

SYNRGY180 CORE

S180-CORE

Parts Manual

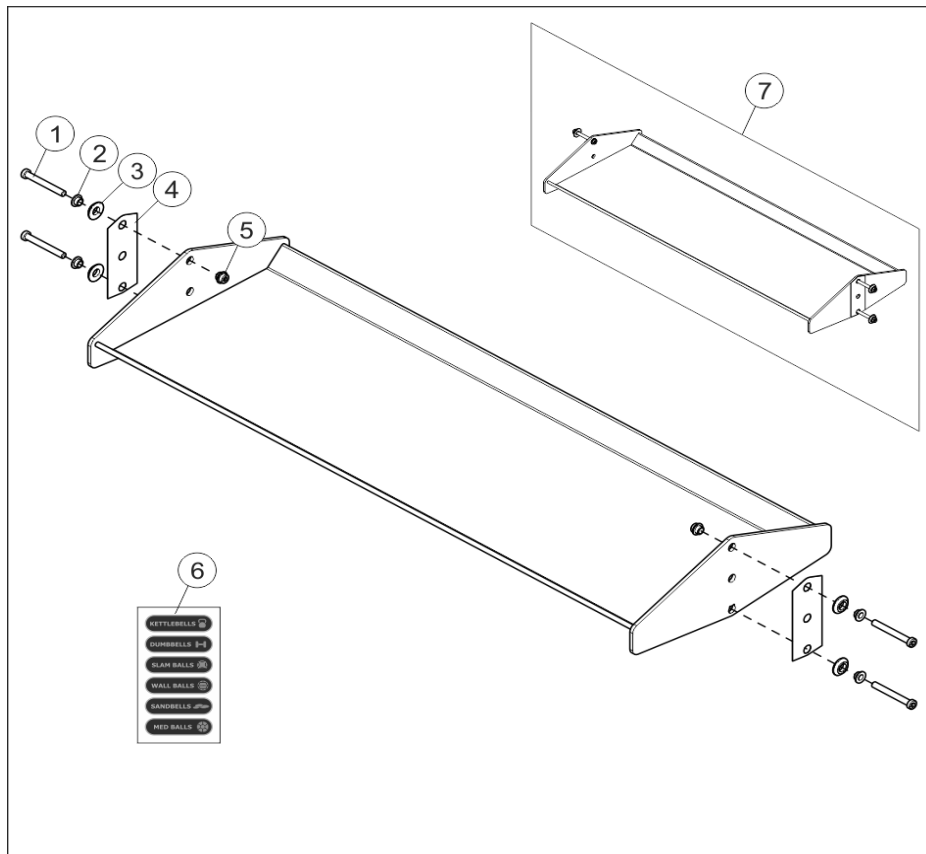
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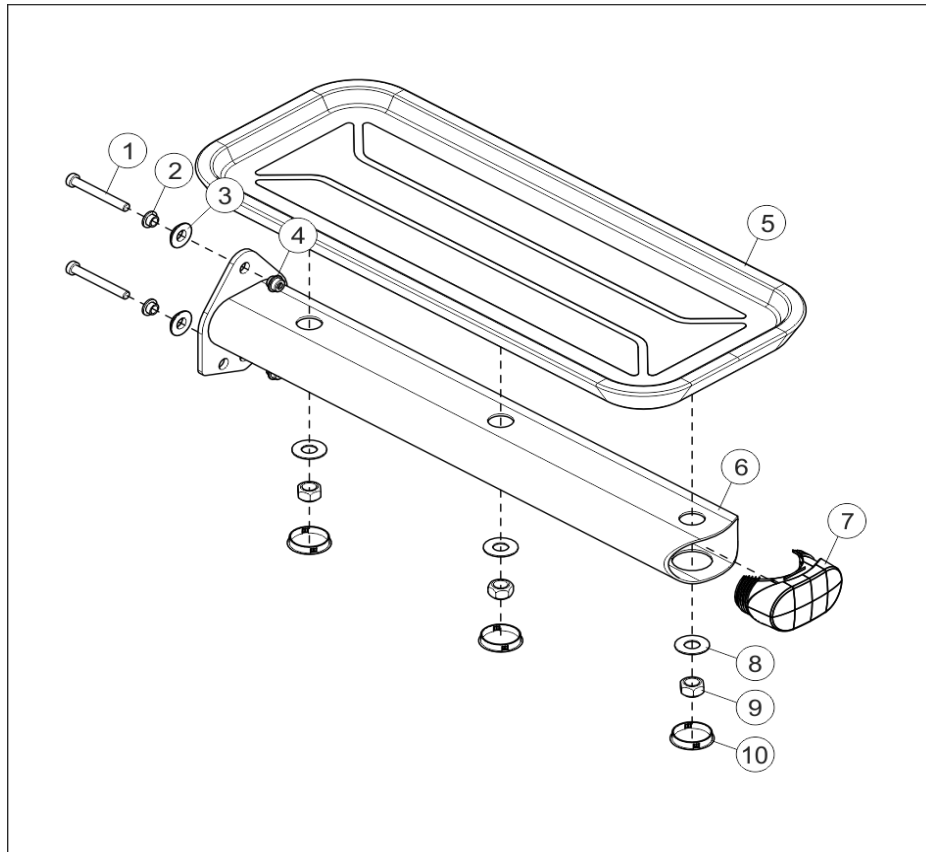
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Accessory Shelf

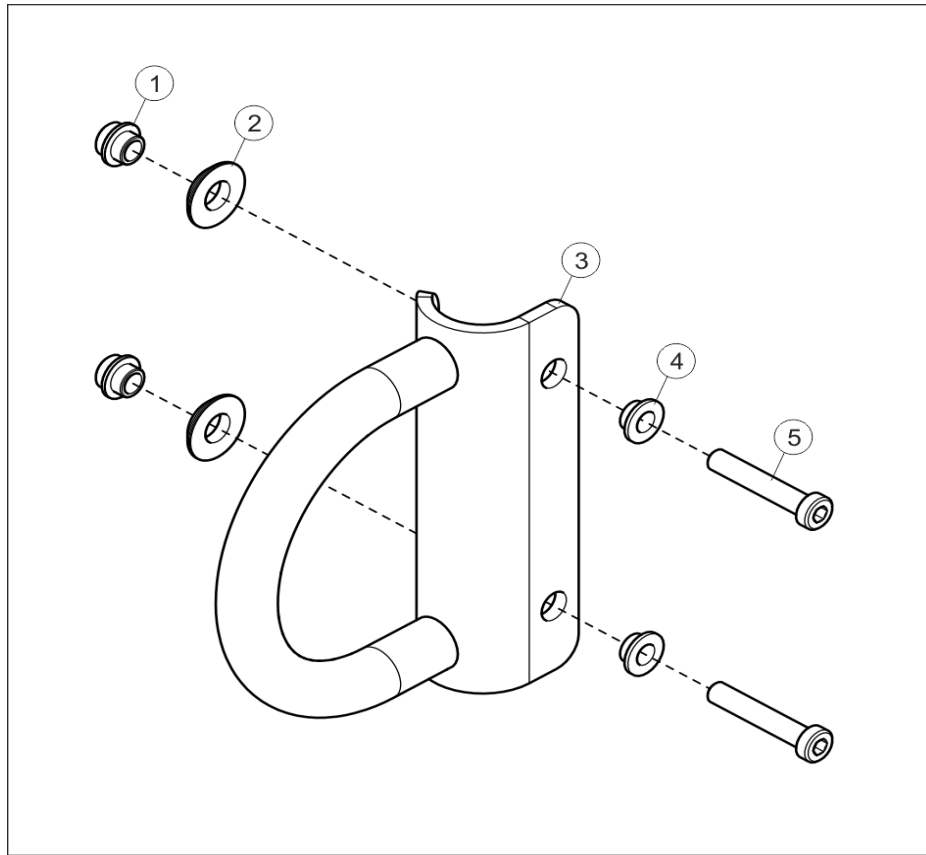


Accessory Storage



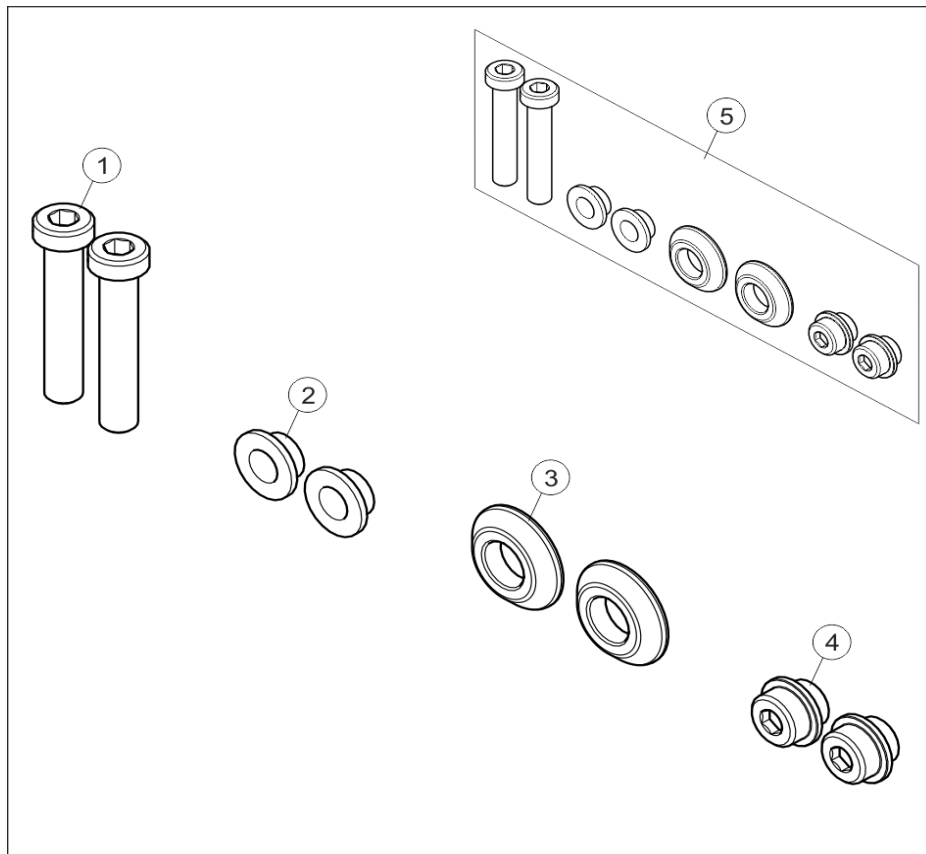
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1008902-0001	1	TRAY: 11.5 X 28.5, OVERMOLD, SHORT STUDS
6	1011632-0028	1	WELDMENT: RUBBER SHELF, CHR
7	7333902	1	CAP, LARGE FLOV-END; CHGR
8	3236603	3	WASHER, 11/16 ID X 1.5 OD SS
9	3236804	3	NUT, M16 HEX NYLOCK SS
10	3237408	3	PLUG: 1.75" HOLE

Battle Rope Anchor



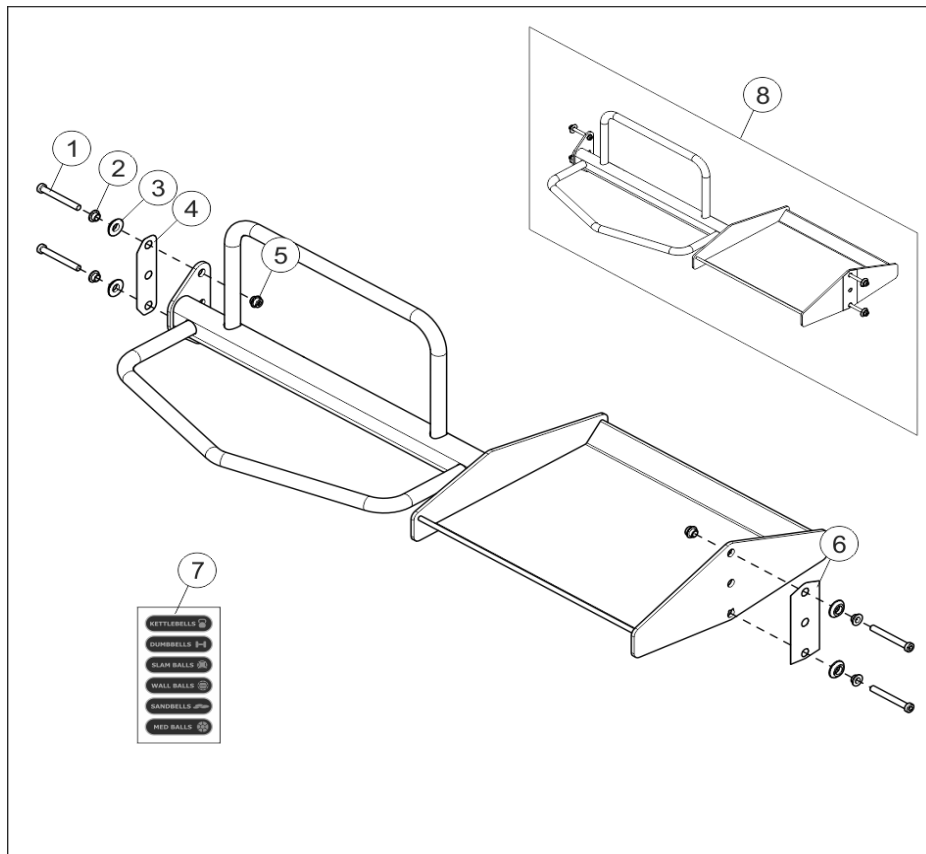
Ref #	Part Number	Qty	Description
1	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
2	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
3	1012143-0001	1	WELDMENT: ROPE ATTACHMENT
4	7630101	2	RETAINER, CM/MJ, PULLEY
5	3236208	2	M10 X 1.5 X 55 SHCS, LOW HEAD

