

# INSIGNIA SERIES PULLDOWN

IS-PD

## Parts Manual

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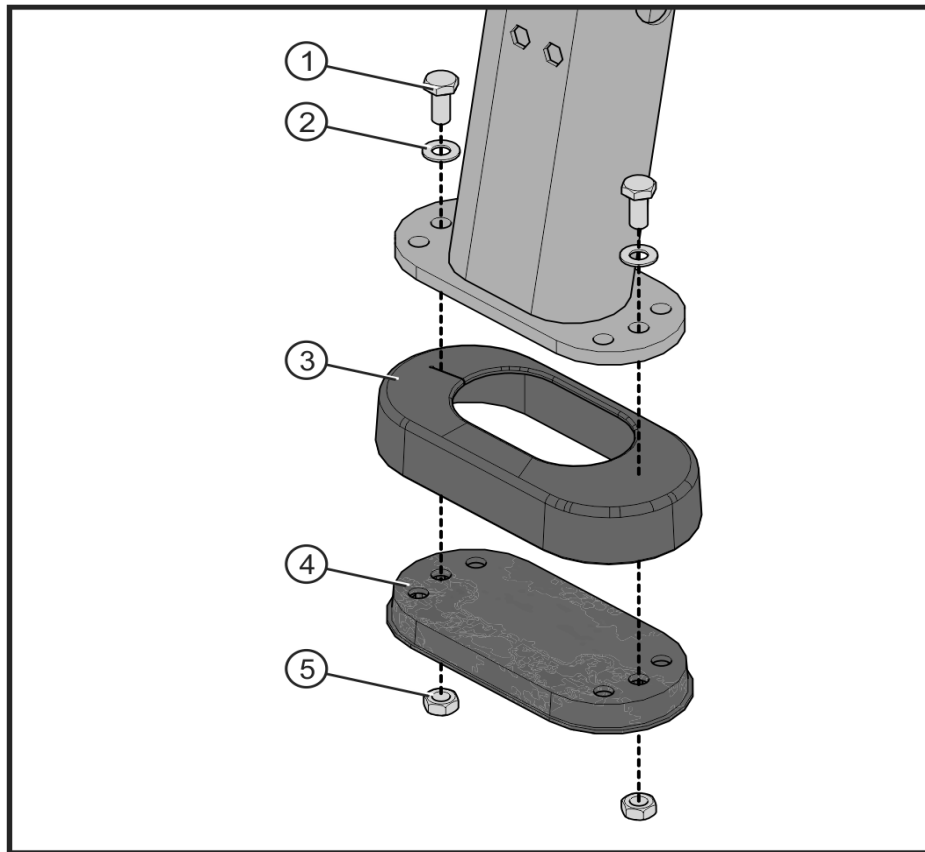
**Table of Contents**

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|                                                        |                    |
|--------------------------------------------------------|--------------------|
| <a href="#">Base Foot.....</a>                         | <a href="#">3</a>  |
| <a href="#">Base P-Stack.....</a>                      | <a href="#">4</a>  |
| <a href="#">Base Tower Pulley.....</a>                 | <a href="#">5</a>  |
| <a href="#">Cables.....</a>                            | <a href="#">6</a>  |
| <a href="#">C and X Head Plate.....</a>                | <a href="#">7</a>  |
| <a href="#">C and X Increment Weights.....</a>         | <a href="#">8</a>  |
| <a href="#">Frame Painted Items.....</a>               | <a href="#">9</a>  |
| <a href="#">Full Shroud.....</a>                       | <a href="#">10</a> |
| <a href="#">Grips.....</a>                             | <a href="#">11</a> |
| <a href="#">Heavy X-Stack.....</a>                     | <a href="#">12</a> |
| <a href="#">Internet Connectivity Components.....</a>  | <a href="#">13</a> |
| <a href="#">Light C-Stack.....</a>                     | <a href="#">14</a> |
| <a href="#">LT Trim Base P-Stack.....</a>              | <a href="#">15</a> |
| <a href="#">LT Trim Console.....</a>                   | <a href="#">16</a> |
| <a href="#">LT Trim Console and Mount.....</a>         | <a href="#">17</a> |
| <a href="#">LT Trim Console Wiring Diagram.....</a>    | <a href="#">18</a> |
| <a href="#">LT Trim C and X Increment Weights.....</a> | <a href="#">19</a> |
| <a href="#">LT Trim Device Holder.....</a>             | <a href="#">20</a> |
| <a href="#">LT Trim Heavy X-Stack.....</a>             | <a href="#">21</a> |
| <a href="#">LT Trim Light C-Stack.....</a>             | <a href="#">22</a> |
| <a href="#">LT Trim P-Stack Increment Weight.....</a>  | <a href="#">23</a> |
| <a href="#">LT Trim Sensor Housing.....</a>            | <a href="#">24</a> |
| <a href="#">LT Trim Tower Top.....</a>                 | <a href="#">25</a> |
| <a href="#">L Trim Rep Counter.....</a>                | <a href="#">26</a> |
| <a href="#">Mid Pulleys.....</a>                       | <a href="#">27</a> |
| <a href="#">Pads.....</a>                              | <a href="#">28</a> |
| <a href="#">P-Stack Head Plate Assy.....</a>           | <a href="#">29</a> |
| <a href="#">P-Stack Increment Weight.....</a>          | <a href="#">30</a> |
| <a href="#">Rear Shroud.....</a>                       | <a href="#">31</a> |
| <a href="#">Retro Kit Device Holder.....</a>           | <a href="#">32</a> |
| <a href="#">Seat Assembly.....</a>                     | <a href="#">33</a> |
| <a href="#">Seat Connecting Hardware.....</a>          | <a href="#">35</a> |
| <a href="#">Shroud Wraps.....</a>                      | <a href="#">36</a> |
| <a href="#">S and L Trim Tower Top.....</a>            | <a href="#">38</a> |
| <a href="#">Thigh Hold Down.....</a>                   | <a href="#">39</a> |
| <a href="#">Top Pulleys.....</a>                       | <a href="#">40</a> |
| <a href="#">Tower Top.....</a>                         | <a href="#">41</a> |
| <a href="#">Work Arm.....</a>                          | <a href="#">43</a> |

\*\* Upholstery & Frame Colors are listed at the end of the Parts Manual \*\*

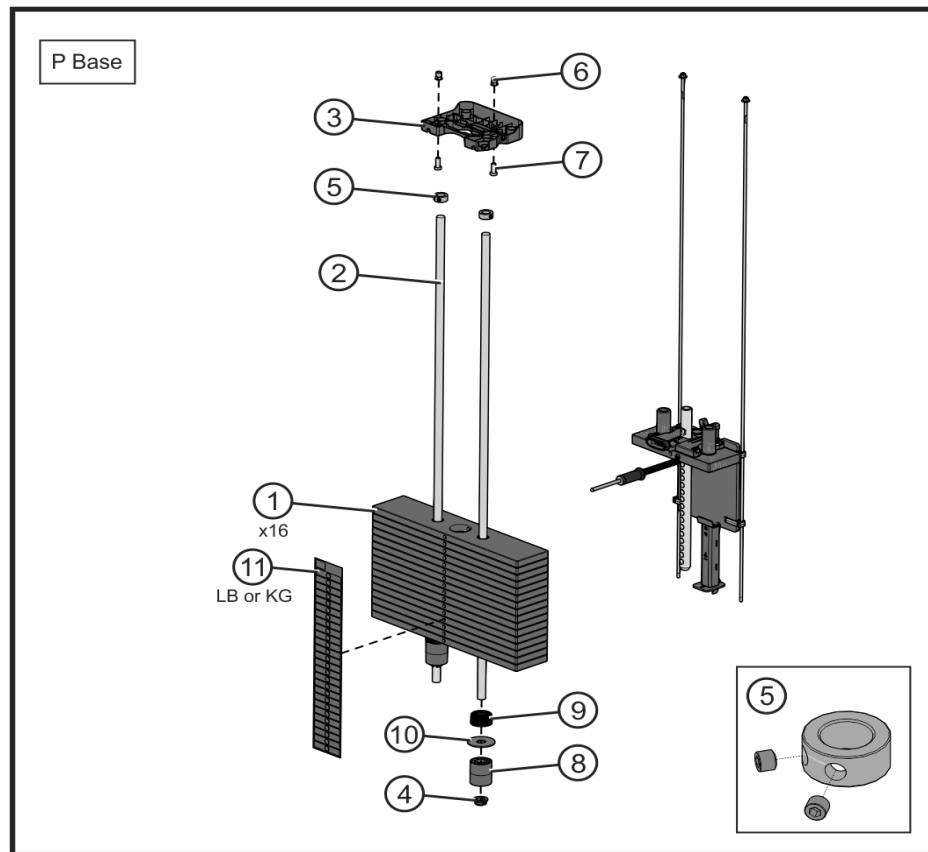
## Base Foot



| Ref # | Part Number | Qty | Description                       |
|-------|-------------|-----|-----------------------------------|
| 1     | 3251202     | 2   | M10 X 1.5 X 25MM UNS HEX CS ST ZN |
| 2     | 3236601     | 2   | WASHER,3/8 SAE STAINLESS STEEL    |
| 3     | 9319401     | 1   | COVER, FOOT -STRT                 |
| 4     | 9319301     | 1   | FOOT, 2.5 X 4.49 FLOV             |
| 5     | 3254703     | 2   | NUT, M10 X 1.5 HEX ZINC           |

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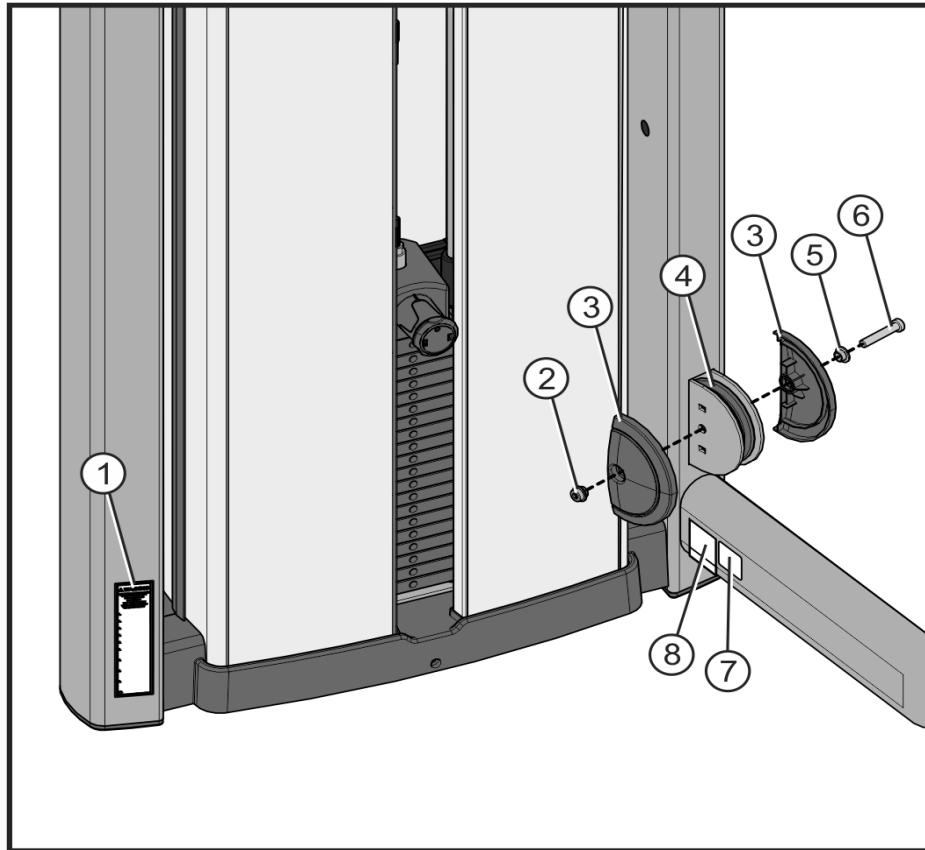
## Base P-Stack



| Ref # | Part Number  | Qty | Description                         |
|-------|--------------|-----|-------------------------------------|
| 1     | 9407601      | 16  | WGT PL, 3/4IN X 4IN, 15LB           |
| 2     | 7328612      | 2   | GUIDE ROD, .75 OD SOLID X 50.36     |
| 3     | 1015452-0001 | 1   | RETAINER: GUIDE ROD, NYL            |
| 4     | 7337901      | 2   | BUSHING, GUIDE ROD                  |
| 5     | 3103301      | 2   | SHAFT COLLAR, 3/4" ID ZINC          |
| 6     | 3238601      | 2   | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7     | 3236202      | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD       |
| 8     | 1004349-0002 | 2   | SPACER, WGT STK, 3 PL8              |
| 9     | 7352101      | 2   | CUSHION, WEIGHT STACK               |
| 10    | 1010765-0001 | 2   | WASHER: 0.80 OD, 11GA               |
| 11    | 9475401      | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG   |
| 11    | 9475101      | 1   | LABEL, 3/4 IN WGT STACK, 385 LB     |

