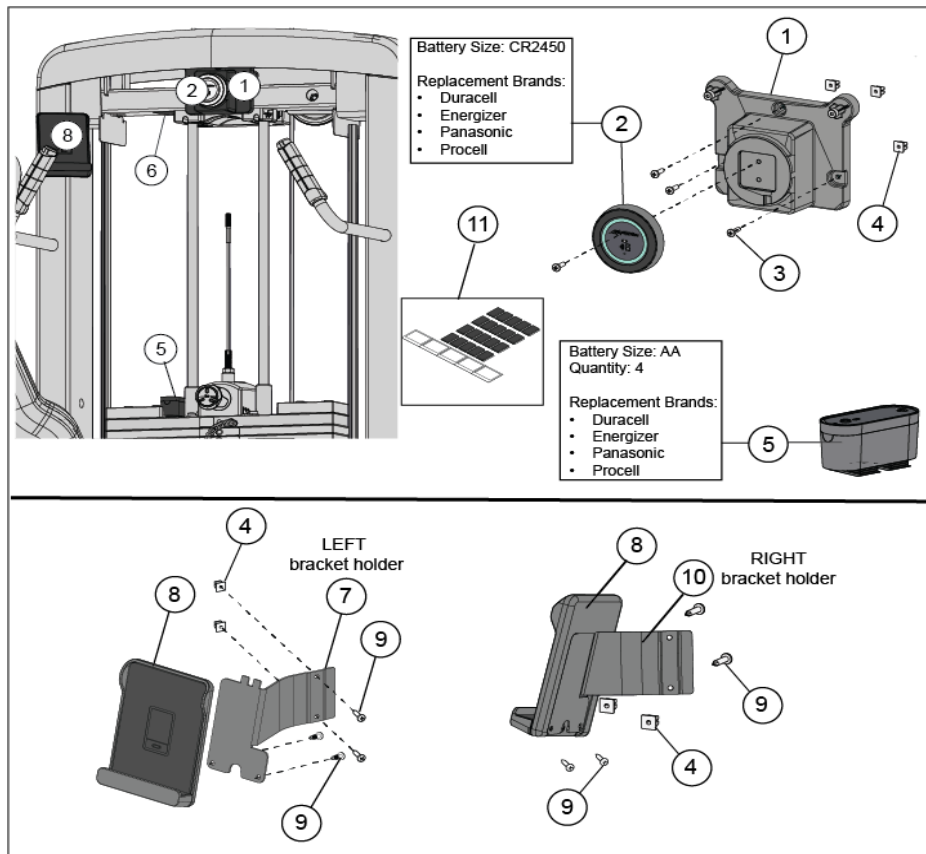
Ref #	Part Number	Qty	Description
1	9411201	1	TRAY, TOWER TOP CAP
2	3236202	4	M10 X 1.5 X 25 SHCS, LOW HEAD
3	9436701	1	CAP, TOWER, TOP, PLASTIC
4	3275401	4	M10X1.5 BLIND THREADED INSERT (HEX) -HVY
5	3236801	2	NUT, NYLOCK M10 X 1.5 SS
6	3236601	2	WASHER, 3/8 SAE STAINLESS STEEL
7	9319901	2	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
8	3236207	2	M10 X 1.5 X 50 SHCS, LOW HEAD
9	1025652-0001	1	LABEL: SS-GLB PLACARD, RH-ENG
10	1025650-0001	1	LABEL: SS-GLB PLACARD, LH-ENG
10	1025650-0012	1	LABEL: SS-GLB PLACARD, LH-CHI
10	1025650-0007	1	LABEL: SS-GLB PLACARD, LH-JAP
10	1025650-0004	1	LABEL: SS-GLB PLACARD, LH-SPN
10	1025650-0008	1	LABEL: SS-GLB PLACARD, LH-POR
10	1025650-0010	1	LABEL: SS-GLB PLACARD, LH-RUS
11	9412600	1	CAP, SS, CAST Custom
12	6757701	2	CLIP, CABLE 2-7/8 X 1 X 1

SS-GLB Tower: Lower Pulleys



Ref #	Part Number	Qty	Description
1	3236801	2	NUT, NYLOCK M10 X 1.5 SS
2	3236601	4	WASHER, 3/8 SAE STAINLESS STEEL
3	1024710-0001	2	BRACKET: COVER/CABLE RETAINER, 3.5IN PULLEY
4	3245701	2	PULLEY, 3.5 IN OD, 10MM ID SG
5	3236207	2	M10 X 1.5 X 50 SHCS, LOW HEAD
6	7333902	2	CAP, LARGE FLOV-END; CHGR

SS-GLB T Trim Life Fitness Connect



Ref #	Part Number	Qty	Description
1	1024337-0001	1	HOUSING: INSIGNIA LF CONNECT, DISPLAY
2	1023949-0001	1	ASSEMBLY: LF CONNECT, PUCK
3,9	3275801	12	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
4	0017-00042-1147	7	GROMMET: SCREW, 8 OR 10
5	1023947-0001	1	NC ASSEMBLY: LF CONNECT, MAIN UNIT
6	1023952-0001	1	TAPE: REFLECTOR FILM, M50X50
7	1018293-2801	1	BRACKET: DEVICE HOLDER, LEFT, 14 GA -CHR
8	1016970-0001	2	SHELF: DEVICE HOLDER SUBSASSY
10	1018305-2801	1	BRACKET: DEVICE HOLDER, RIGHT, 14 GA -CHR
11	1025095-0001	1	KIT: SELF INTERLOCKING TAPE & WIPES