Battle Rope Anchor Hardware Kit



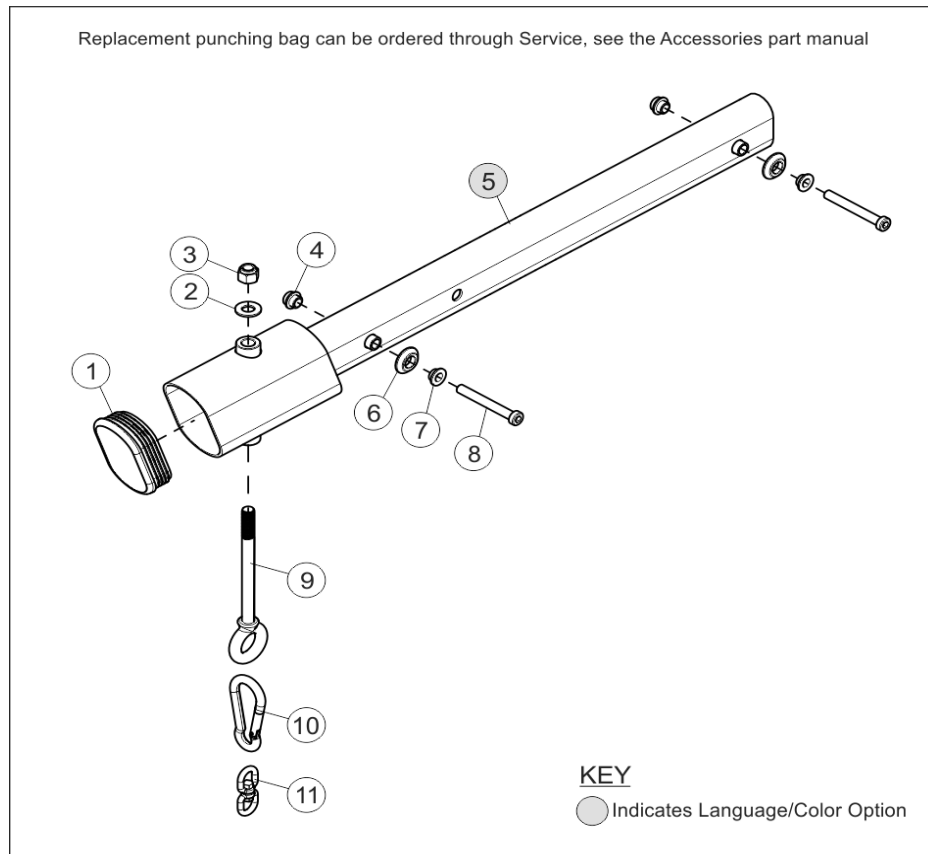
Ref #	Part Number	Qty	Description
1	3236208	2	M10 X 1.5 X 55 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1012620-0001	1	KIT: HARDWARE, 2 X 55MM BOLT, S180

Bosu Plus



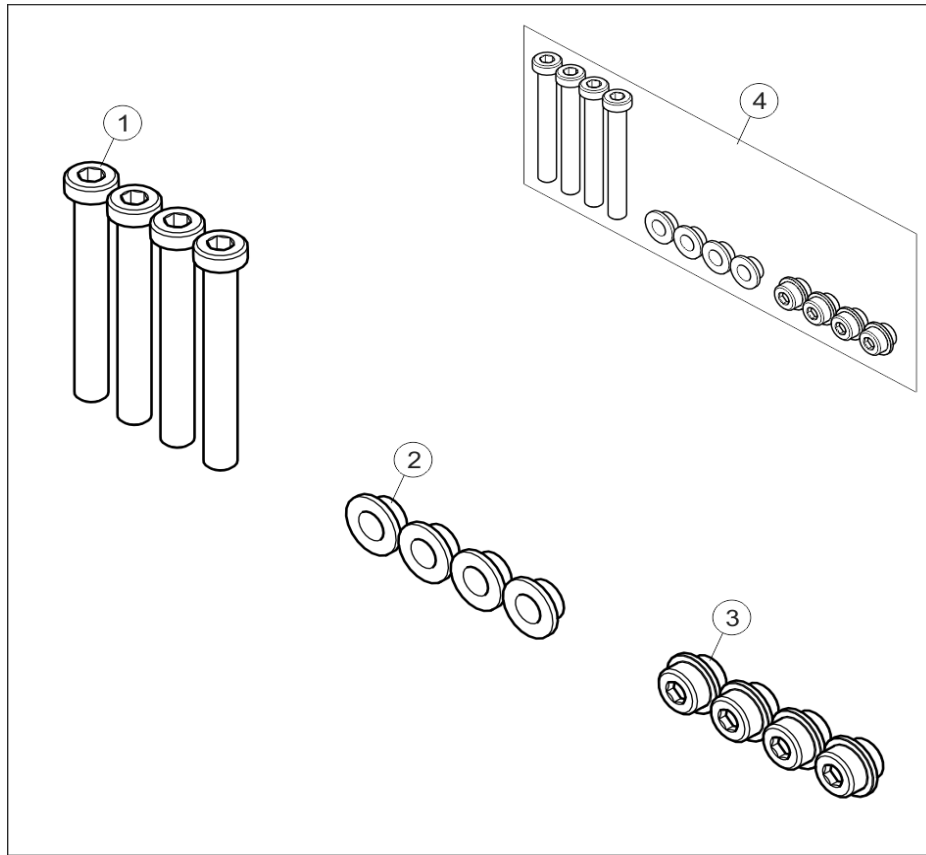
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012186-0001	4	SPACER: 1-1/4 OD X 1/4
4	1012291-0001	1	GUARD: PAINT, SYN-180
5	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
6	1012205-0001	1	GUARD: PAINT, ACCESSORY SHELF
7	1012710-0001	1	LABELS: ACCESSORIES, S180
8	1012228-0001	1	ASSEMBLY: BOSU PLUS

Boxing Station



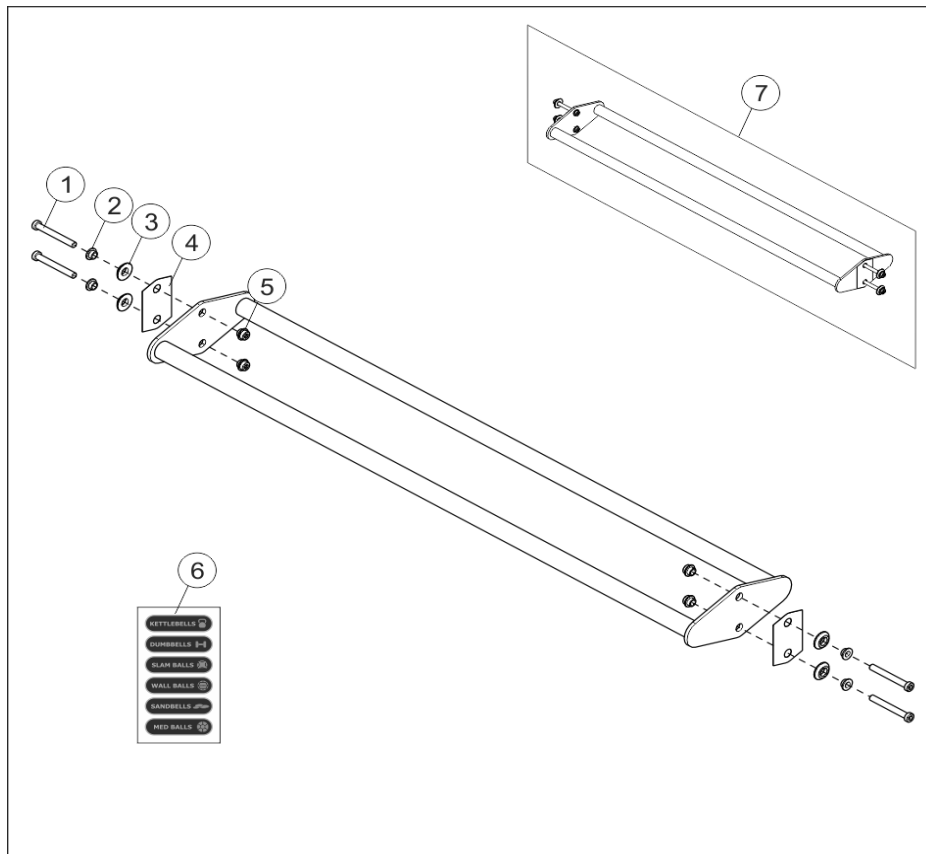
Ref #	Part Number	Qty	Description
1	1011065-0001	1	CAP: END, LARGE FLOV, 20 DEG
2	3102507	1	WSH, FLAT 1/2 ID SAE ZN
3	3102801	1	NUT, NYLOCK 1/2-13
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1012175-0000	1	WELDMENT: BOXING CONNECTOR, MAIN- Custom
6	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
7	7630101	2	RETAINER, CM/MJ, PULLEY
8	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
9	9120903	1	EYEBOLT: PUNCHING BAG
10	3250201	1	SNAP LINK, 3/8" DIA
11	9569701	1	SWIVEL, FXT, BOXING

Chin Ups Hardware Kit



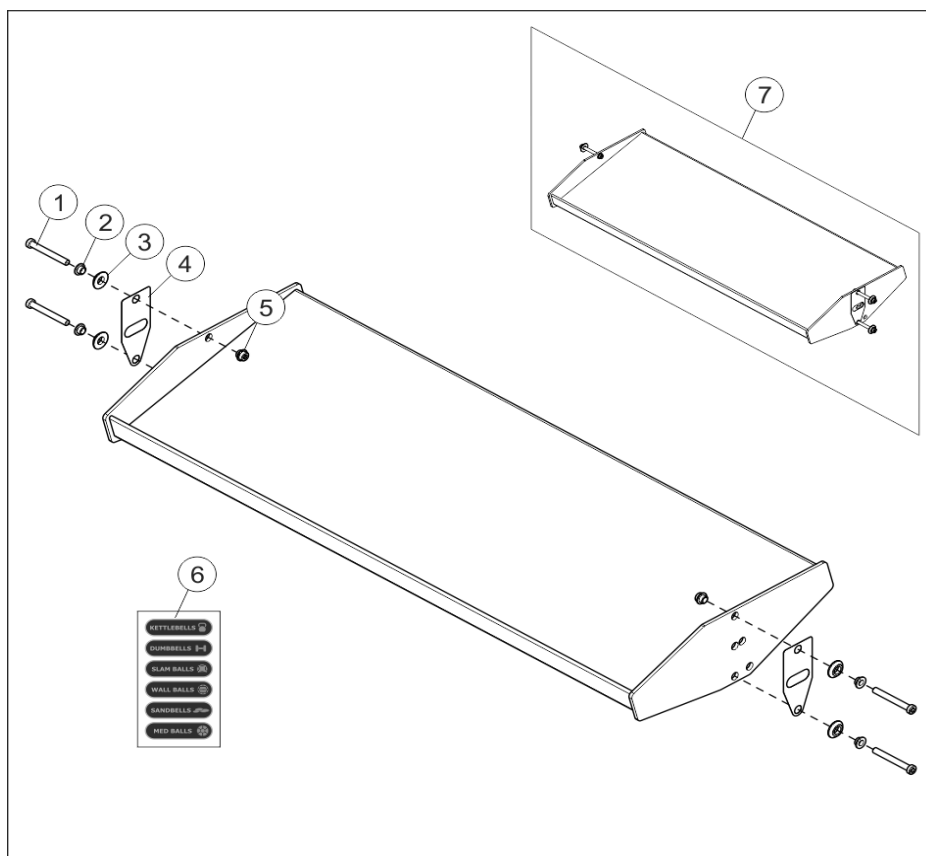
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
4	1012621-0001	1	KIT: HARDWARE, CHIN UPS

Dual Rail Shelf



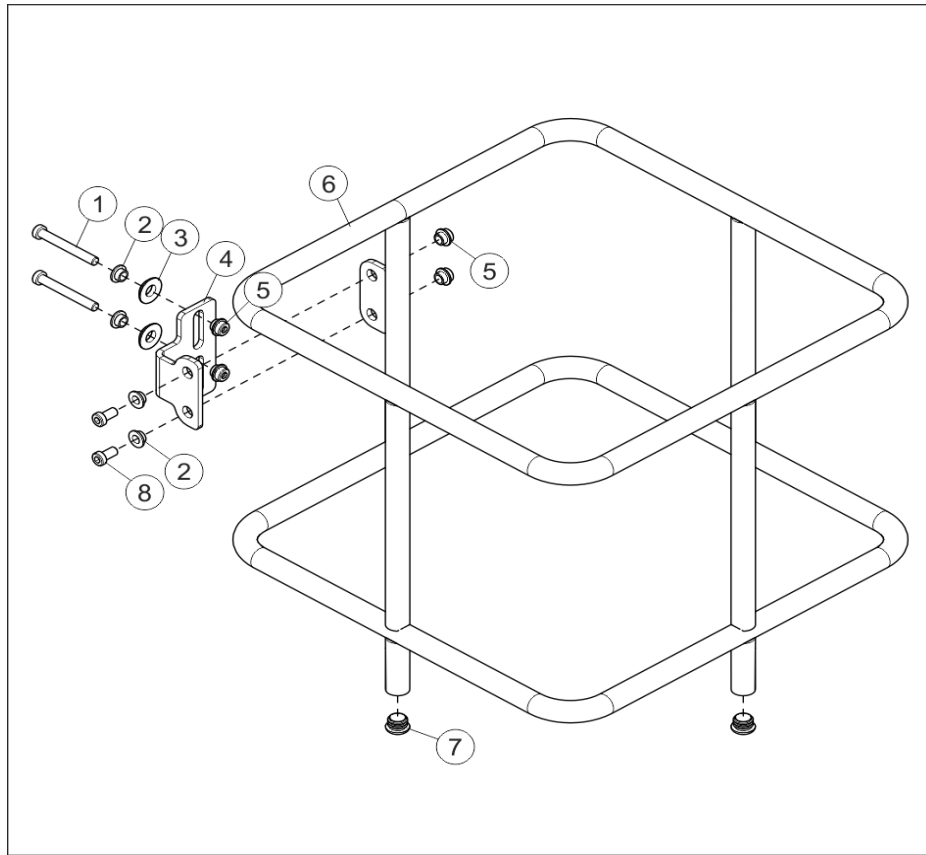
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012186-0001	4	SPACER: 1-1/4 OD X 1/4
4	1012208-0001	2	GUARD: PAINT, DUAL RAIL
5	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
6	1012710-0001	1	LABELS: ACCESSORIES, S180
7	1012227-0001	1	ASSEMBLY: DUAL RAIL, S180