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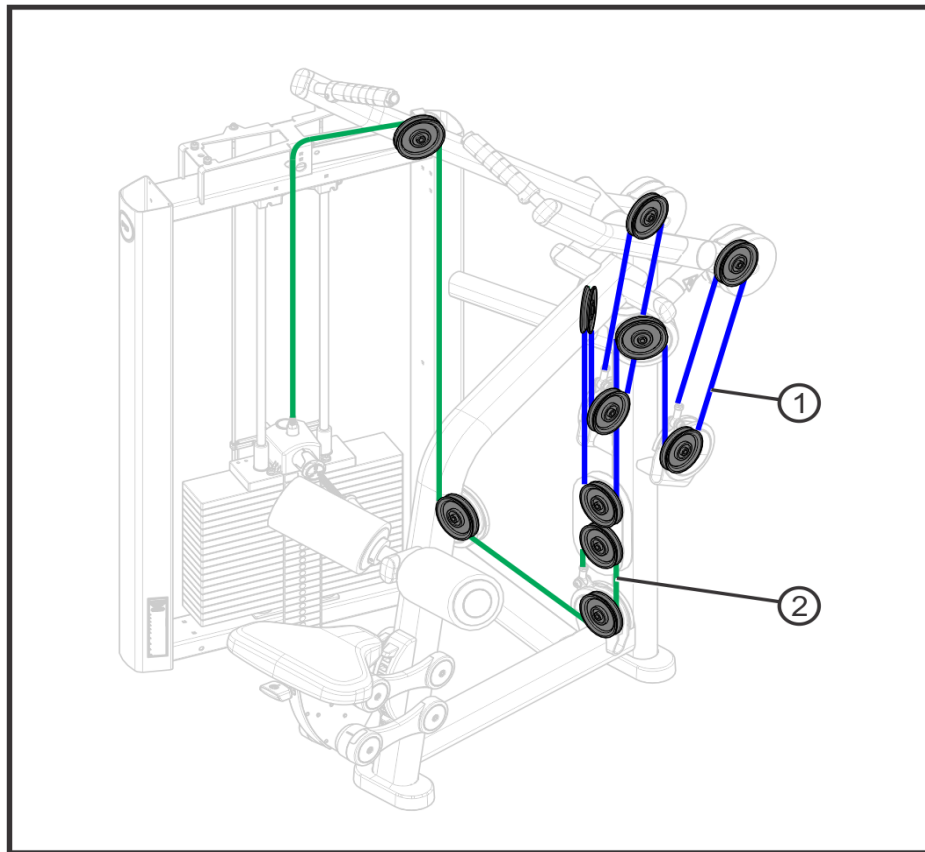
## Base Tower Pulley



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 8220000     | 1   | LABEL, ASTM WARNING FW SELECT         |
| 2     | 7335401     | 1   | NUT, M10 X 1.5 SOCKET HEAD            |
| 3     | 8094102     | 2   | COVER, PULLEY -BOLTED PARTIAL -CHGR   |
| 4     | 9319901     | 1   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 5     | 7630101     | 1   | RETAINER, CM/MJ, PULLEY               |
| 6     | 3236208     | 1   | M10 X 1.5 X 55 SHCS, LOW HEAD         |
| 7     | 9488901     | 1   | LABEL, INSIGNIA, FCC                  |
| 8     | 7571301     | 1   | LABEL, SERIAL NUMBER                  |

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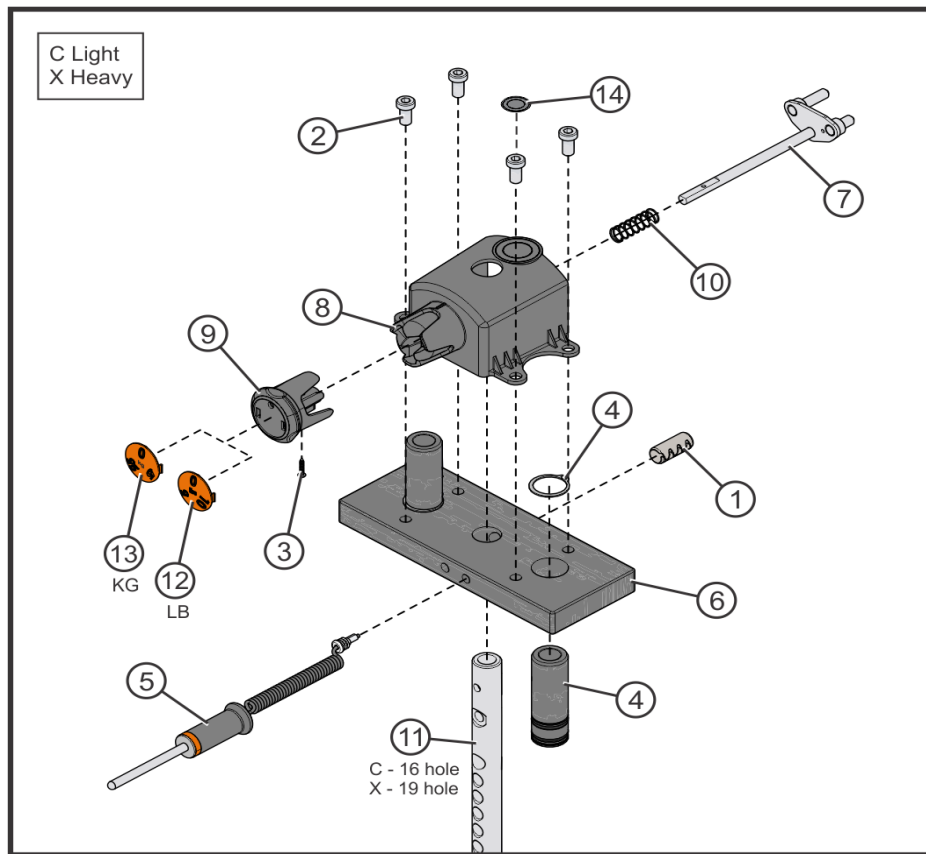
## Cables



| Ref # | Part Number | Qty | Description        |
|-------|-------------|-----|--------------------|
| 1     | 9343202     | 1   | CABLE, SS-PD       |
| 2     | 9423506     | 1   | CABLE, SS-PD, DIAL |

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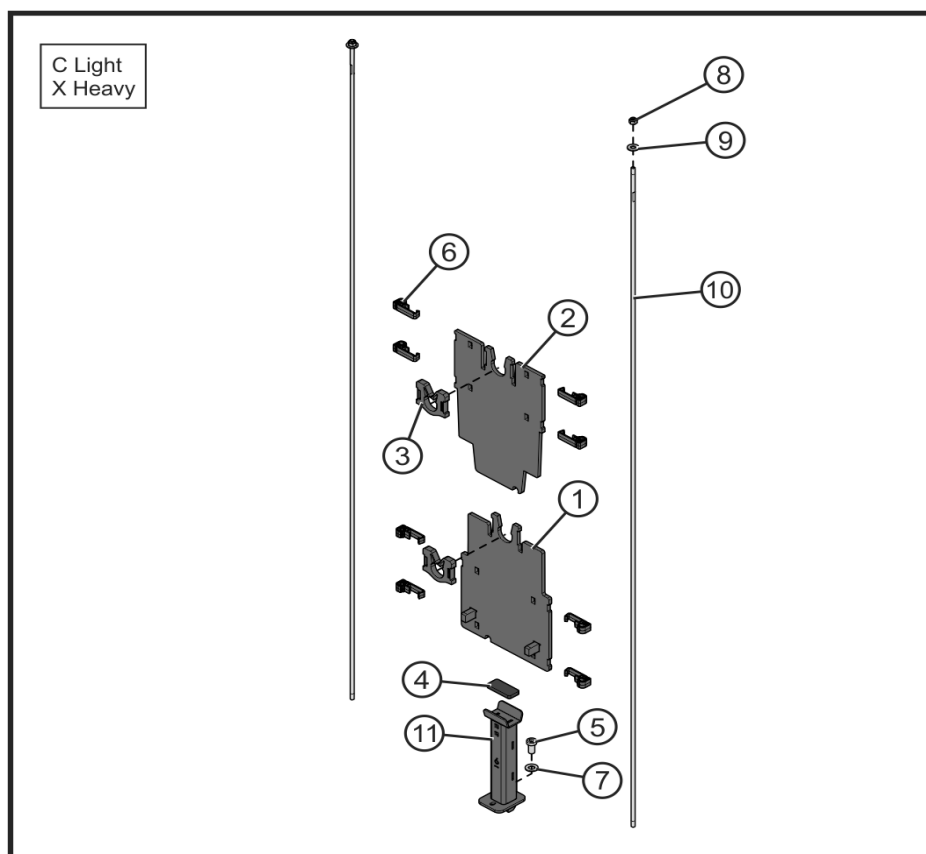
## C and X Head Plate



| Ref # | Part Number  | Qty | Description                           |
|-------|--------------|-----|---------------------------------------|
| 1     | 3236001      | 1   | BUSHING, SPRING PIN                   |
| 2     | 3236201      | 4   | M10 X 1.5 X 20 SHCS, LOW HEAD         |
| 3     | 3275601      | 1   | SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB   |
| 4     | 9296001      | 2   | BUSHING, HEADPLATE, LONG              |
| 5     | 1003679-0003 | 1   | ASSY, WGT STK SEL PIN -YEL            |
| 6     | 9427401      | 1   | HEADPLATE, WT. STACK, 10LB            |
| 7     | 1010800-0001 | 1   | WLDMT, INC WGT PIN                    |
| 8     | 1017209-0001 | 1   | HOUSING: INC WEIGHT                   |
| 9     | 9443201      | 1   | KNOB, INC WEIGHT                      |
| 10    | 9443301      | 1   | SPRING, INC WGT PIN                   |
| 11    | 9434202      | 1   | BAYONET, 16 PLATE                     |
| 11    | 9426002      | 1   | BAYONET, 19 PLATE                     |
| 12    | 9431403      | 1   | CAP, SELECTOR KNOB -LBS               |
| 13    | 9450103      | 1   | CAP, SELECTOR KNOB -KGS               |
| 14    | 1020534-0001 | 1   | SENSOR: REFLECTOR FILM, 1-3/8", WHITE |