Dumbbell Shelf



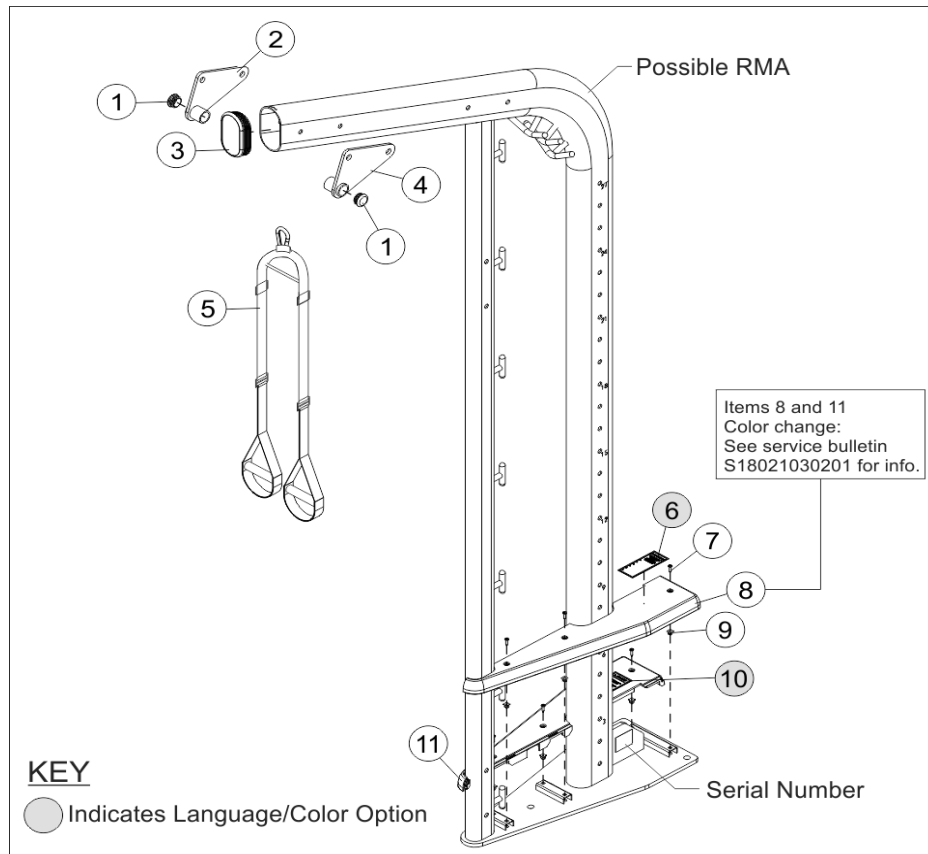
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012186-0001	4	SPACER: 1-1/4 OD X 1/4
4	1012206-0001	2	GUARD: PAINT, SHELF
5	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
6	1012710-0001	1	LABELS: ACCESSORIES, S180
7	1011074-0028	1	WELDMENT: DUMBBELL SHELF, 46.5, CHR

Foam Side Storage



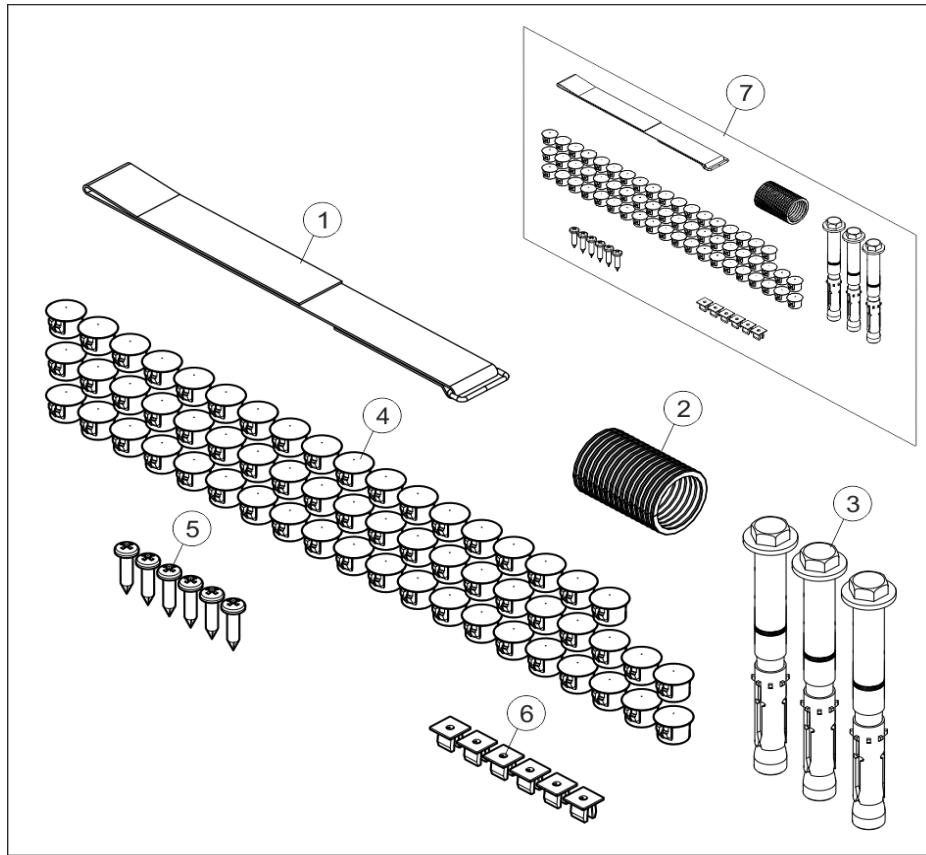
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	1011892-0028	1	BRACKET: 0.25, FOAM ROLLER, CHR
5	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
6	1011898-0028	1	WELDMENT: SIDE STORAGE, FOAM, CHR
7	3119304	2	CAP, END 1 DIA RD 10-12GA
8	3236201	2	M10 X 1.5 X 20 SHCS, LOW HEAD

Frame Components



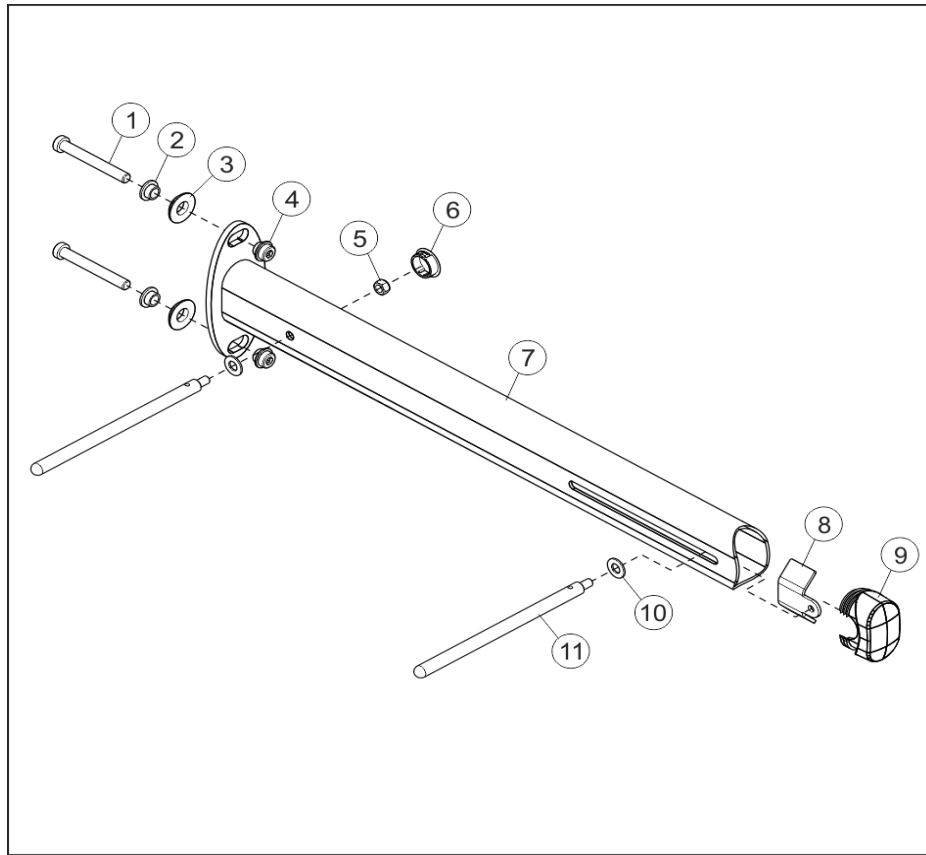
Ref #	Part Number	Qty	Description
1	3119303	2	CAP, END 1-1/4 RD 10-14GA
2	1011373-0028	1	WELDMENT: CHIN UP END, LEFT - CHR
3	1011065-0001	1	CAP: END, LARGE FLOV, 20 DEG
4	1011372-0028	1	WELDMENT: CHIN UP END, RIGHT - CHR
5	ACC-TRX-1000-01	1	TRX SUSPENSION TRAINER
6	8219900	1	LABEL, ASTM WARNING FW VERT Custom
7	3275801	6	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
8	1011042-0002	1	COVER: PLASTIC, SYN180 FOOT, RIGHT-CG
9	0017-00042-1055	6	GROMMET: PLASTIC, #6 OR #8
10	9139500	1	LABEL, BOLT TO FLOOR WARNING Custom
11	1011029-0002	1	COVER: PLASTIC, SYN180 FOOT, LEFT-CG

Frame Hardware Kit



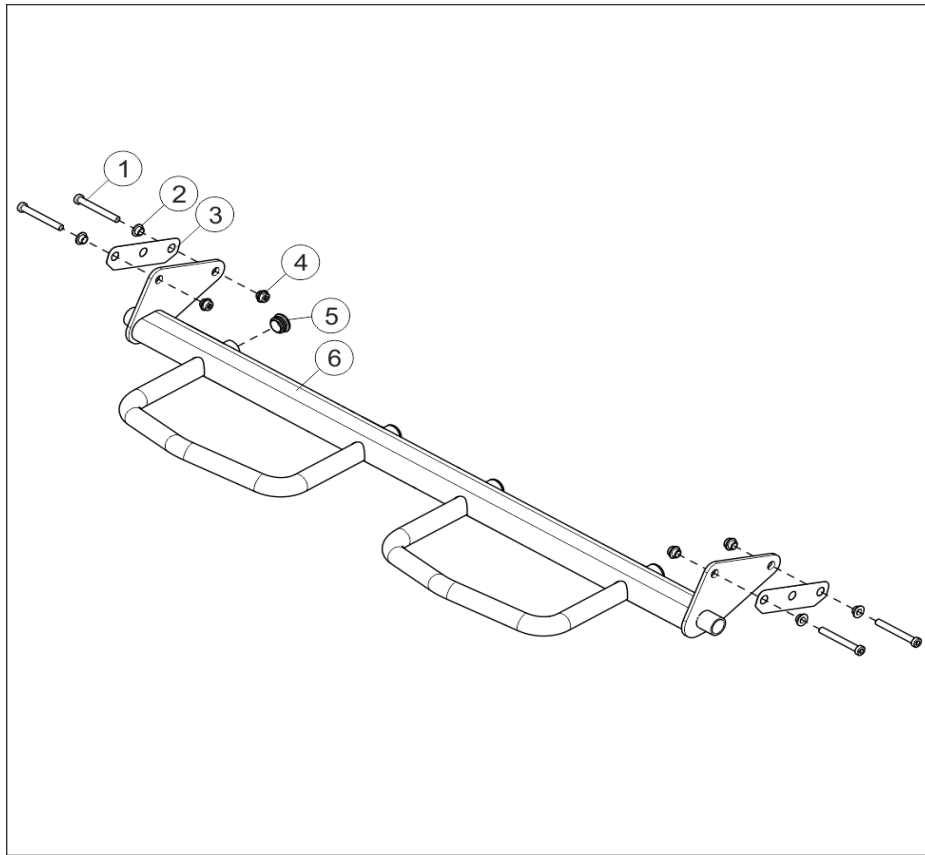
Ref #	Part Number	Qty	Description
1	1012293-0001	1	STRAP: SUSPENSION TRAINING
2	1012514-0001	1	COVER: CHIN UPS
3	1022455-0001	3	ANCHOR, KB-TZ2, 3/8" X 5"
4	3237405	58	PLUG, 7/16 IN HOLE
5	3275801	6	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
6	0017-00042-1055	6	GROMMET: PLASTIC, #6 OR #8
7	1012623-0001	1	KIT: HARDWARE, S180 FRAME