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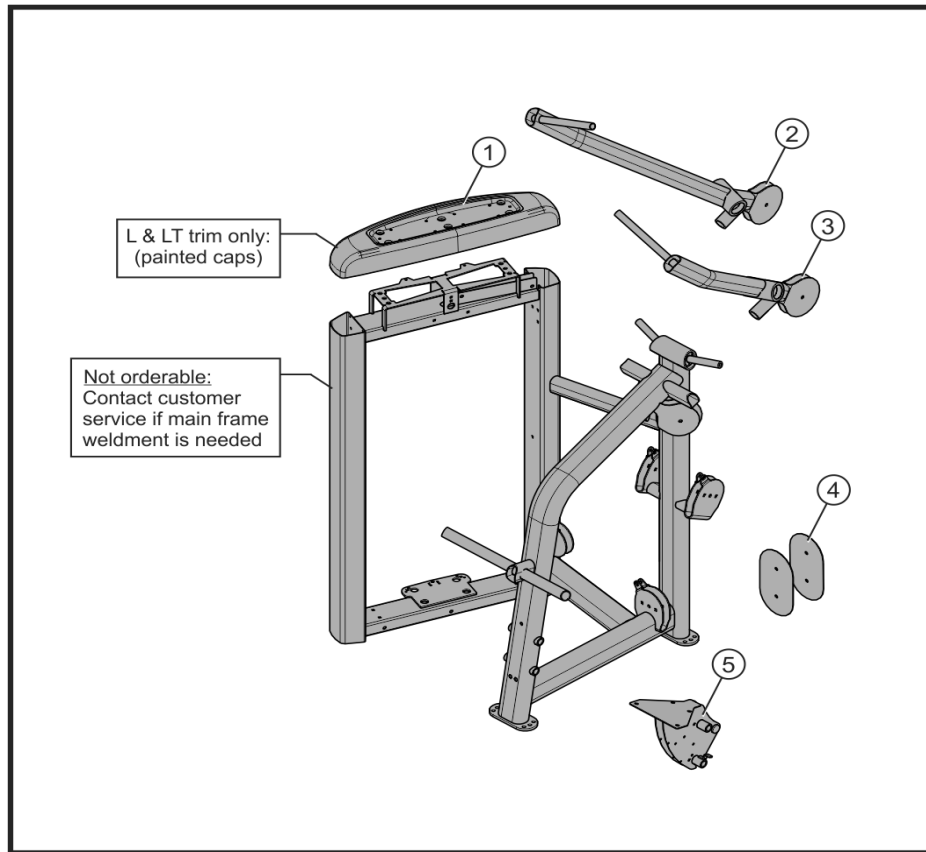
## C and X Increment Weights



| Ref # | Part Number  | Qty | Description                                  |
|-------|--------------|-----|----------------------------------------------|
| 1     | 1010971-2801 | 1   | WLDMT: INC WEIGHT, 5LB, REAR -CHR            |
| 2     | 1010970-2801 | 1   | PLATE: INC WEIGHT, 5LB, FRONT, 1/4" -CHR     |
| 3     | 1008920-0001 | 2   | GUARD: INCREMENT WEIGHT, 0.25                |
| 4     | 1008552-0001 | 1   | BUMPER: EA FOAM, INC WEIGHT                  |
| 5     | 3236201      | 1   | M10 X 1.5 X 20 SHCS, LOW HEAD                |
| 6     | 1010803-0001 | 8   | GUIDE ROD ASSY: INCR WT, 1/4", CHARCOAL GRAY |
| 7     | 3236601      | 1   | WASHER, 3/8 SAE STAINLESS STEEL              |
| 8     | 3102806      | 2   | NUT, NYLOCK 1/4-20                           |
| 9     | 3102506      | 2   | WASHER, FLAT 1/4 ID ZN                       |
| 10    | 1008192-0002 | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"             |
| 11    | 1010712-2801 | 1   | WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR   |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

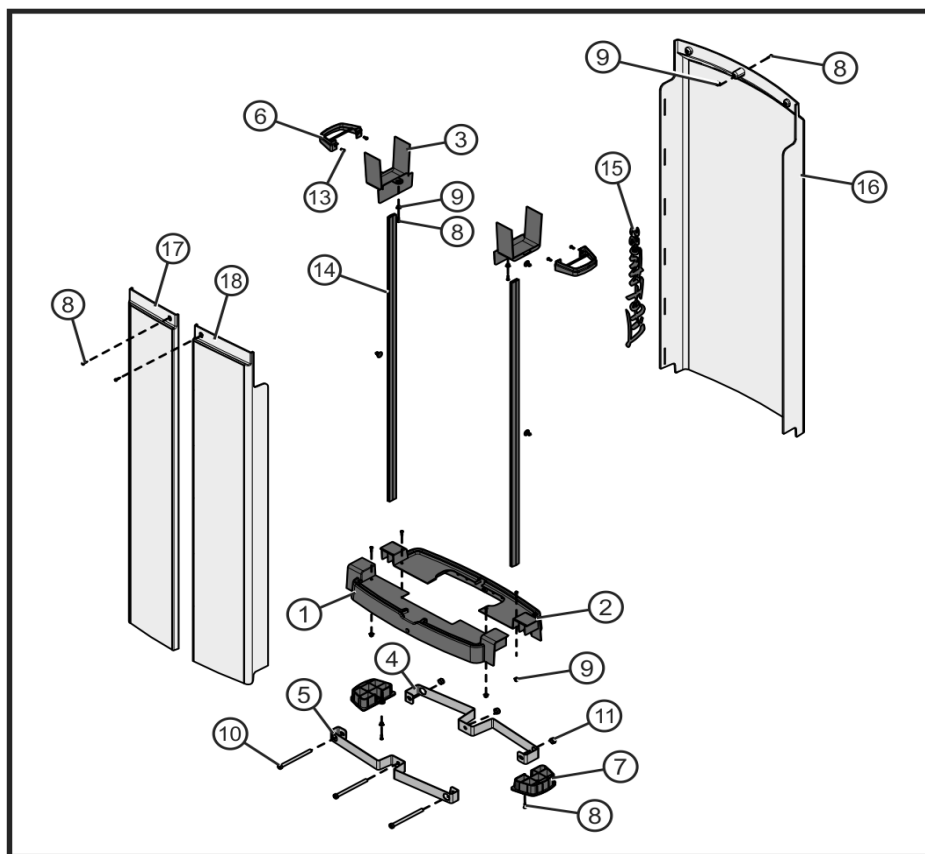
## Frame Painted Items



| Ref # | Part Number | Qty | Description                      |
|-------|-------------|-----|----------------------------------|
| 1     | 9412600     | 1   | CAP, SS, CAST Custom             |
| 2     | 9318500     | 1   | WLDMT, SS-PD WORK ARM LH Custom  |
| 3     | 9318000     | 1   | WLDMT, SS-PD WORK ARM RH Custom  |
| 4     | 9318901     | 2   | PLATE, PULLEY, FLOATING WHITE    |
| 5     | 9400200     | 1   | WLDMT, SS-PD SEAT SUPPORT Custom |

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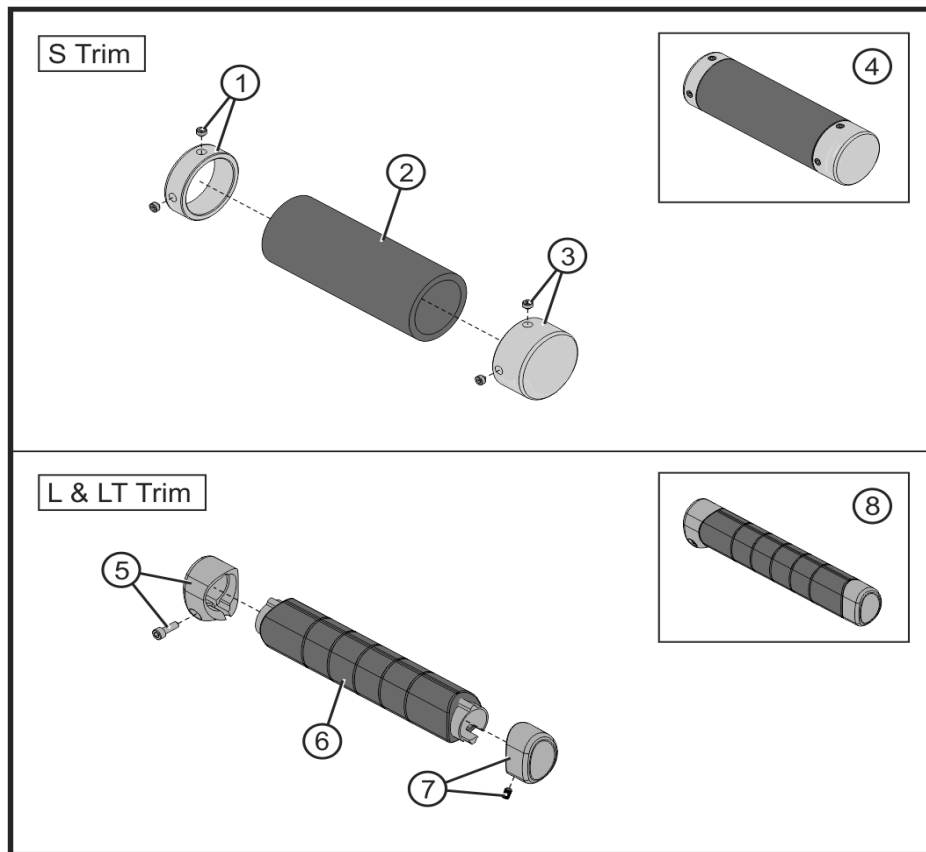
## Full Shroud



| Ref # | Part Number     | Qty | Description                         |
|-------|-----------------|-----|-------------------------------------|
| 1     | 9410801         | 1   | COVER, TOWER BOTTOM -FRONT          |
| 2     | 1007064-0001    | 1   | COVER: TOWER BOTTOM, REAR           |
| 3     | 9415701         | 2   | COVER, SS, TWR                      |
| 4     | 1007623-0001    | 1   | BRACKET: TOWER GUARD, REAR          |
| 5     | 1007622-0001    | 1   | BRACKET: TOWER GUARD, FRONT         |
| 6     | 9415801         | 2   | GASKET, TRAP TUBE                   |
| 7     | 9412701         | 2   | ASSY, TRAP TUBE, CAP -BTM           |
| 8     | 3275801         | 11  | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 9     | 0017-00042-1147 | 9   | GROMMET: SCREW, 8 OR 10             |
| 10    | 3236220         | 3   | M10 X 1.5 X 130 SHCS, LOW HEAD      |
| 11    | 3236801         | 3   | NUT, NYLOCK M10 X 1.5 SS            |
| 12    | 1006620-0001    | 4   | RETAINER: PANEL, 9/32 X 1/2 NYL     |
| 13    | 0017-00101-1587 | 4   | RVT 201X0413X.354 T NY NO           |
| 14    | 9414601         | 2   | SHROUD EXTRUSION - SHORT            |
| 15    | 9489101         | 1   | LABEL, LIFE FITNESS, 20IN.          |
| 16    | 9489001         | 1   | SHROUD, SS, REAR, SRT               |
| 17    | 9410601         | 1   | SHROUD, TOWER FRONT, LT - SHORT     |
| 18    | 9410701         | 1   | SHROUD, TOWER FRONT, RT - SHORT     |

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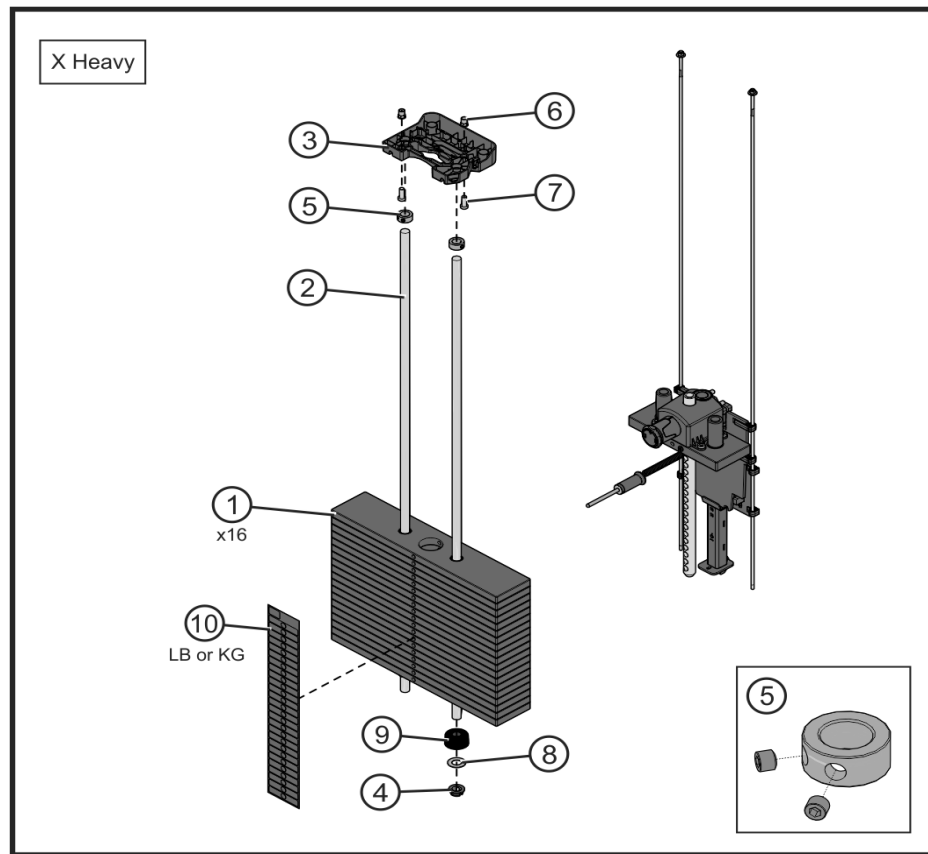
## Grips



| Ref # | Part Number  | Qty | Description                        |
|-------|--------------|-----|------------------------------------|
| 1     | 7662801      | 1   | RING, GRIP 1.25 OD                 |
| 2     | 3235806      | 1   | GRIP, 1.25 OD X .125 WALL OPEN END |
| 3     | 7662901      | 1   | CAP; GRIP 1.25 OD                  |
| 4     | 1001760-0001 | 1   | ASSY, COLLAR, ERGO GRIP            |
| 5     | 9453002      | 1   | GRIP, ERGO, OVERMOLD, 9.0          |
| 6     | 1001761-0001 | 1   | ASSY, CAP, GRIP                    |