Mat Storage



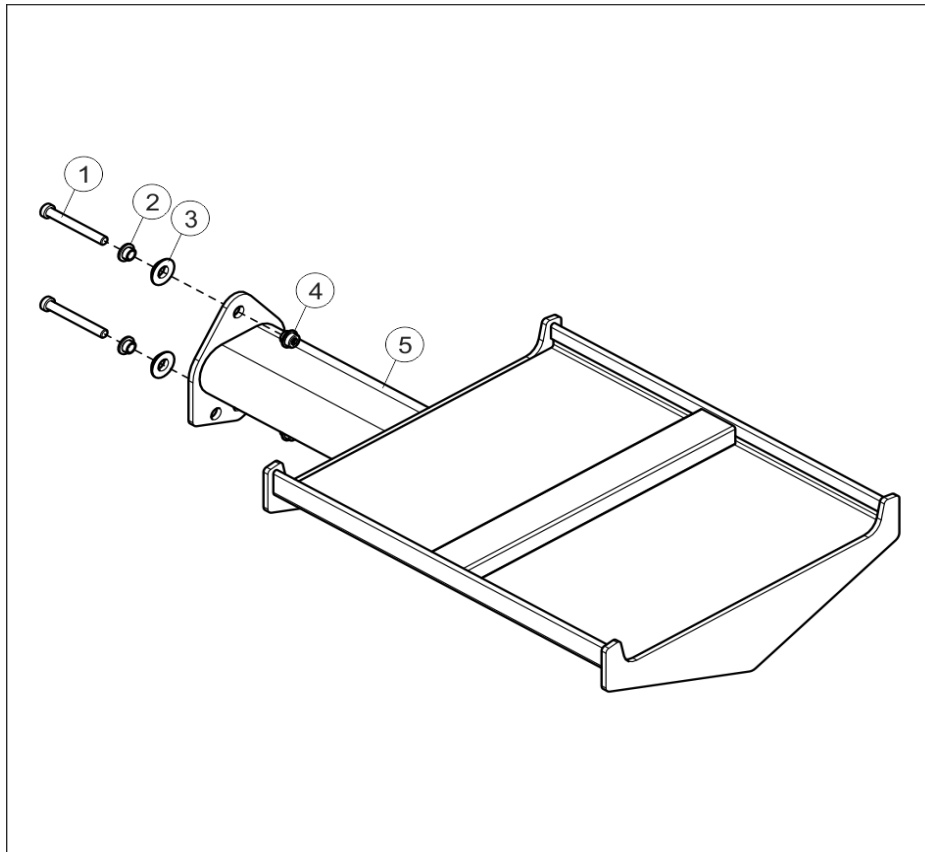
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	3242004	1	NUT, M8 X 1.25 HEX NYLOCK
6	3237403	1	PLUG, 1 IN HOLE
7	1018891-0028	1	WELDMENT: MAT STORAGE, CHR
8	1008966-0001	1	BRKT: MAT STORAGE
9	7333802	1	CAP, SMALL FLOV-END
10	3273303	2	WASHER, 3/8, THRU-HARDENED
11	1017405-0001	2	PIN: MAT STORAGE

Multi Grip Chin



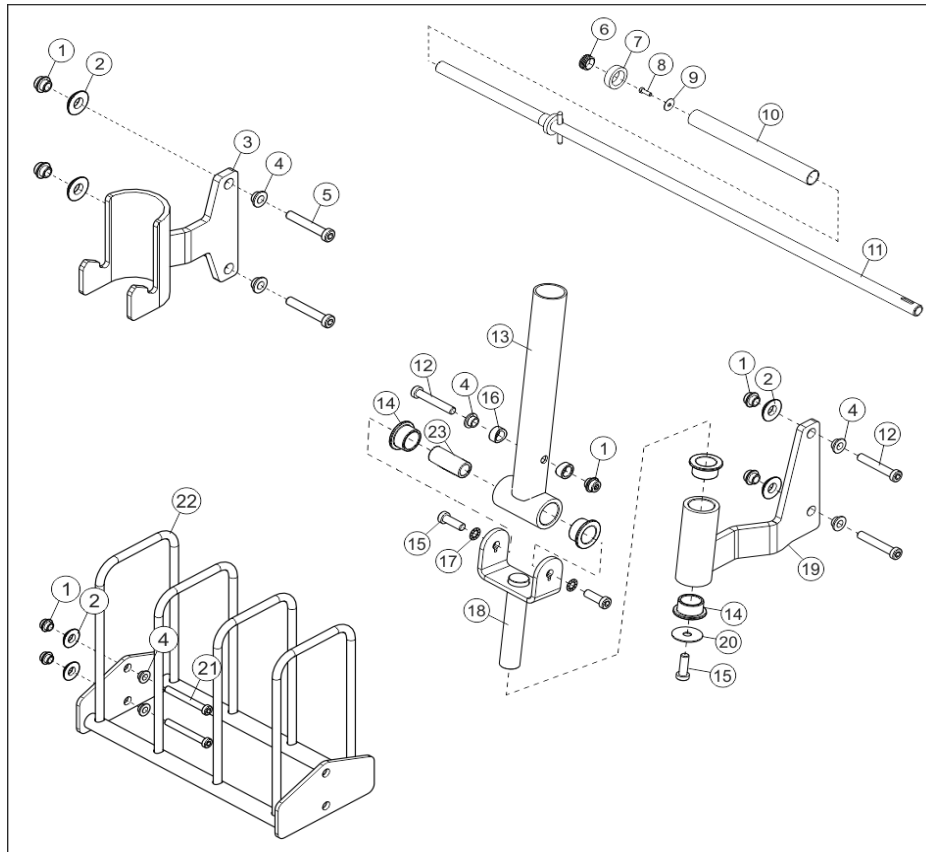
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012291-0001	2	GUARD: PAINT, SYN-180
4	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
5	3119303	4	CAP, END 1-1/4 RD 10-14GA
6	1011347-0028	1	WELDMENT: MULTI GRIP CHIN - CHR

Power Block



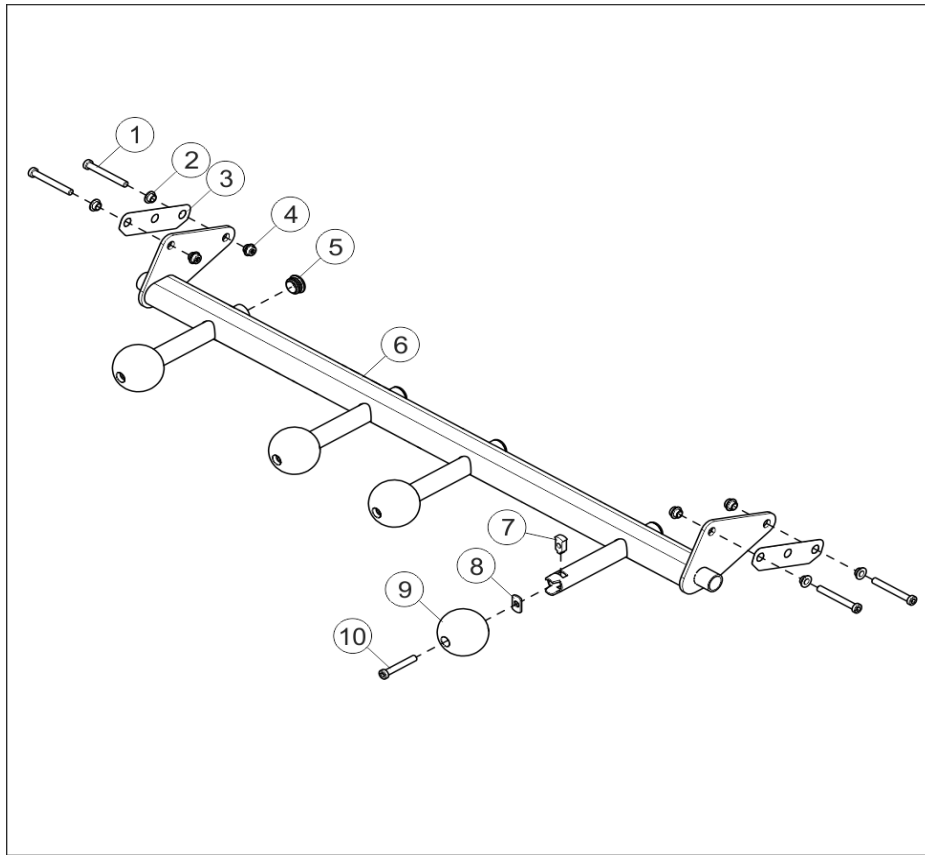
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1011962-0028	1	WELDMENT: SHELF, POWER BLOCK, CHR

Power Pivot



Ref #	Part Number	Qty	Description
1	7335401	7	NUT, M10 X 1.5 SOCKET HEAD
2	1012186-0001	6	SPACER: 1-1/4 OD X 1/4
3	1012371-0001	1	WELDMENT: POWER PIVOT LATCH
4	7630101	9	RETAINER, CM/MJ, PULLEY
6	8078001	1	CAP, END, 1.75OD, W/EMBOSS, 10-0125-011, BNR
7	7671601	1	BUMPER, WEIGHT HORN/ROD
10	9224601	1	ASSY, FXT, POWER PIVOT WEIGHT ROD
11	1011605-0001	1	WELDMENT: POWER PIVOT BAR
12,5	3236209	5	M10 X 1.5 X 60 SHCS, LOW HEAD
13	1011609-0028	1	WELDMENT: POWER PIVOT RECEIVER - CHR
14	3104903	4	BRNG, FLANGE 1.00 ID X 1.25 OD
15,8	3236203	4	M10 X 1.5 X 30 SHCS, LOW HEAD
16	7645501	2	SPACER, CM/MJ, SM FLOV CONCAVE
17	3239503	2	WSH, 391-.682-036 IN-D ST ZN
18	1011617-0028	1	WELDMENT: POWER PIVOT PIVOT - CHR
19	1011612-0028	1	WELDMENT: POWER PIVOT BASE - CHR
20,9	3236701	2	WSHR,FENDER 3/8 ID X 1.5 OD SS
21	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
22	1011536-0028	1	WELDMENT: PLATE STORAGE TRAY - CHR
23	7324901	1	SHAFT, TAPPED 1 DIA X 3.330

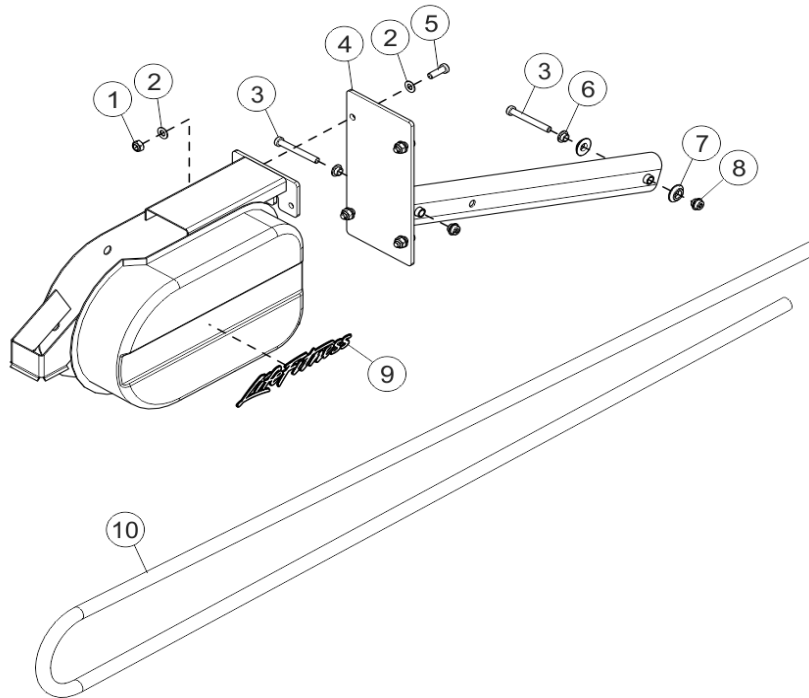
Rock Grip Chin



Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012291-0001	2	GUARD: PAINT, SYN-180
4	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
5	3119303	4	CAP, END 1-1/4 RD 10-14GA
6	1011354-0028	1	WELDMENT: ROCK GRIP CHIN - CHR
7	1002138-0001	4	THREADED INSERT, 1.25IN OD TUBE
8	1001903-0001	4	WASHER, FXT, ROCK BALL
9	1002132-0001	4	ROCK GRIP, FXT, 3.125IN BALL
10	3236210	4	M10 X 1.5 X 65 SHCS, LOW HEAD