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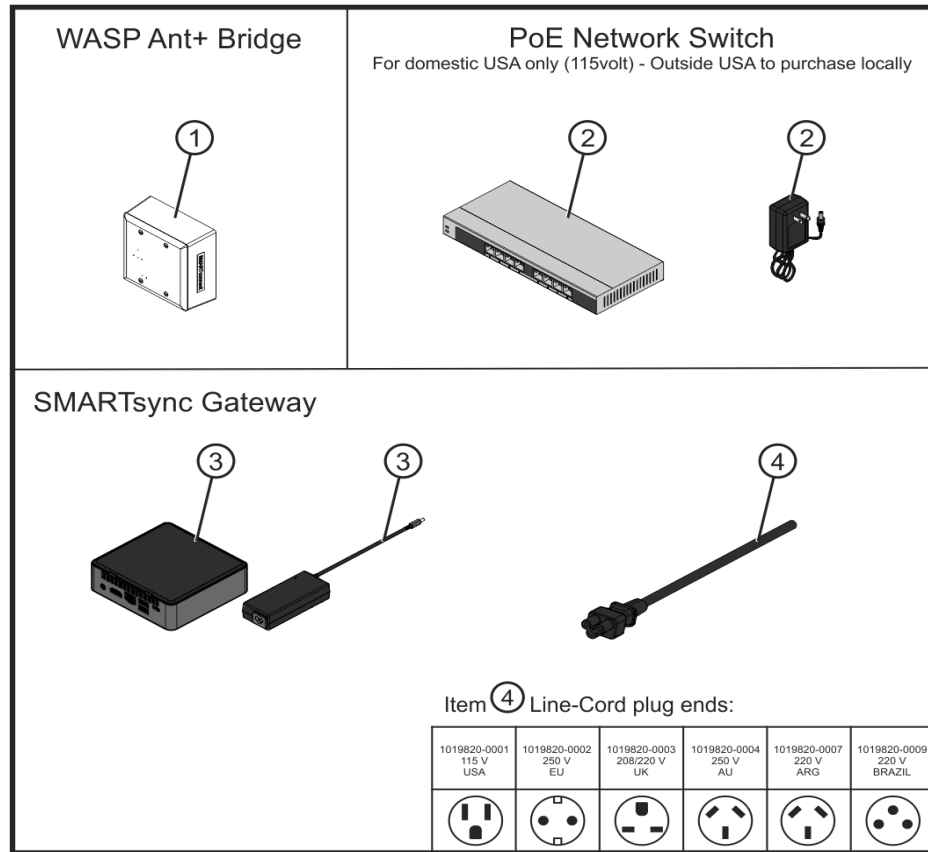
# Heavy X-Stack



| Ref # | Part Number  | Qty | Description                         |
|-------|--------------|-----|-------------------------------------|
| 1     | 9407601      | 19  | WGT PL, 3/4IN X 4IN, 15LB           |
| 2     | 1008192-0002 | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"    |
| 3     | 1015452-0001 | 1   | RETAINER: GUIDE ROD, NYL            |
| 4     | 7337901      | 2   | BUSHING, GUIDE ROD                  |
| 5     | 3103301      | 2   | SHAFT COLLAR, 3/4" ID ZINC          |
| 6     | 3238601      | 2   | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7     | 3236202      | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD       |
| 8     | 7351001      | 2   | SPACER, INC WT STACK                |
| 9     | 7352101      | 2   | CUSHION, WEIGHT STACK               |
| 10    | 9475401      | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG   |
| 10    | 9475101      | 1   | LABEL, 3/4 IN WGT STACK, 385 LB     |

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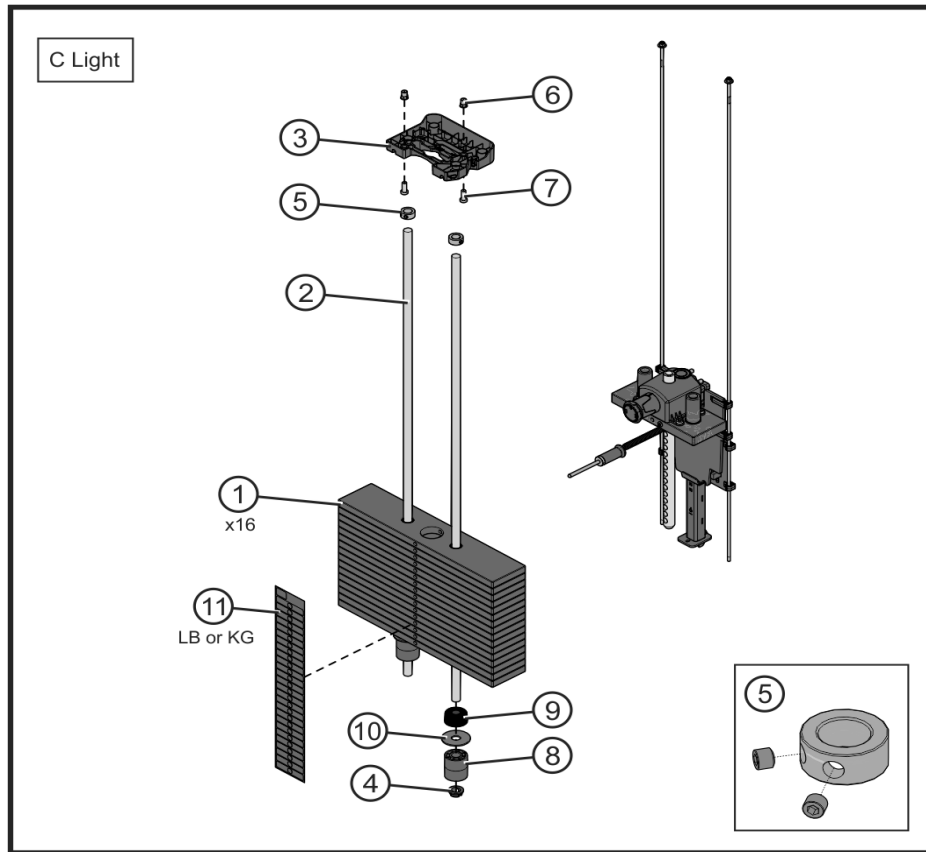
## Internet Connectivity Components



| Ref # | Part Number  | Qty | Description                                       |
|-------|--------------|-----|---------------------------------------------------|
| 1     | 1019639-0001 | 1   | BRIDGE: RADIO TO ETHERNET MODULE, WASP-POE-4      |
| 2     | 1019893-0001 | 1   | SWITCH: ETHERNET, POE, 8-PORT; NA, LATAM          |
| 3     | 1019646-0001 | 1   | COMPUTER: SMALL-FORM, SMARTSYNC                   |
| 4     | 1019820-0007 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M ARG PLUG    |
| 4     | 1019820-0009 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M BRAZIL PLUG |
| 4     | 1019820-0004 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M AU PLUG     |
| 4     | 1019820-0002 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M EU PLUG     |
| 4     | 1019820-0001 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M USA PLUG    |
| 4     | 1019820-0003 | 1   | LINE-CORD: 18AWG, IEC320 C5, 6FT/1.8M UK PLUG     |

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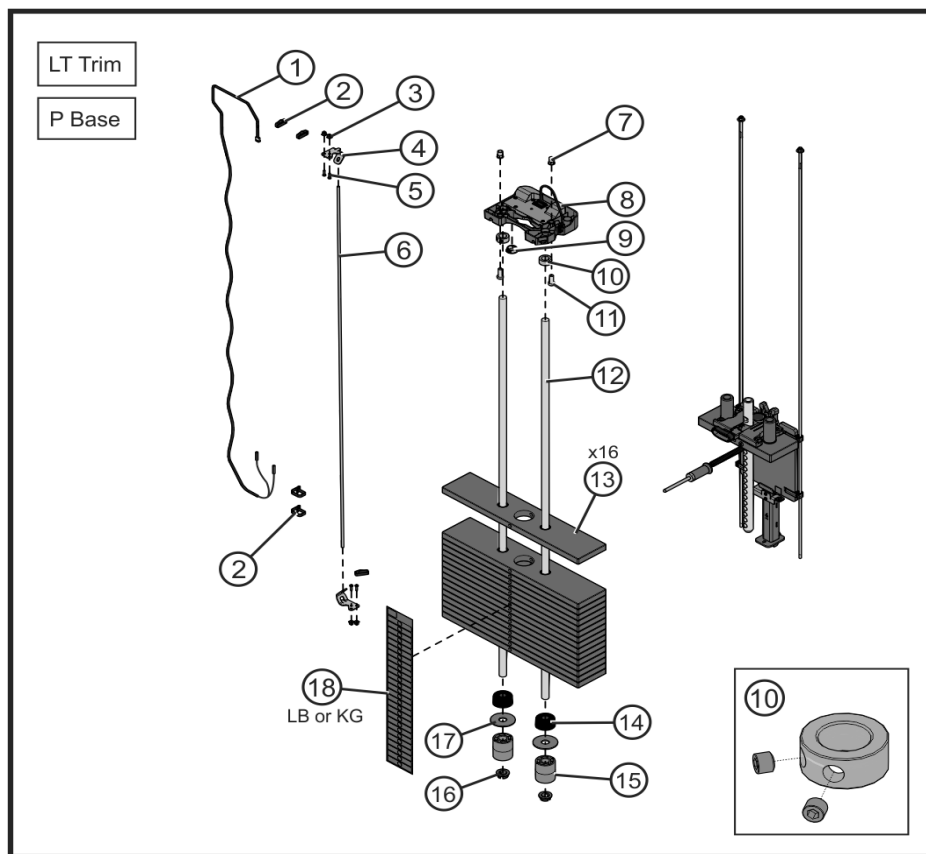
## Light C-Stack



| Ref # | Part Number  | Qty | Description                         |
|-------|--------------|-----|-------------------------------------|
| 1     | 9407601      | 16  | WGT PL, 3/4IN X 4IN, 15LB           |
| 2     | 1008192-0002 | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"    |
| 3     | 1015452-0001 | 1   | RETAINER: GUIDE ROD, NYL            |
| 4     | 7337901      | 2   | BUSHING, GUIDE ROD                  |
| 5     | 3103301      | 2   | SHAFT COLLAR, 3/4" ID ZINC          |
| 6     | 3238601      | 2   | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7     | 3236202      | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD       |
| 8     | 1004349-0002 | 2   | SPACER, WGT STK, 3 PL8              |
| 9     | 7352101      | 2   | CUSHION, WEIGHT STACK               |
| 10    | 1010765-0001 | 2   | WASHER: 0.80 OD, 11GA               |
| 11    | 9475101      | 1   | LABEL, 3/4 IN WGT STACK, 385 LB     |
| 11    | 9475401      | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG   |