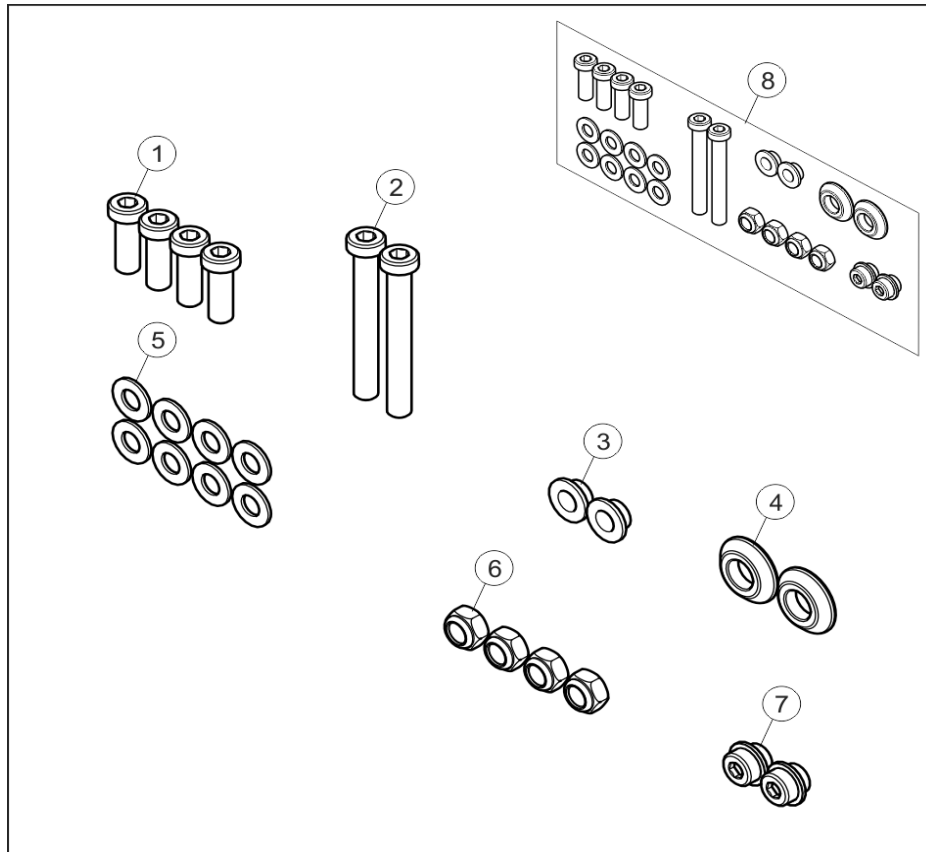
Rope Pull

Marpo Rope Pull Assembly should be ordered through Order Management



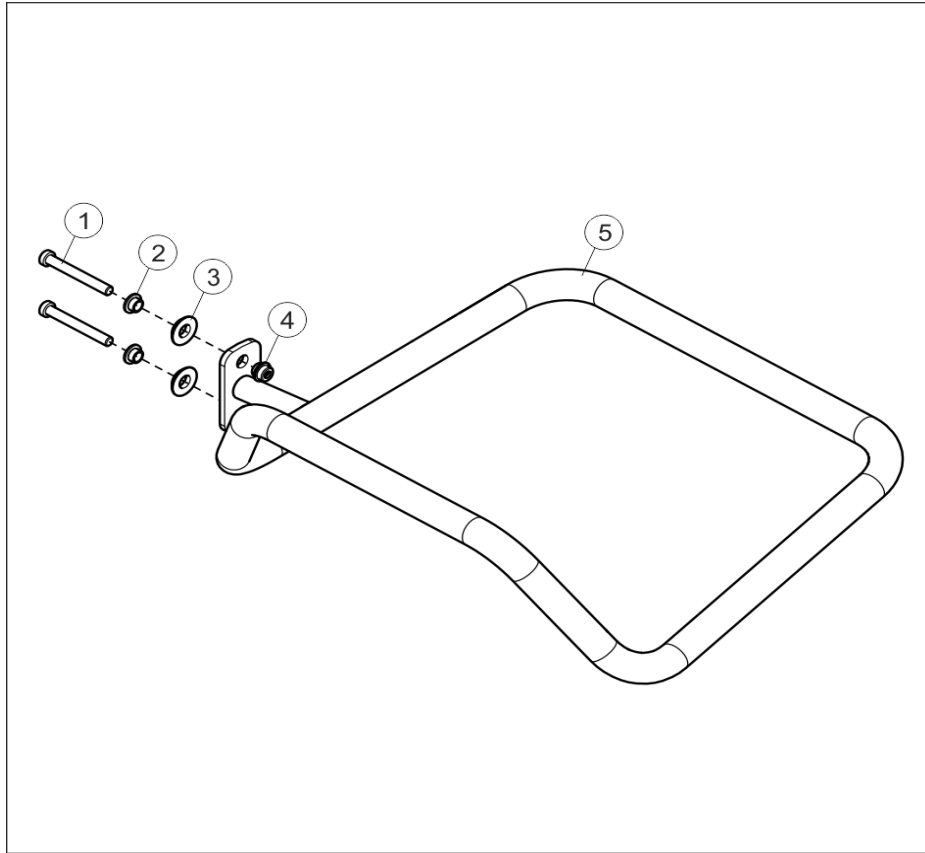
Ref #	Part Number	Qty	Description
1	3236801	4	NUT, NYLOCK M10 X 1.5 SS
2	3273303	8	WASHER, 3/8, THRU-HARDENED
3	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
4	1011591-0028	1	WELDMENT: ROPE PULL CONNECT - CHR
5	3236203	4	M10 X 1.5 X 30 SHCS, LOW HEAD
6	7630101	2	RETAINER, CM/MJ, PULLEY
7	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
8	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
9	8866901	1	LABEL, LF LOGO 10 IN. - FLAT
10	1012815-0001	1	ROPE: MARPO

Rope Pull Hardware Kit



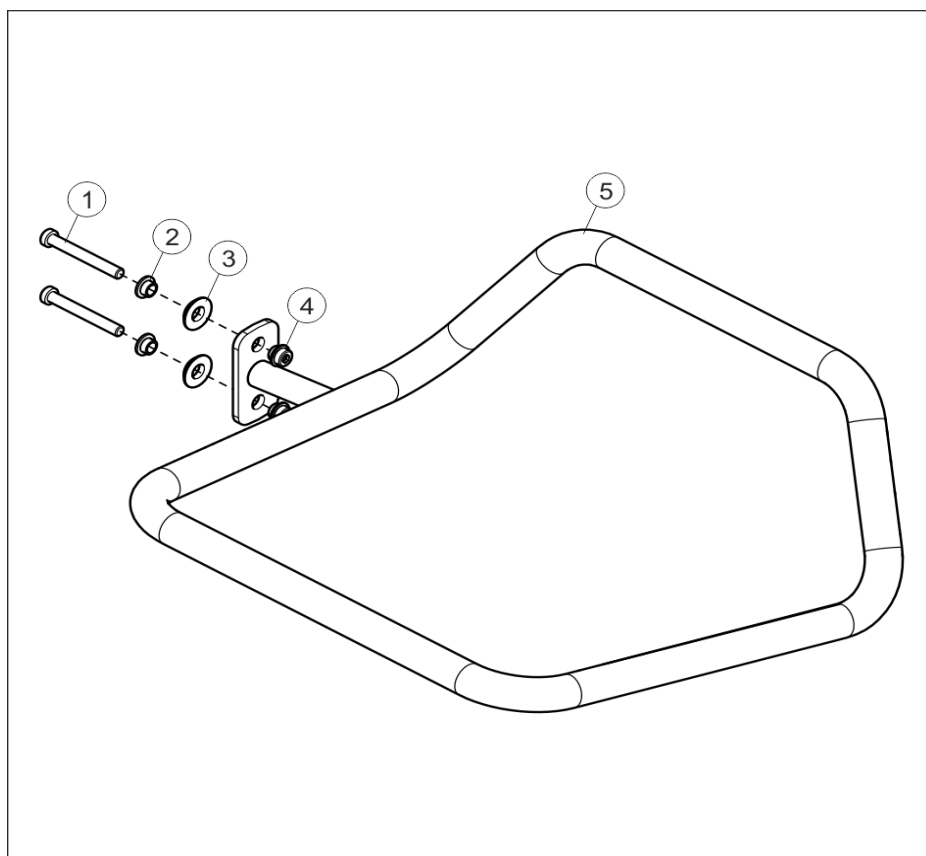
Ref #	Part Number	Qty	Description
1	3236203	4	M10 X 1.5 X 30 SHCS, LOW HEAD
2	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
3	7630101	2	RETAINER, CM/MJ, PULLEY
4	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
5	3273303	8	WASHER, 3/8, THRU-HARDENED
6	3236801	4	NUT, NYLOCK M10 X 1.5 SS
7	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
8	1012577-0001	1	KIT: HARDWARE, ROPE PULL

Side Bosu Left



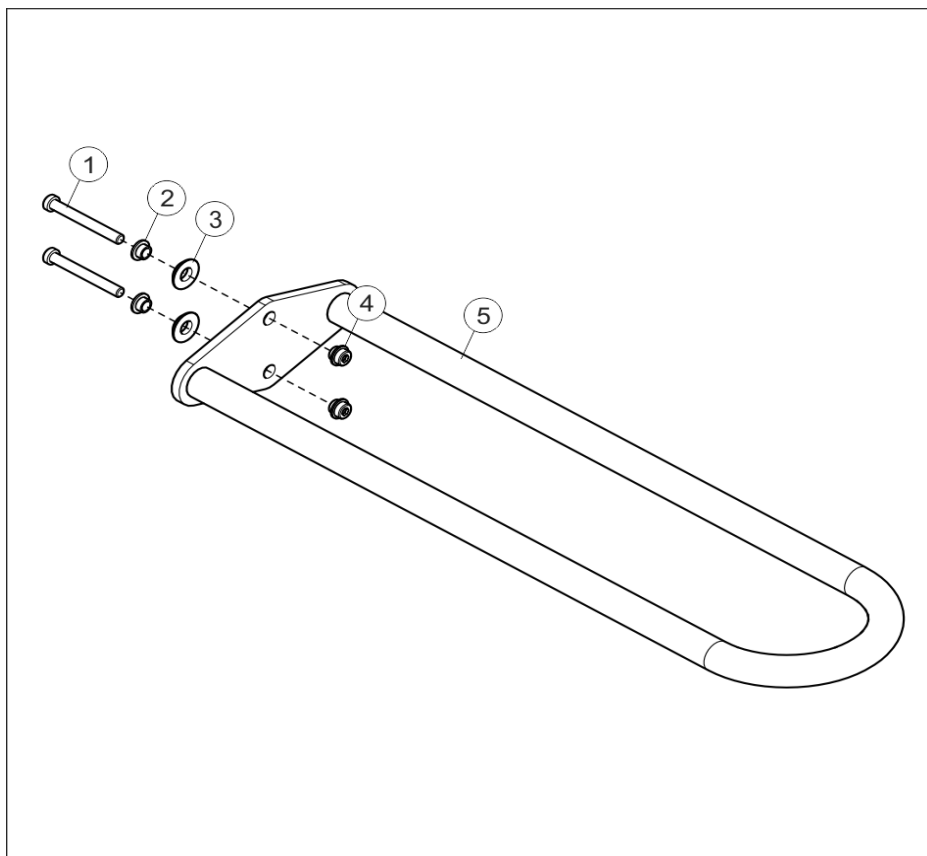
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1011889-0028	1	WELDMENT: BOSU SHELF, SIDE, L - CHR

Side Bosu Right



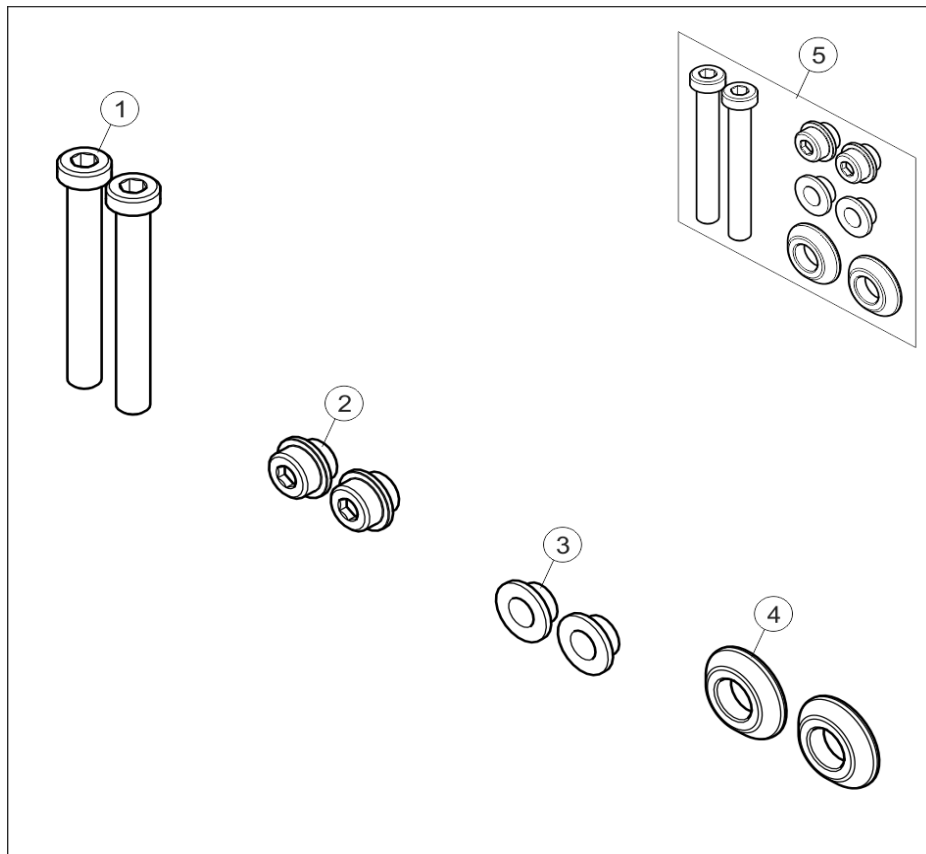
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1012144-0028	1	WELDMENT: BOSU SHELF, SIDE, R - CHR