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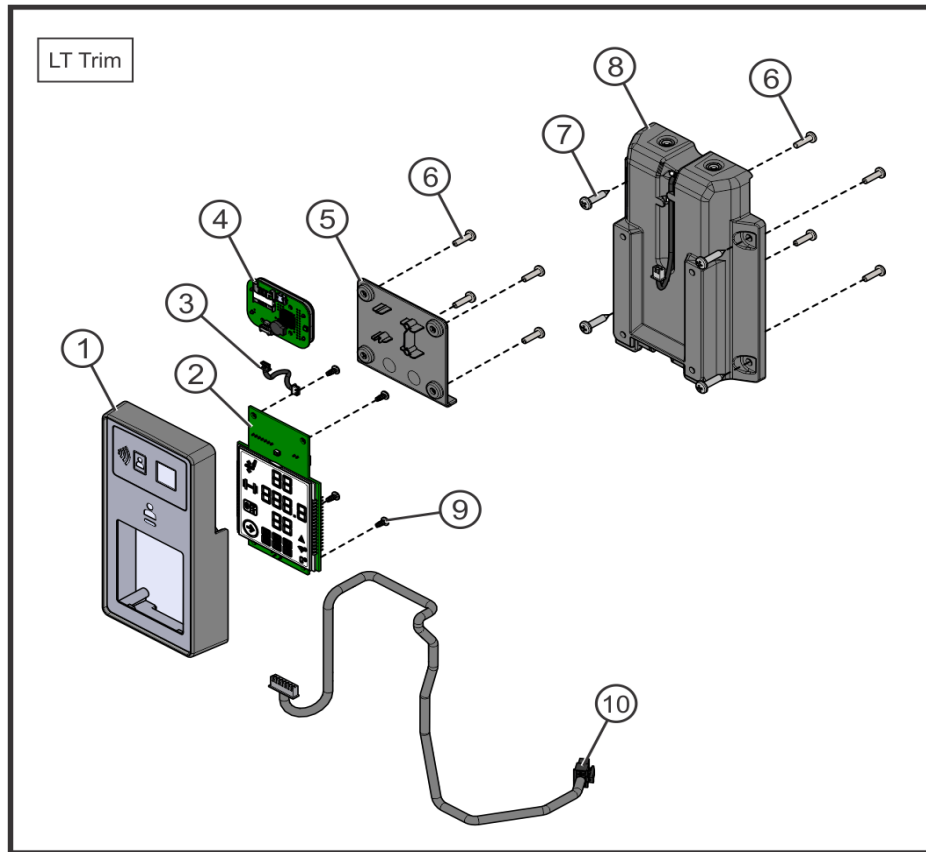
# LT Trim Base P-Stack



| Ref # | Part Number     | Qty | Description                              |
|-------|-----------------|-----|------------------------------------------|
| 1     | 1017672-0001    | 1   | SWITCH: SS INCREMENT WEIGHT              |
| 2     | 1018508-0001    | 5   | CABLE TIE: HOOK AND LOOP, 8IN            |
| 3     | 0017-00042-1147 | 4   | GROMMET: SCREW, 8 OR 10                  |
| 4     | 1018071-2801    | 2   | BRACKET: 1/4" ROD MOUNT, 12 GA -CHR      |
| 5     | 3275801         | 4   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB      |
| 6     | 1017718-0003    | 1   | ROD: 1/4" X 54.63, PLTD                  |
| 7     | 3238601         | 2   | M10X1.5 BLIND THREADED INSERT (HEX)      |
| 8     | 1016730-0001    | 1   | ASSEMBLY: SENSOR HOUSING, INSIGNIA TRACK |
| 9     | 3237407         | 1   | PLUG, 1 IN HOLE                          |
| 10    | 3103301         | 2   | SHAFT COLLAR, 3/4" ID ZINC               |
| 11    | 3236202         | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD            |
| 12    | 7328612         | 2   | GUIDE ROD, .75 OD SOLID X 50.36          |
| 13    | 9407601         | 16  | WGT PL, 3/4IN X 4IN, 15LB                |
| 14    | 7352101         | 2   | CUSHION, WEIGHT STACK                    |
| 15    | 1004349-0002    | 2   | SPACER, WGT STK, 3 PL8                   |
| 16    | 7337901         | 2   | BUSHING, GUIDE ROD                       |
| 17    | 1010765-0001    | 2   | WASHER: 0.80 OD, 11GA                    |
| 18    | 9475101         | 1   | LABEL, 3/4 IN WGT STACK, 385 LB          |
| 18    | 9475401         | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG        |

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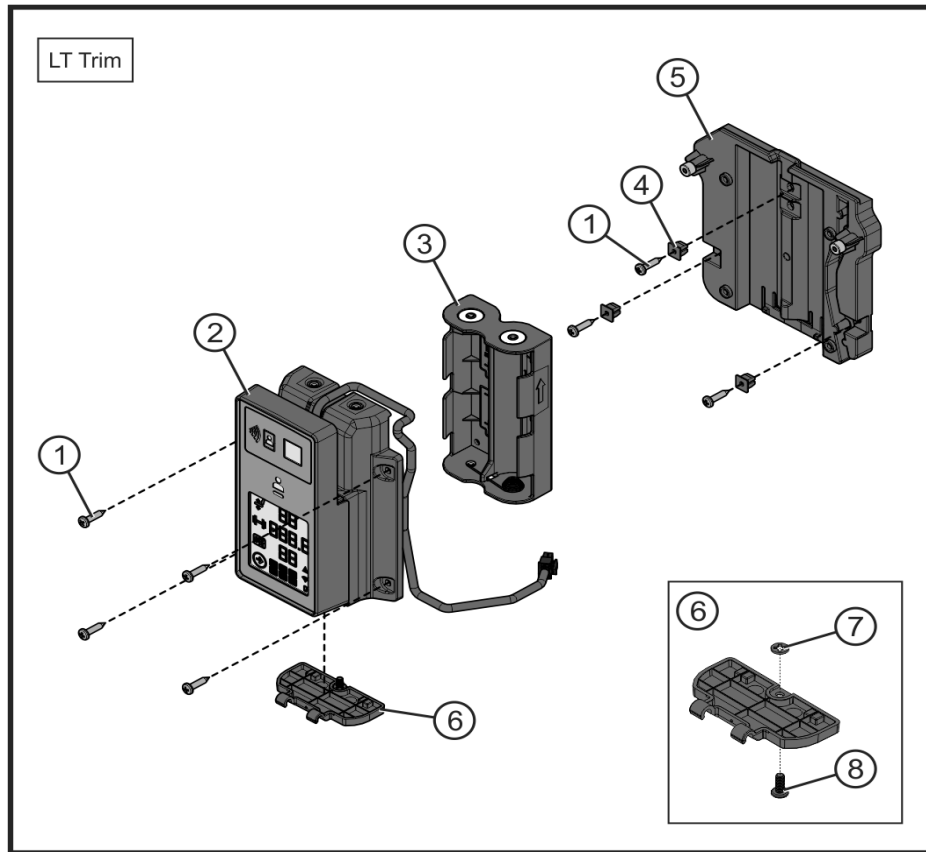
## LT Trim Console



| Ref # | Part Number  | Qty | Description                               |
|-------|--------------|-----|-------------------------------------------|
| 1     | 1018046-0001 | 1   | CABLE ASSY: RFID, INSIGNIA TRACK          |
| 2     | 3226005      | 8   | 6-20 X 12 PHL PAN PLT ST BZ               |
| 3     | 3275801      | 4   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB       |
| 4     | 1016021-0001 | 4   | SCREW: 4-20 X 1/4 PAN HD, PLASTITE, PLT   |
| 5     | 1017662-0001 | 1   | CABLE ASSY: DISPLAY BOARD, INSIGNIA TRACK |
| 6     | 1016479-0001 | 1   | CONSOLE ASSY: INSIGNIA TRACK              |

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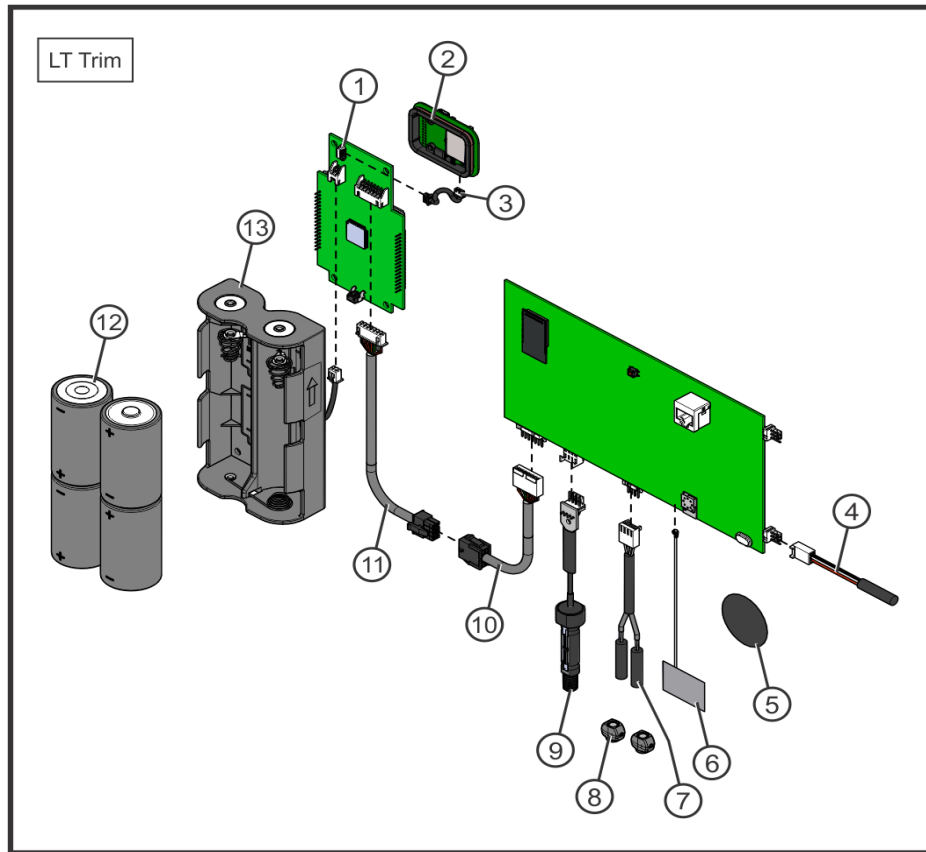
## LT Trim Console and Mount



| Ref # | Part Number     | Qty | Description                           |
|-------|-----------------|-----|---------------------------------------|
| 1     | 3275801         | 7   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB   |
| 2     | 1016479-0001    | 1   | CONSOLE ASSY: INSIGNIA TRACK          |
| 3     | 1017545-0001    | 1   | ASSEMBLY: BATTERY HOLDER, 4 D-CELL    |
| 4     | 0017-00042-1147 | 3   | GROMMET: SCREW, 8 OR 10               |
| 5     | 1016337-0001    | 3   | CONSOLE MOUNT: INSIGNIA TRACK         |
| 6     | 1017554-0001    | 1   | ASSEMBLY: DOOR, BATTERY HOLDER        |
| 7     | 1017560-0001    | 1   | RETAINER: SCREW, M4 / #6, NYL         |
| 8     | 1017559-0001    | 1   | SCREW: M4 X 0.7 X 10, PHL, PH, ST, BZ |

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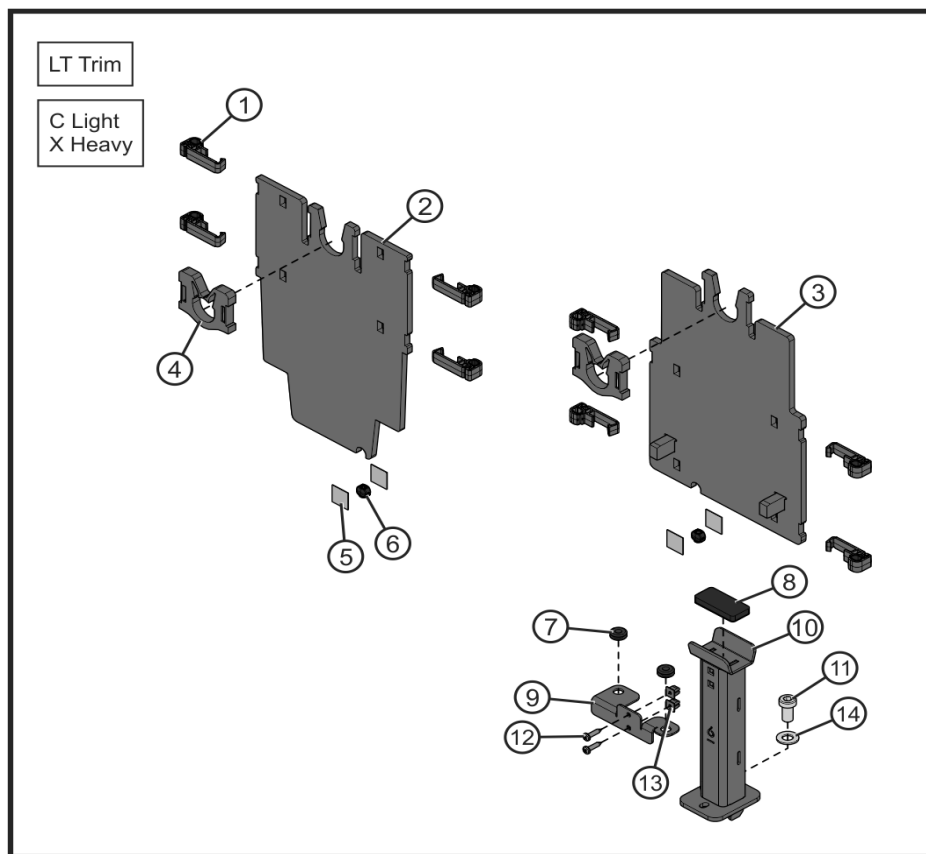
## LT Trim Console Wiring Diagram



| Ref # | Part Number  | Qty | Description                               |
|-------|--------------|-----|-------------------------------------------|
| 1     | 1018046-0001 | 1   | CABLE ASSY: RFID, INSIGNIA TRACK          |
| 2     | 1016704-0001 | 1   | SENSOR: REED SWITCH, SPDT, 1/4"           |
| 3     | 1020534-0001 | 1   | SENSOR: REFLECTOR FILM, 1-3/8", WHITE     |
| 4     | 1017672-0001 | 1   | SWITCH: SS INCREMENT WEIGHT               |
| 5     | 1017803-0001 | 2   | ASSEMBLY: MAGNET, INC WEIGHT, 1/4"        |
| 6     | 1015766-0001 | 1   | SENSOR: LOAD PIN M10, 500KG               |
| 7     | 1018047-0001 | 1   | CABLE ASSY: SENSOR BOARD, INSIGNIA TRACK  |
| 8     | 1017662-0001 | 1   | CABLE ASSY: DISPLAY BOARD, INSIGNIA TRACK |
| 9     | 1017740-0001 | 4   | BATTERY: D-CELL 1.5V ALKALINE             |
| 10    | 1016730-0001 | 1   | ASSEMBLY: SENSOR HOUSING, INSIGNIA TRACK  |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

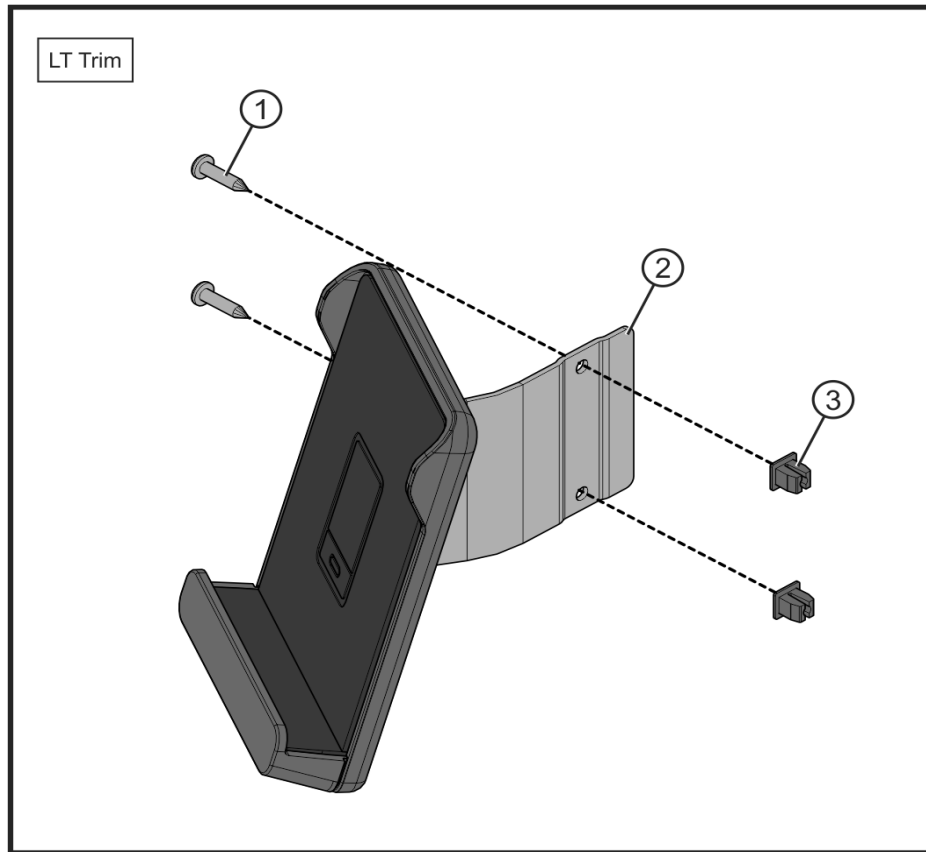
## LT Trim C and X Increment Weights



| Ref # | Part Number     | Qty | Description                                  |
|-------|-----------------|-----|----------------------------------------------|
| 1     | 1010803-0001    | 8   | GUIDE ROD ASSY: INCR WT, 1/4", CHARCOAL GRAY |
| 2     | 1010970-2801    | 1   | PLATE: INC WEIGHT, 5LB, FRONT, 1/4" -CHR     |
| 3     | 1010971-2801    | 1   | WLDMT: INC WEIGHT, 5LB, REAR -CHR            |
| 4     | 1008920-0001    | 2   | GUARD: INCREMENT WEIGHT, 0.25                |
| 5     | 1018307-0001    | 4   | TAPE: 0.8IN X 0.8IN                          |
| 6     | 1017803-0001    | 2   | ASSEMBLY: MAGNET, INC WEIGHT, 1/4"           |
| 7     | 1017231-0001    | 2   | GROMMET: 1/4"ID X 7/16", RUBBER              |
| 8     | 1008552-0001    | 1   | BUMPER: EA FOAM, INC WEIGHT                  |
| 9     | 1017773-2801    | 1   | BRACKET: SENSOR, INC WGT, 14 GA -CHR         |
| 10    | 1010712-2801    | 1   | WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR   |
| 11    | 3236201         | 1   | M10 X 1.5 X 20 SHCS, LOW HEAD                |
| 12    | 3275801         | 2   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB          |
| 13    | 0017-00042-1147 | 2   | GROMMET: SCREW, 8 OR 10                      |
| 14    | 3236601         | 1   | WASHER, 3/8 SAE STAINLESS STEEL              |
| 15    | 1018508-0001    | 2   | CABLE TIE: HOOK AND LOOP, 8IN                |
| 16    | 3102806         | 2   | NUT, NYLOCK 1/4-20                           |
| 17    | 3102506         | 2   | WASHER, FLAT 1/4 ID ZN                       |
| 18    | 1008192-0002    | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"             |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

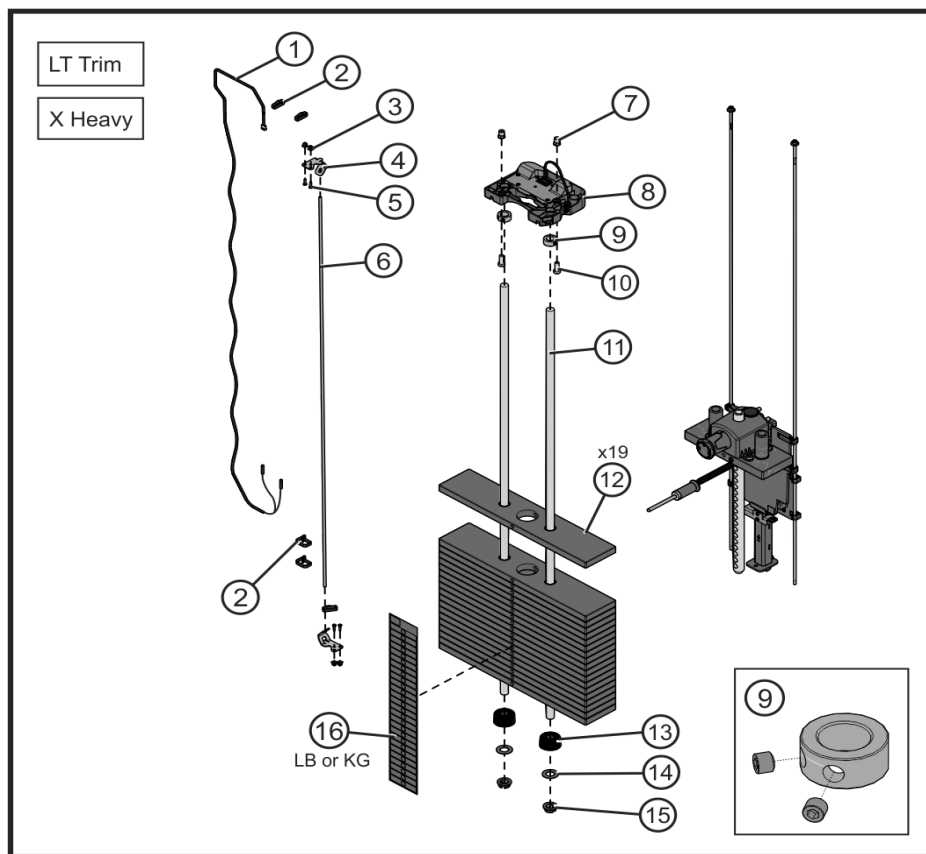
## LT Trim Device Holder



| Ref # | Part Number     | Qty | Description                               |
|-------|-----------------|-----|-------------------------------------------|
| 1     | 0017-00042-1147 | 2   | GROMMET: SCREW, 8 OR 10                   |
| 2     | 3275801         | 5   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB       |
| 3     | 1018305-2801    | 1   | BRACKET: DEVICE HOLDER, RIGHT, 14 GA -CHR |
| 4     | 1016970-0001    | 1   | SHELF: DEVICE HOLDER SUBSASSY             |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

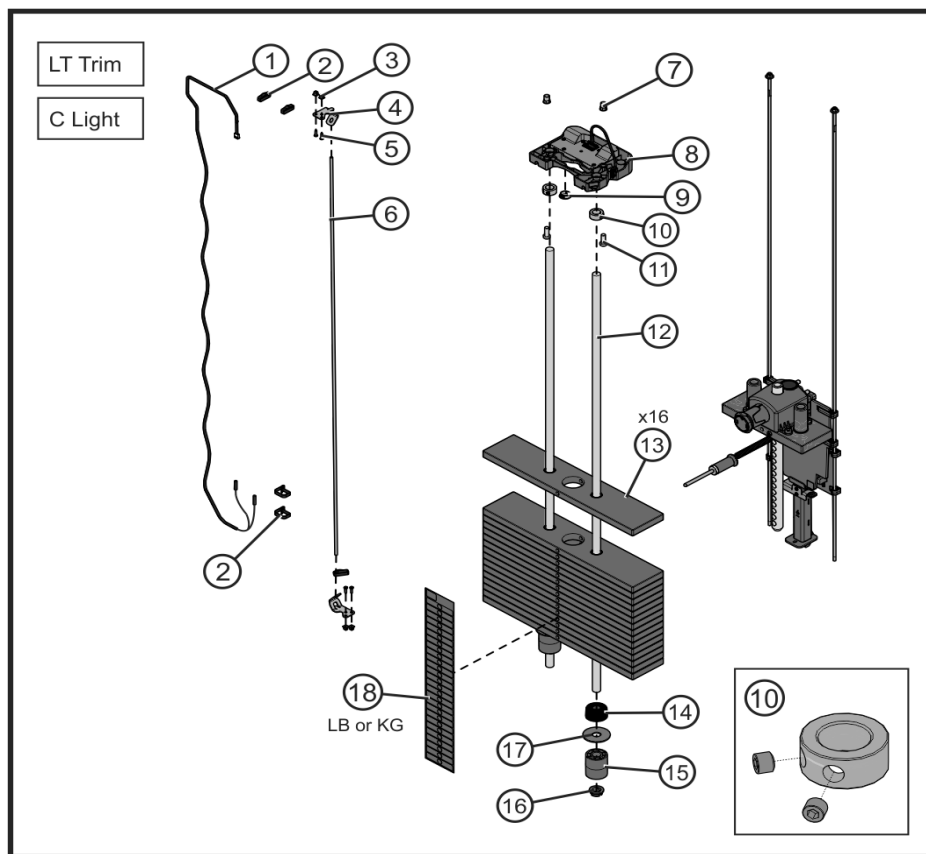
# LT Trim Heavy X-Stack



| Ref # | Part Number     | Qty | Description                              |
|-------|-----------------|-----|------------------------------------------|
| 1     | 1017672-0001    | 1   | SWITCH: SS INCREMENT WEIGHT              |
| 2     | 1018508-0001    | 5   | CABLE TIE: HOOK AND LOOP, 8IN            |
| 3     | 0017-00042-1147 | 4   | GROMMET: SCREW, 8 OR 10                  |
| 4     | 1018071-2801    | 2   | BRACKET: 1/4" ROD MOUNT, 12 GA -CHR      |
| 5     | 3275801         | 4   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB      |
| 6     | 1017718-0003    | 1   | ROD: 1/4" X 54.63, PLTD                  |
| 7     | 3238601         | 2   | M10X1.5 BLIND THREADED INSERT (HEX)      |
| 8     | 1016730-0001    | 1   | ASSEMBLY: SENSOR HOUSING, INSIGNIA TRACK |
| 9     | 3237407         | 1   | PLUG, 1 IN HOLE                          |
| 10    | 3103301         | 2   | SHAFT COLLAR, 3/4" ID ZINC               |
| 11    | 3236202         | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD            |
| 12    | 7328612         | 2   | GUIDE ROD, .75 OD SOLID X 50.36          |
| 13    | 9407601         | 19  | WGT PL, 3/4IN X 4IN, 15LB                |
| 14    | 7352101         | 2   | CUSHION, WEIGHT STACK                    |
| 15    | 7351001         | 2   | SPACER, INC WT STACK                     |
| 16    | 7337901         | 2   | BUSHING, GUIDE ROD                       |
| 17    | 9475101         | 2   | LABEL, 3/4 IN WGT STACK, 385 LB          |
| 17    | 9475401         | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG        |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