Side Dual Rail



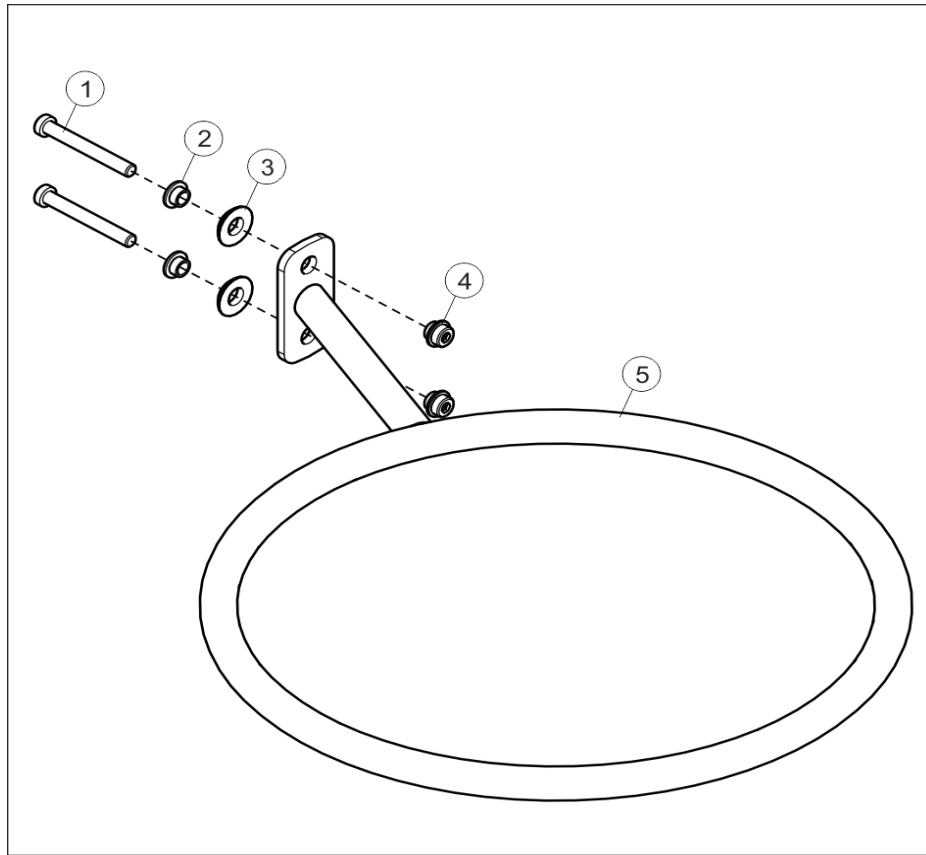
Ref #	Part Number	Qty	Description
1	3236214	2	M10 X 1.5 X 85 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1011083-0028	1	WELDMENT: DUAL RAIL, SIDE, CHR

Side Dual Rail Hardware Kit



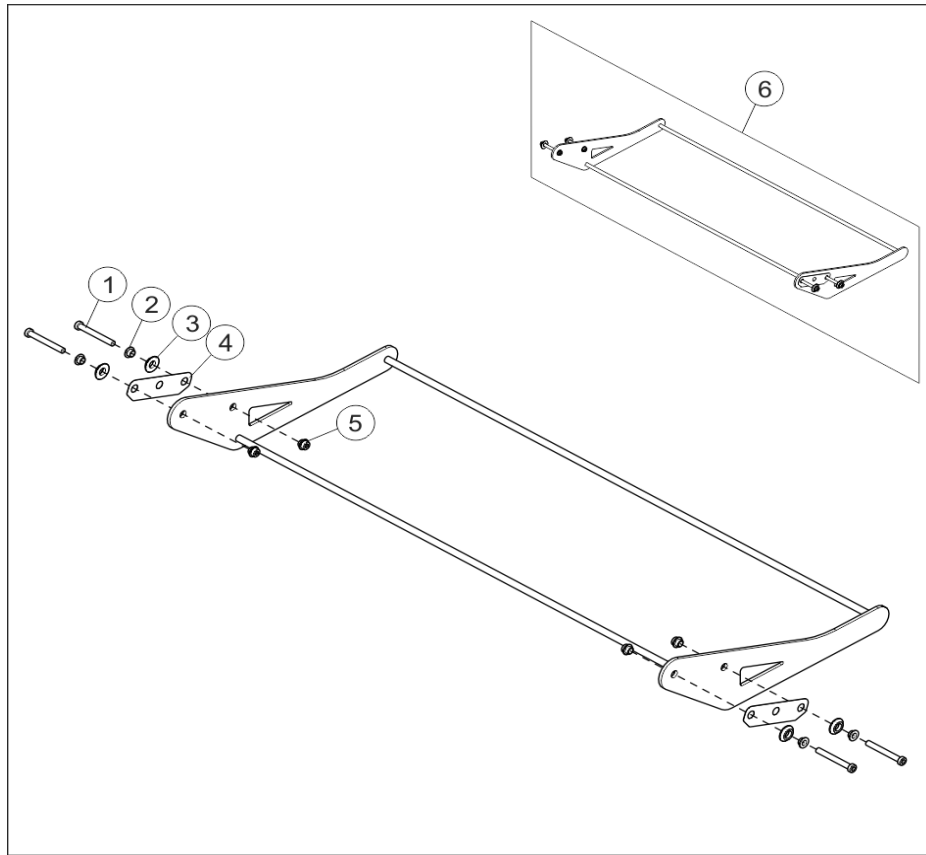
Ref #	Part Number	Qty	Description
1	3236214	2	M10 X 1.5 X 85 SHCS, LOW HEAD
2	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
3	7630101	2	RETAINER, CM/MJ, PULLEY
4	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
5	1012527-0001	1	KIT: HARDWARE, DUAL RAIL SIDE

Side Stability Ball



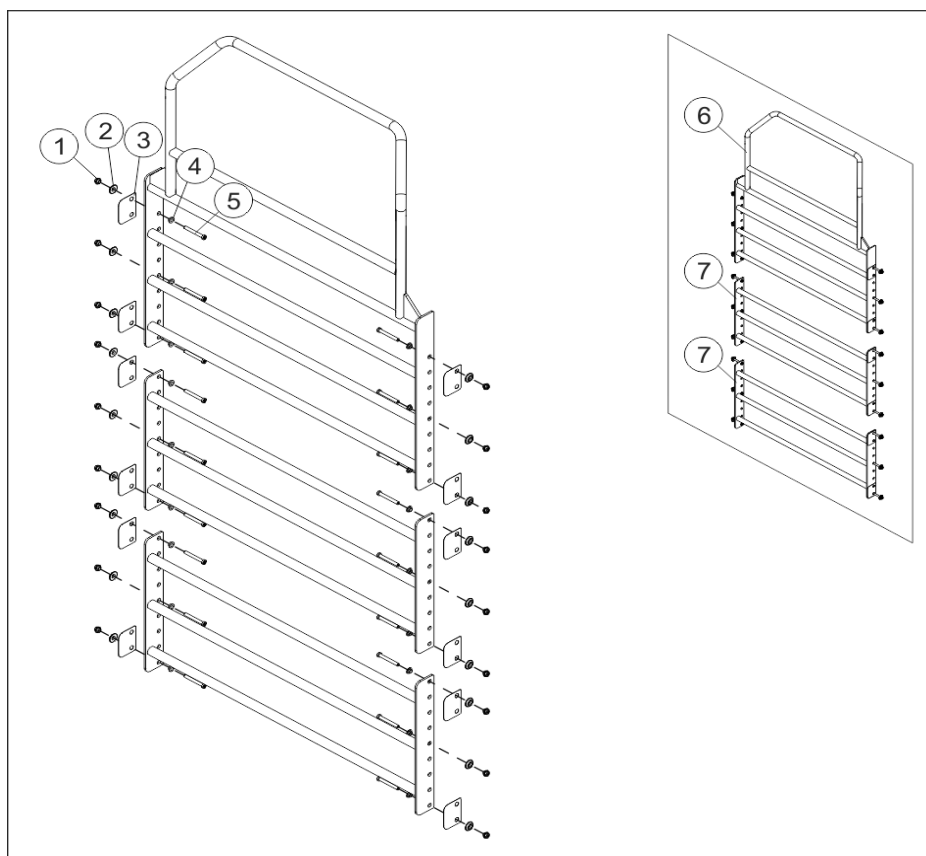
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	1011633-0028	1	WELDMENT: STABILITY BALL, SIDE STORAGE, CHR

Stability Ball Storage



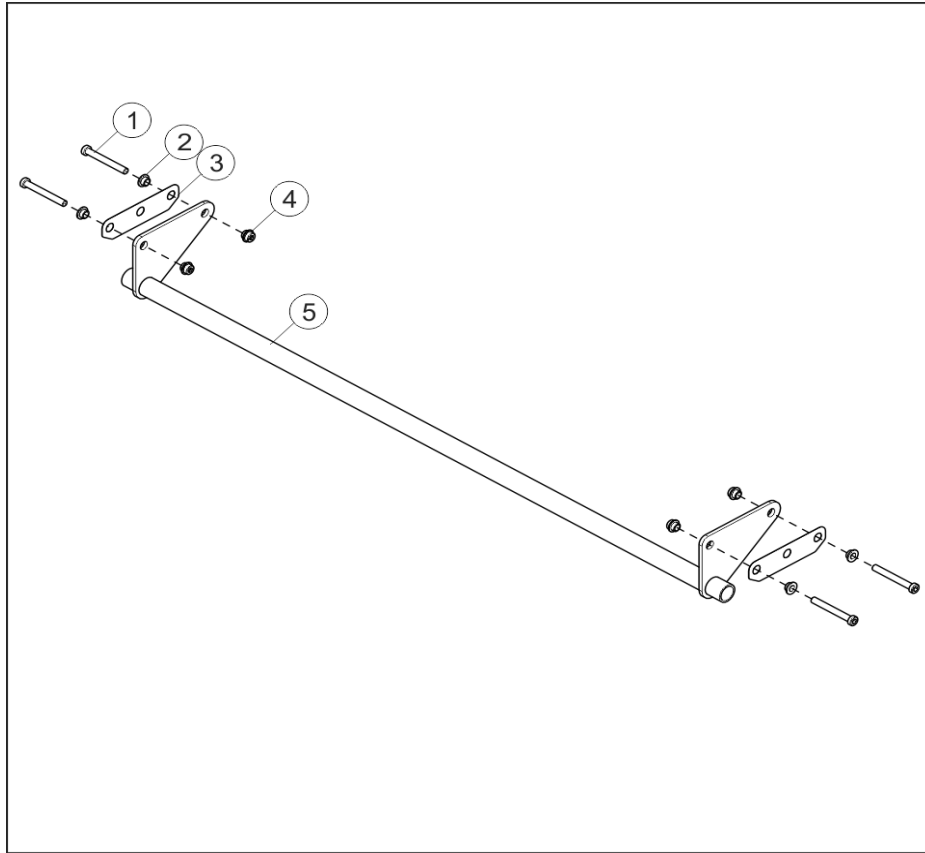
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012186-0001	4	SPACER: 1-1/4 OD X 1/4
4	1012291-0001	2	GUARD: PAINT, SYN-180
5	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
6	1012575-0001	1	ASSEMBLY: STABILITY BALL STORAGE

Stall Bars



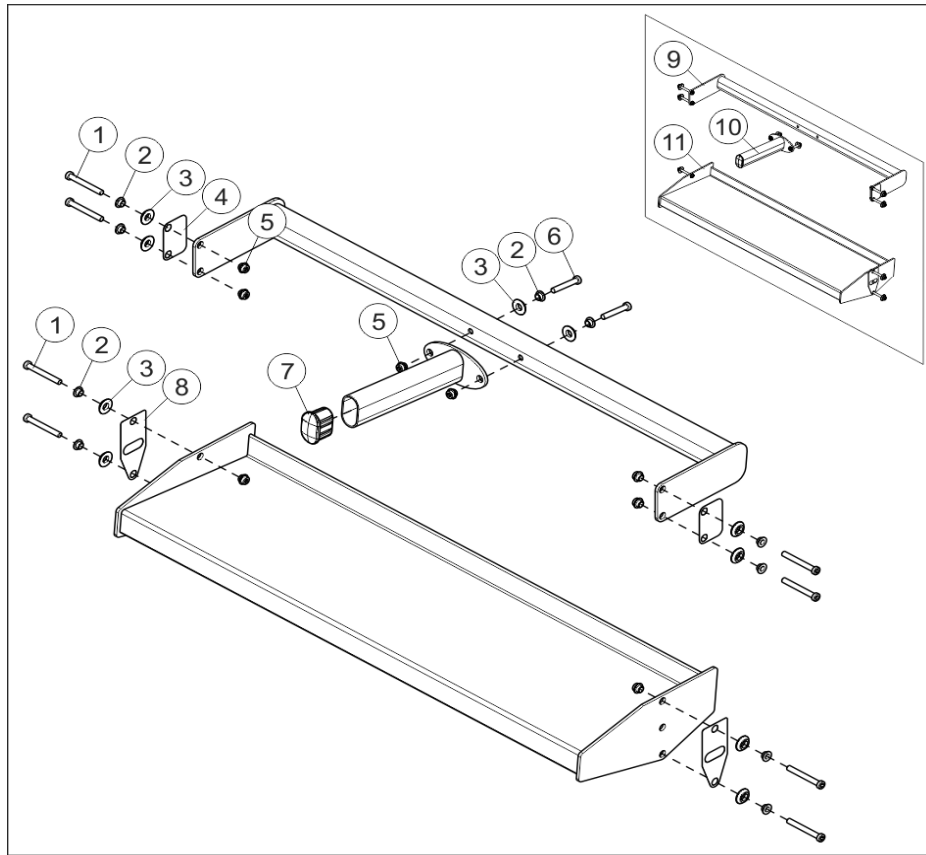
Ref #	Part Number	Qty	Description
1	7335401	18	NUT, M10 X 1.5 SOCKET HEAD
2	1012186-0001	18	SPACER: 1-1/4 OD X 1/4
3	7630101	18	RETAINER, CM/MJ, PULLEY
4	1012212-0001	8	GUARD: PAINT, STALL BARS
5	3236213	18	M10 X 1.5 X 80 SHCS, LOW HEAD
6	1012226-0001	1	ASSEMBLY: STALL BARS, UPPER, S180
7	1012225-0001	2	ASSEMBLY: STALL BARS, S180