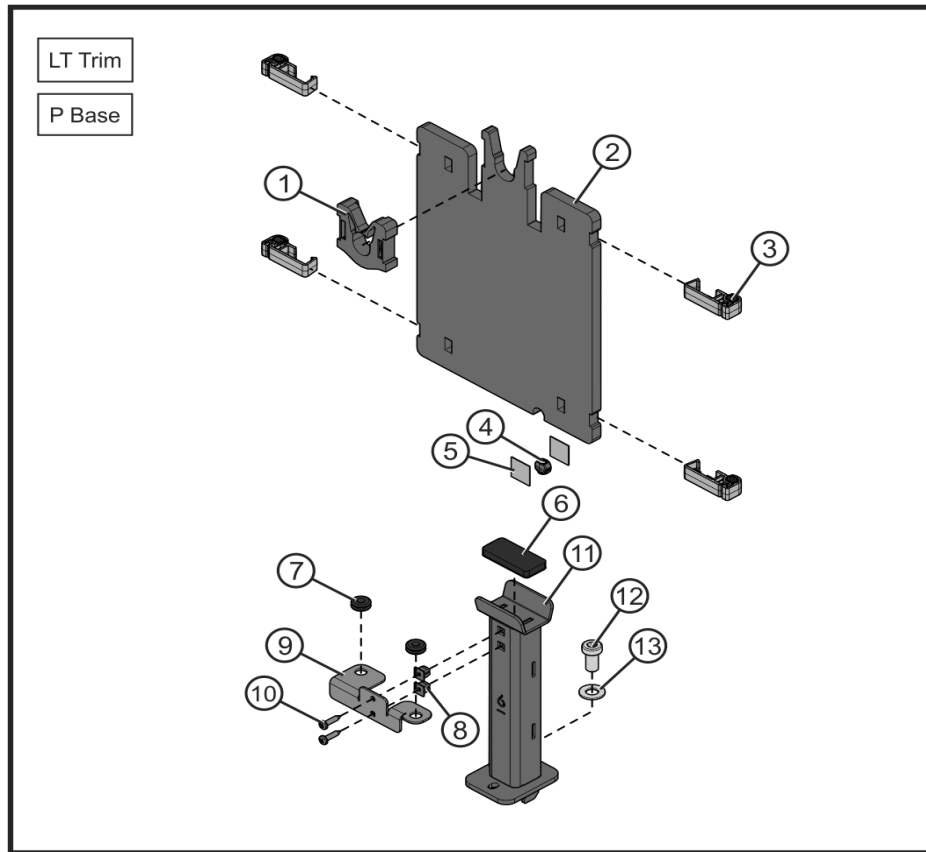
## LT Trim Light C-Stack



| Ref # | Part Number     | Qty | Description                              |
|-------|-----------------|-----|------------------------------------------|
| 1     | 1017672-0001    | 1   | SWITCH: SS INCREMENT WEIGHT              |
| 2     | 1018508-0001    | 5   | CABLE TIE: HOOK AND LOOP, 8IN            |
| 3     | 0017-00042-1147 | 4   | GROMMET: SCREW, 8 OR 10                  |
| 4     | 1018071-2801    | 2   | BRACKET: 1/4" ROD MOUNT, 12 GA -CHR      |
| 5     | 3275801         | 4   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB      |
| 6     | 1017718-0003    | 1   | ROD: 1/4" X 54.63, PLTD                  |
| 7     | 3238601         | 2   | M10X1.5 BLIND THREADED INSERT (HEX)      |
| 8     | 1016730-0001    | 1   | ASSEMBLY: SENSOR HOUSING, INSIGNIA TRACK |
| 9     | 3237407         | 1   | PLUG, 1 IN HOLE                          |
| 10    | 3103301         | 2   | SHAFT COLLAR, 3/4" ID ZINC               |
| 11    | 3236202         | 2   | M10 X 1.5 X 25 SHCS, LOW HEAD            |
| 12    | 7328612         | 2   | GUIDE ROD, .75 OD SOLID X 50.36          |
| 13    | 9407601         | 16  | WGT PL, 3/4IN X 4IN, 15LB                |
| 14    | 7352101         | 2   | CUSHION, WEIGHT STACK                    |
| 15    | 1004349-0002    | 2   | SPACER, WGT STK, 3 PL8                   |
| 16    | 7337901         | 2   | BUSHING, GUIDE ROD                       |
| 17    | 1010765-0001    | 2   | WASHER: 0.80 OD, 11GA                    |
| 18    | 9475401         | 1   | LABEL, 3/4 IN WGT STACK, 192.5 KG        |
| 18    | 9475101         | 2   | LABEL, 3/4 IN WGT STACK, 385 LB          |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

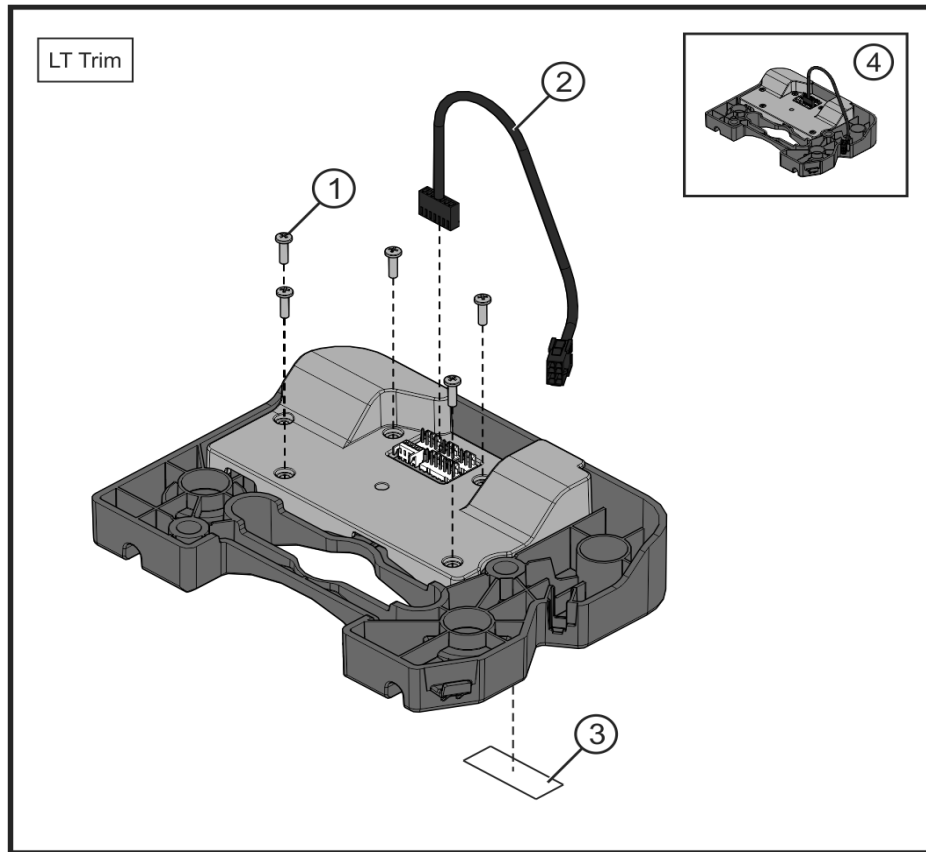
## LT Trim P-Stack Increment Weight



| Ref # | Part Number     | Qty | Description                                  |
|-------|-----------------|-----|----------------------------------------------|
| 1     | 1008566-0001    | 1   | GUARD: INCREMENT WEIGHT, 0.375               |
| 2     | 1008366-0028    | 1   | PLATE: INCREMENT WEIGHT, 7.5LB - CHR         |
| 3     | 1010803-0001    | 4   | GUIDE ROD ASSY: INCR WT, 1/4", CHARCOAL GRAY |
| 4     | 1017803-0001    | 1   | ASSEMBLY: MAGNET, INC WEIGHT, 1/4"           |
| 5     | 1018307-0001    | 2   | TAPE: 0.8IN X 0.8IN                          |
| 6     | 1008552-0001    | 1   | BUMPER: EA FOAM, INC WEIGHT                  |
| 7     | 1017231-0001    | 2   | GROMMET: 1/4"ID X 7/16", RUBBER              |
| 8     | 0017-00042-1147 | 2   | GROMMET: SCREW, 8 OR 10                      |
| 9     | 1017773-2801    | 1   | BRACKET: SENSOR, INC WGT, 14 GA -CHR         |
| 10    | 3275801         | 2   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB          |
| 11    | 1010712-2801    | 1   | WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR   |
| 12    | 3236201         | 1   | M10 X 1.5 X 20 SHCS, LOW HEAD                |
| 13    | 3236601         | 1   | WASHER, 3/8 SAE STAINLESS STEEL              |
| 14    | 1018508-0001    | 2   | CABLE TIE: HOOK AND LOOP, 8IN                |
| 15    | 3102806         | 2   | NUT, NYLOCK 1/4-20                           |
| 16    | 3102506         | 2   | WASHER, FLAT 1/4 ID ZN                       |
| 17    | 1008192-0002    | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"             |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

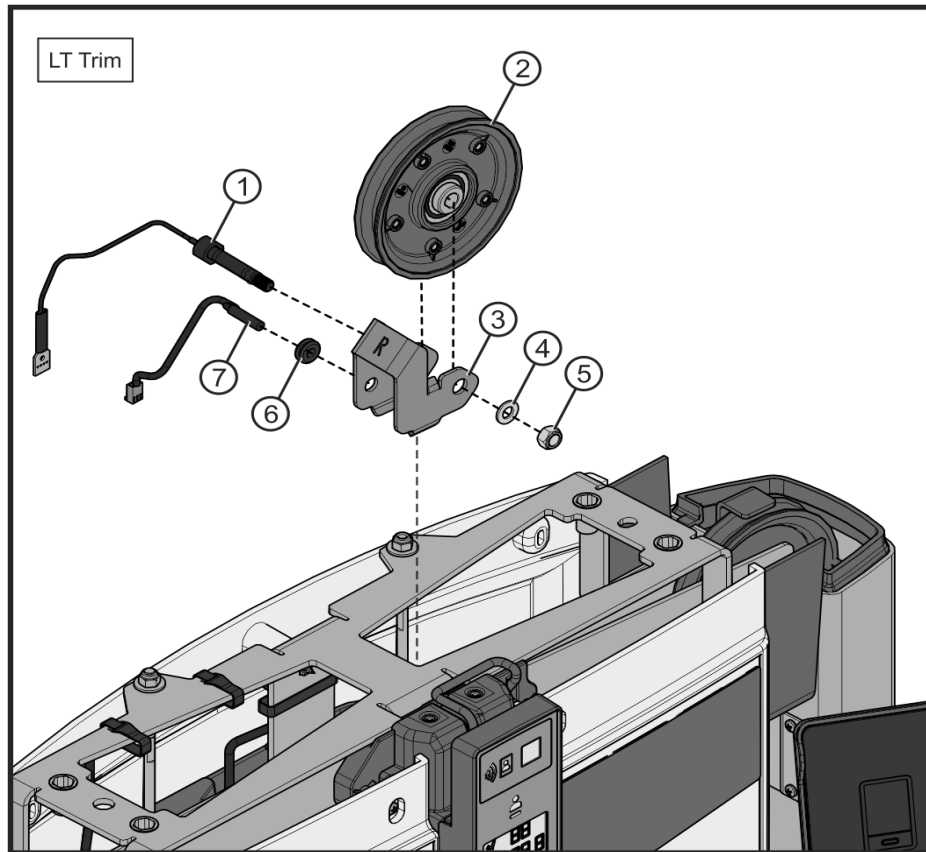
## LT Trim Sensor Housing



| Ref # | Part Number  | Qty | Description                              |
|-------|--------------|-----|------------------------------------------|
| 1     | 3226005      | 5   | 6-20 X 12 PHL PAN PLT ST BZ              |
| 2     | 1018047-0001 | 1   | CABLE ASSY: SENSOR BOARD, INSIGNIA TRACK |
| 3     | 1019612-0001 | 1   | LABEL: FCC                               |
| 4     | 1016730-0001 | 1   | ASSEMBLY: SENSOR HOUSING, INSIGNIA TRACK |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