Straight Chin



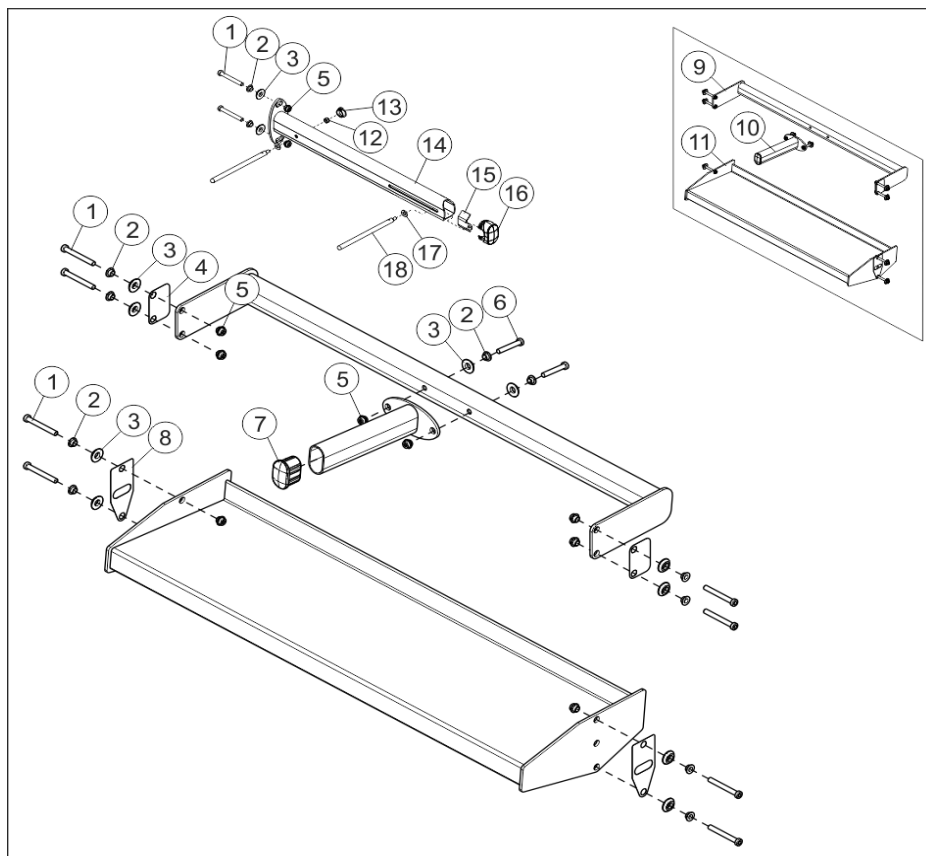
Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	4	RETAINER, CM/MJ, PULLEY
3	1012291-0001	2	GUARD: PAINT, SYN-180
4	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
5	1011335-0028	1	WELDMENT: STRAIGHT BAR CHIN UP - CHR

Vertical Storage



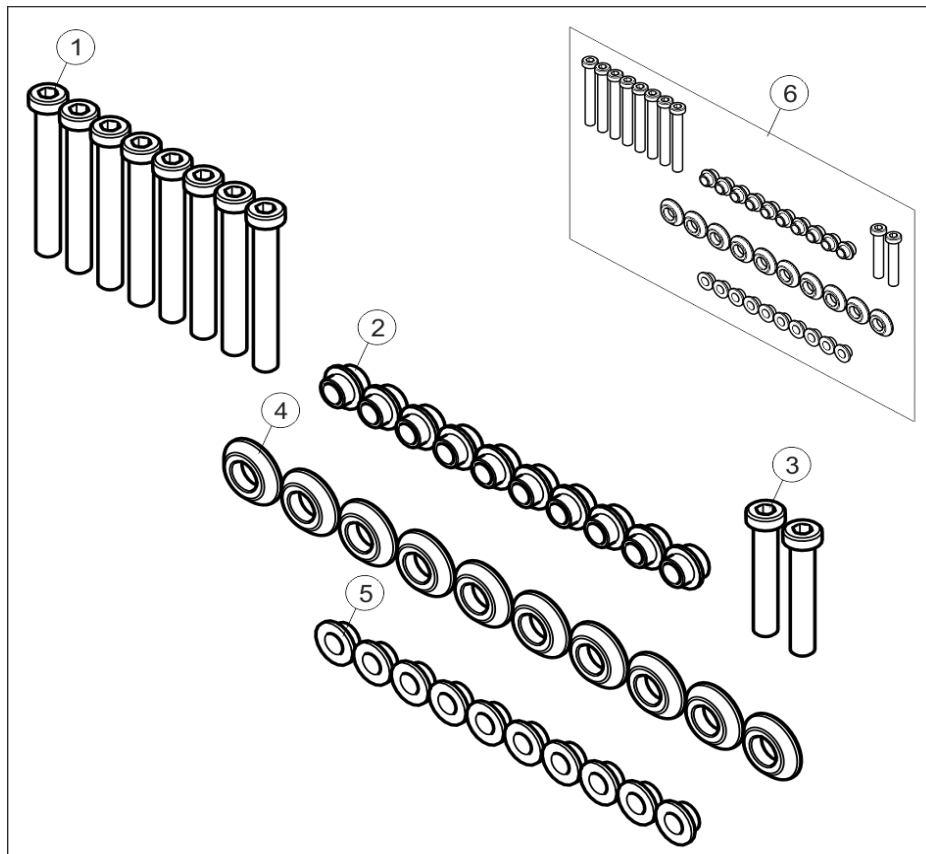
Ref #	Part Number	Qty	Description
1	3236213	8	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	10	RETAINER, CM/MJ, PULLEY
3	1012186-0001	10	SPACER: 1-1/4 OD X 1/4
4	1012207-0001	2	GUARD: PAINT, SUPPORT, VERTICAL STORAGE
5	7335401	10	NUT, M10 X 1.5 SOCKET HEAD
6	3236209	2	M10 X 1.5 X 60 SHCS, LOW HEAD
7	7800501	1	CAP, SML FLOV END
8	1012206-0001	2	GUARD: PAINT, SHELF
9	1012258-0001	1	ASSEMBLY: SUPPORT, VERTICAL STORAGE, S180
10	1012147-0001	1	ASSEMBLY: DIVIDER, S180
11	1012257-0001	1	ASSEMBLY: SHELF, VERTICAL STORAGE, S180

Vertical Storage with Mat Holder



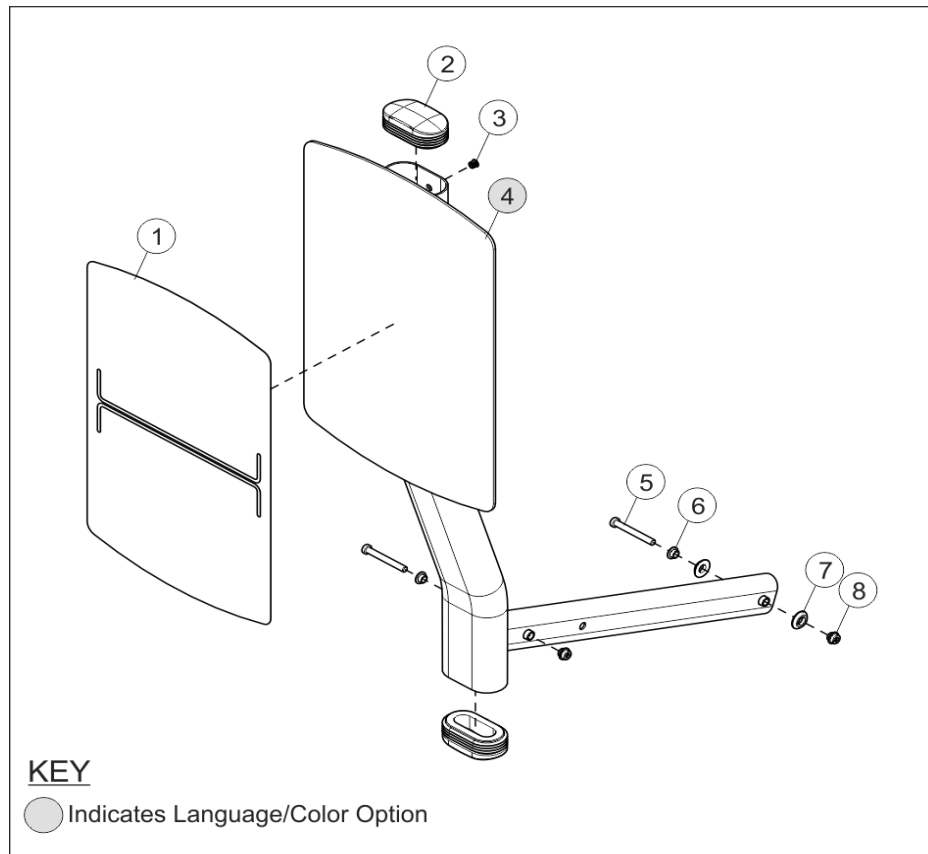
Ref #	Part Number	Qty	Description
1	3236213	10	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	12	RETAINER, CM/MJ, PULLEY
3	1012186-0001	12	SPACER: 1-1/4 OD X 1/4
4	1012207-0001	2	GUARD: PAINT, SUPPORT, VERTICAL STORAGE
5	7335401	12	NUT, M10 X 1.5 SOCKET HEAD
6	3236209	2	M10 X 1.5 X 60 SHCS, LOW HEAD
7	7800501	1	CAP, SML FLOV END
8	1012206-0001	2	GUARD: PAINT, SHELF
9	1012258-0001	1	ASSEMBLY: SUPPORT, VERTICAL STORAGE, S180
10	1012147-0001	1	ASSEMBLY: DIVIDER, S180
11	1012257-0001	1	ASSEMBLY: SHELF, VERTICAL STORAGE, S180
12	3242004	1	NUT, M8 X 1.25 HEX NYLOCK
13	3237403	1	PLUG, 1 IN HOLE
14	1018891-0028	1	WELDMENT: MAT STORAGE, CHR
15	1008966-0001	1	BRKT: MAT STORAGE
16	7333802	1	CAP, SMALL FLOV-END
17	3273303	2	WASHER, 3/8, THRU-HARDENED
18	1017405-0001	2	PIN: MAT STORAGE

Vertical Storage Hardware Kit



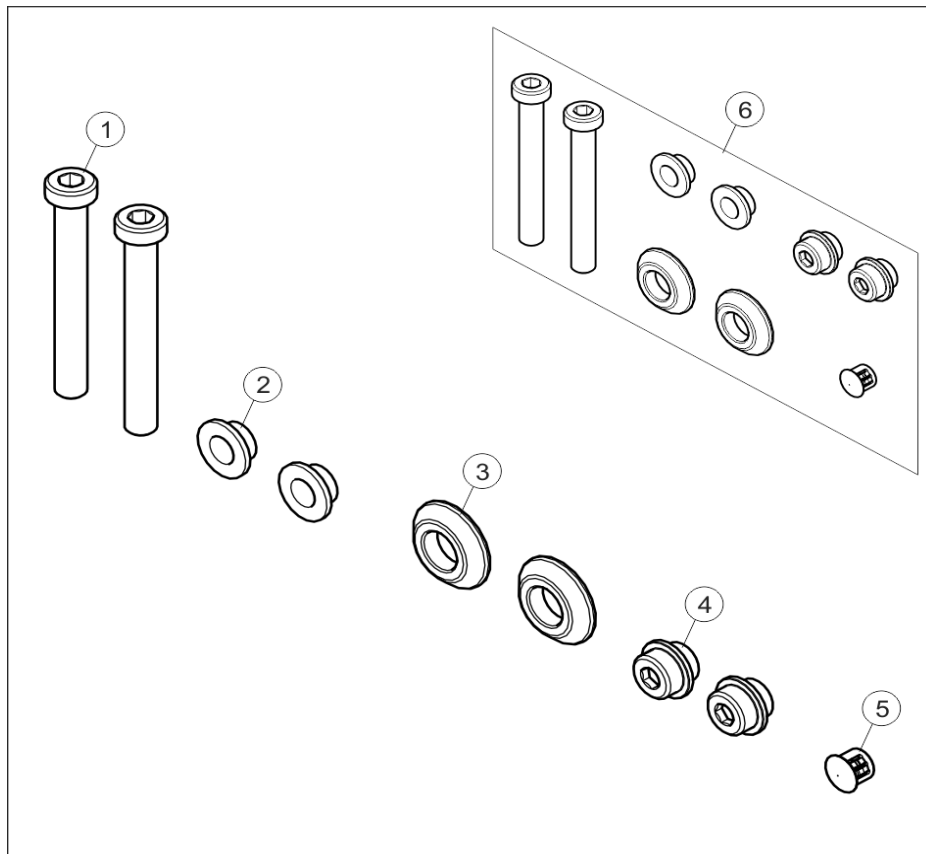
Ref #	Part Number	Qty	Description
1,3	3236213	10	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7335401	10	NUT, M10 X 1.5 SOCKET HEAD
4	1012186-0001	10	SPACER: 1-1/4 OD X 1/4
5	7630101	10	RETAINER, CM/MJ, PULLEY
6	1015228-0001	1	KIT: HARDWARE, VERTICAL STORAGE, S180

Wall Ball



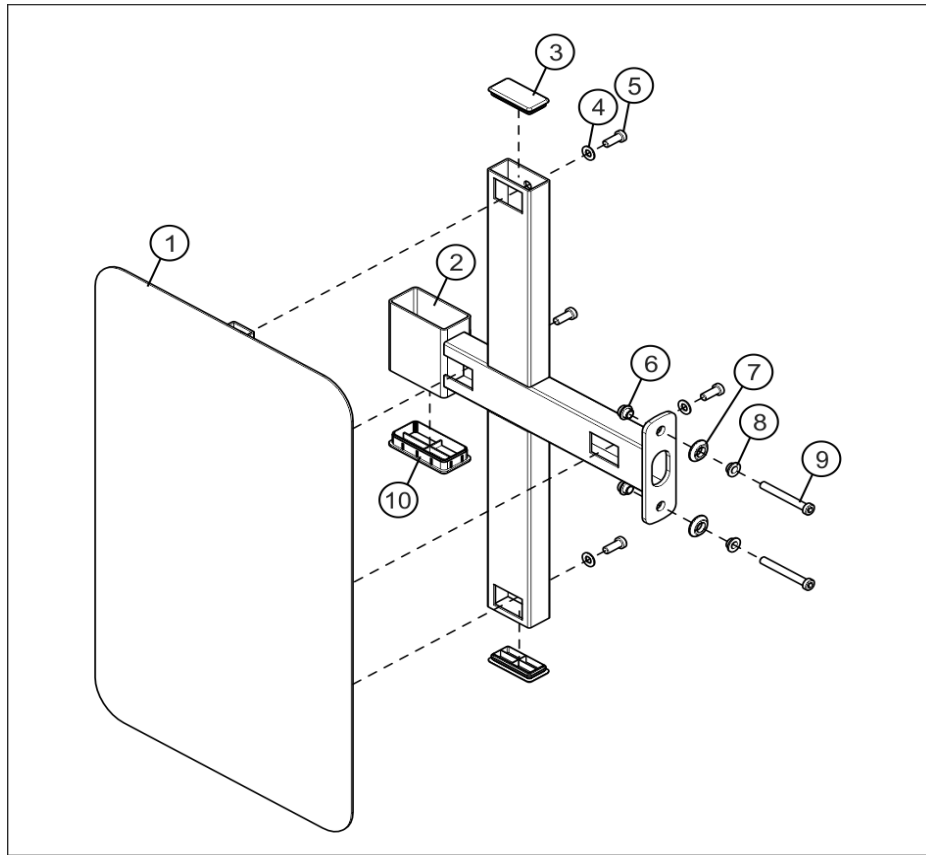
Ref #	Part Number	Qty	Description
1	1012936-0001	1	DECAL: S180 WALL BALL TARGET
2	1002166-0700	2	ENDCAP: LARGE FLOV, BLACK
3	3237405	1	PLUG, 7/16 IN HOLE
4	1012898-0000	1	WELDMENT: S180 WALL BALL- Custom
5	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
6	7630101	2	RETAINER, CM/MJ, PULLEY
7	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
8	7335401	1	NUT, M10 X 1.5 SOCKET HEAD

Wall Ball Hardware Kit



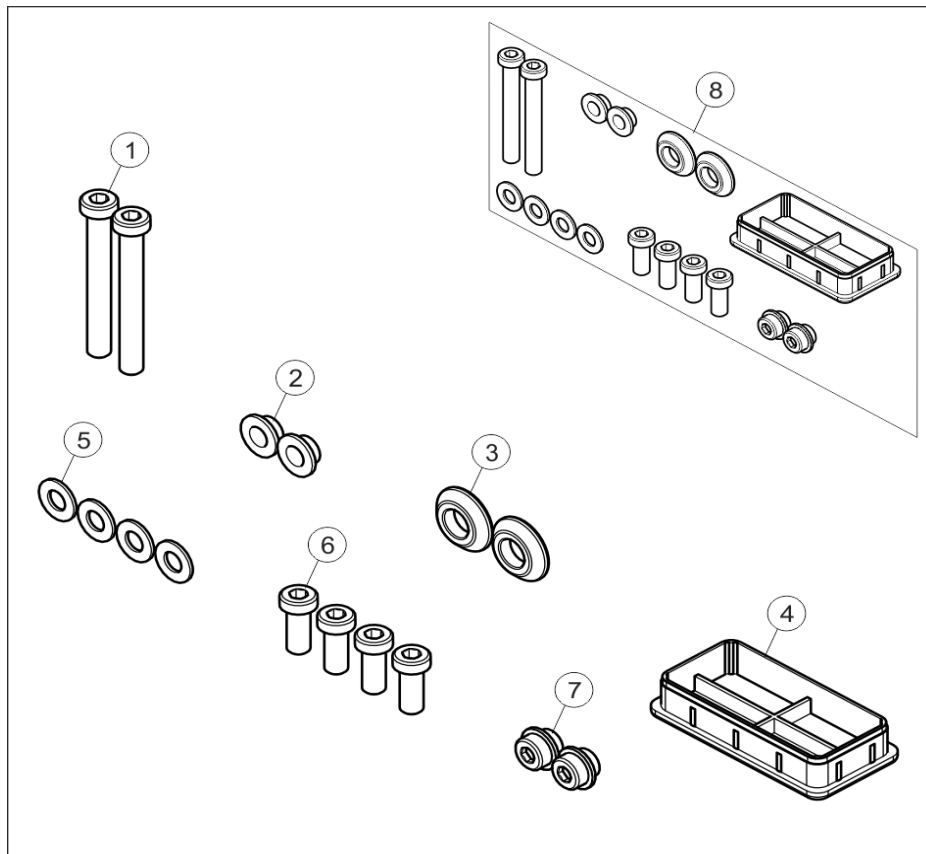
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
5	3237405	1	PLUG, 7/16 IN HOLE
6	1012578-0001	1	KIT: HARDWARE, WALL BALL

White Board



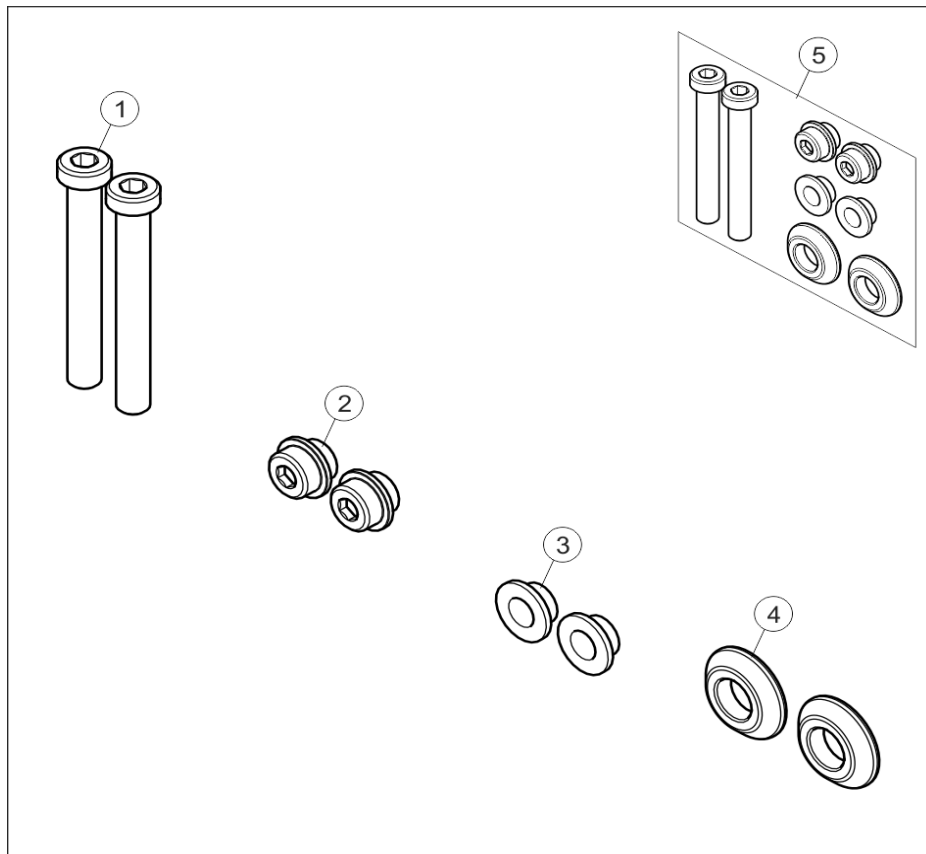
Ref #	Part Number	Qty	Description
1	1012864-0001	1	ASSEMBLY: WHITE BOARD
2	1012154-0028	1	WELDMENT: WHITEBOARD SUPPORT - CHR
3	1002974-0001	2	CAP, 1.5IN X 3IN, 10-14GA, END
4	3273303	4	WASHER, 3/8, THRU-HARDENED
5	3236202	4	M10 X 1.5 X 25 SHCS, LOW HEAD
6	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
7	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
8	7630101	2	RETAINER, CM/MJ, PULLEY
9	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
10	9462701	1	CAP, HAMMER, END 2 X 4

Workout Board Hardware Kit



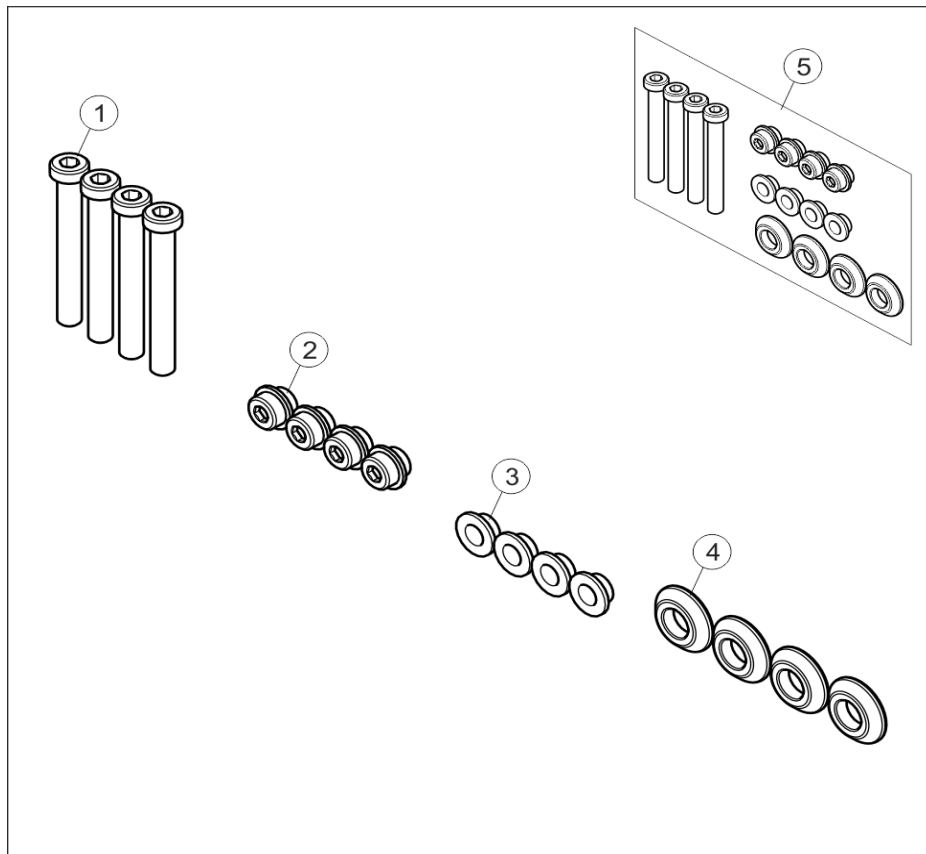
Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7630101	2	RETAINER, CM/MJ, PULLEY
3	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
4	9462701	1	CAP, HAMMER, END 2 X 4
5	3273303	4	WASHER, 3/8, THRU-HARDENED
6	3236202	4	M10 X 1.5 X 25 SHCS, LOW HEAD
7	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
8	1012579-0001	1	KIT: HARDWARE, WHITE BOARD

2 Bolt Hardware Kit



Ref #	Part Number	Qty	Description
1	3236213	2	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
3	7630101	2	RETAINER, CM/MJ, PULLEY
4	1012186-0001	2	SPACER: 1-1/4 OD X 1/4
5	1012310-0001	1	KIT: HARDWARE, 2 BOLT, S180

4 Bolt Hardware Kit



Ref #	Part Number	Qty	Description
1	3236213	4	M10 X 1.5 X 80 SHCS, LOW HEAD
2	7335401	4	NUT, M10 X 1.5 SOCKET HEAD
3	7630101	4	RETAINER, CM/MJ, PULLEY
4	1012186-0001	4	SPACER: 1-1/4 OD X 1/4
5	1012309-0001	1	KIT: HARDWARE, 4 BOLT, S180