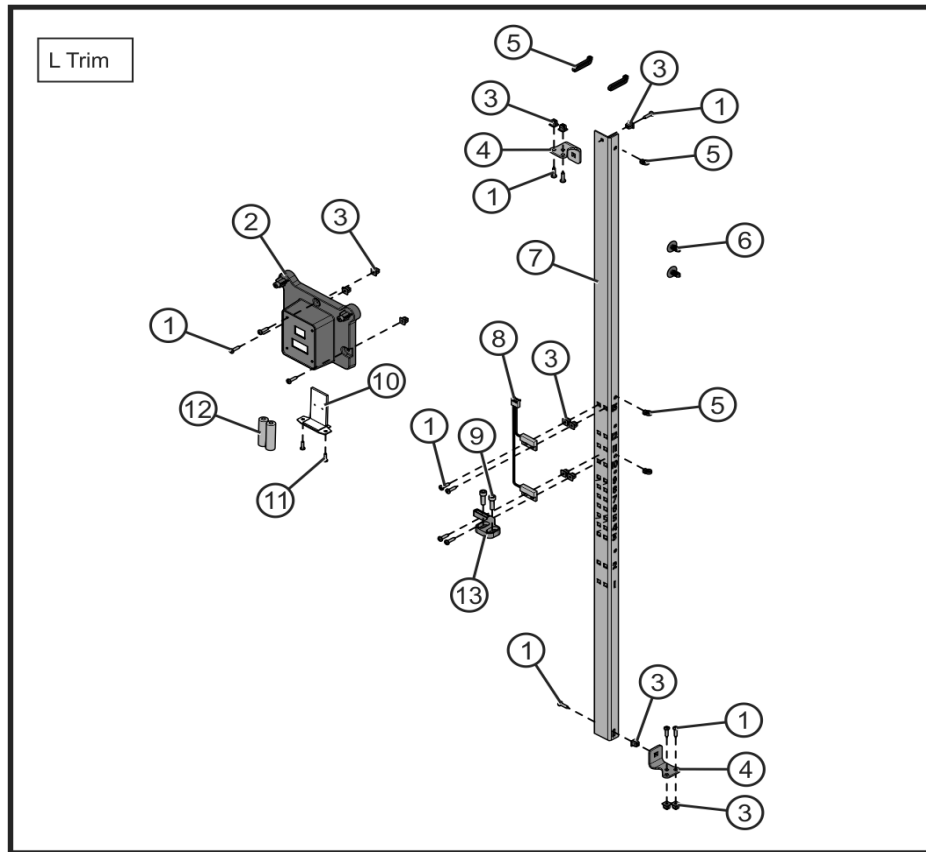
## LT Trim Tower Top



| Ref # | Part Number     | Qty | Description                                  |
|-------|-----------------|-----|----------------------------------------------|
| 1     | 1015766-0001    | 1   | SENSOR: LOAD PIN M10, 500KG                  |
| 2     | 1015821-0001    | 1   | PULLEY: 1/4" CABLE, 4.5" OD, NYL             |
| 3     | 1020076-0001    | 1   | RETAINER: CABLE/SENSOR, RIGHT, 12 GA         |
| 4     | 0017-00104-0469 | 1   | WASHER: M8.4 X 16.0 X 1.6, DIN, FLAT, ST, ZB |
| 5     | 3242004         | 1   | NUT, M8 X 1.25 HEX NYLOCK                    |
| 6     | 1017231-0001    | 1   | GROMMET: 1/4"ID X 7/16", RUBBER              |
| 7     | 1016704-0001    | 1   | SENSOR: REED SWITCH, SPDT, 1/4"              |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

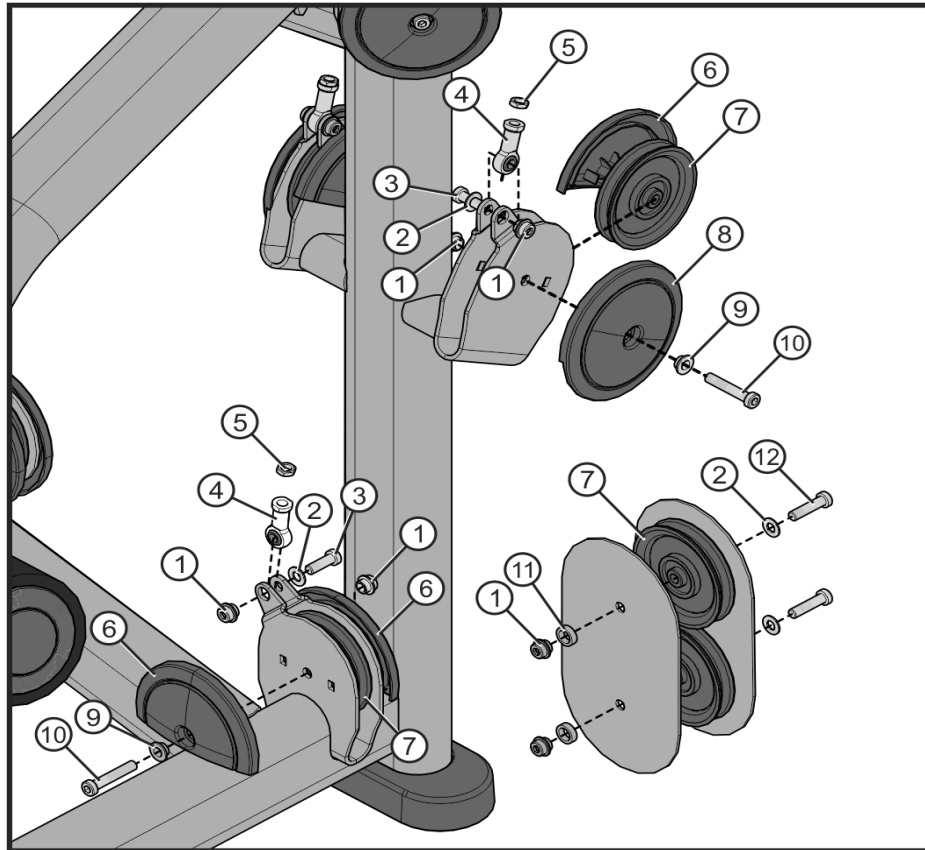
## L Trim Rep Counter



| Ref # | Part Number     | Qty | Description                         |
|-------|-----------------|-----|-------------------------------------|
| 1     | 3275801         | 13  | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 2,8   | 1008199-0001    | 2   | ASSY: REP COUNTER/SWITCH/MAGNET     |
| 3     | 0017-00042-1147 | 13  | GROMMET: SCREW, 8 OR 10             |
| 4     | 1007269-0028    | 2   | BRACKET: RAIL MOUNT, REP CNTR -CHR  |
| 5     | 3276501         | 5   | CABLE TIE 11 IN.                    |
| 6     | 1006620-0001    | 2   | RETAINER: PANEL, 9/32 X 1/2 NYL     |
| 7     | 1008003-0028    | 1   | BRACKET: SWITCH MNT, STD -CHR       |
| 9     | 3241701         | 2   | M6 X 1 X 20MM SHCS, STD HEAD        |
| 10    | 9436401         | 1   | DOOR, BATTERY PACK MOUNT            |
| 11    | 3226002         | 2   | 6-20 X 7 PHL PAN PLT ST BZ          |
| 12    | 3276401         | 2   | BATTERY, AA                         |
| 13    | 1007177-0001    | 1   | ASSY: MAGNET, REP CNTR DCI          |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

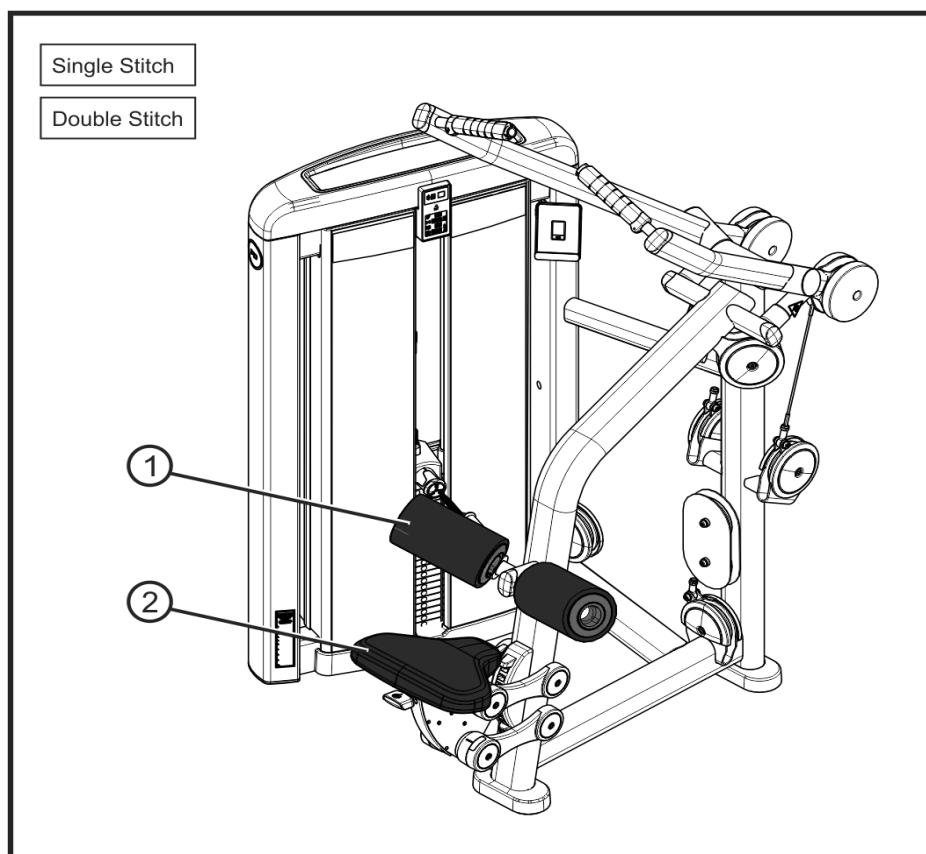
## Mid Pulleys



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 7335401     | 8   | NUT, M10 X 1.5 SOCKET HEAD            |
| 2     | 3236601     | 5   | WASHER, 3/8 SAE STAINLESS STEEL       |
| 3     | 3236202     | 3   | M10 X 1.5 X 25 SHCS, LOW HEAD         |
| 4     | 3237901     | 3   | ROD END, METRIC FEMALE                |
| 5     | 3236901     | 3   | NUT, HEX JAM M10 X 1.5 SS             |
| 6     | 8094102     | 4   | COVER, PULLEY -BOLTED PARTIAL -CHGR   |
| 7     | 9319901     | 5   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 8     | 8104502     | 2   | COVER, PULLEY-BOLTED NOTCHED          |
| 9     | 7630101     | 3   | RETAINER, CM/MJ, PULLEY               |
| 10    | 3236208     | 2   | M10 X 1.5 X 55 SHCS, LOW HEAD         |
| 11    | 7634701     | 2   | SPACER, CM/MJ, .565 X .815            |
| 12    | 3236205     | 2   | M10 X 1.5 X 40 SHCS, LOW HEAD         |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

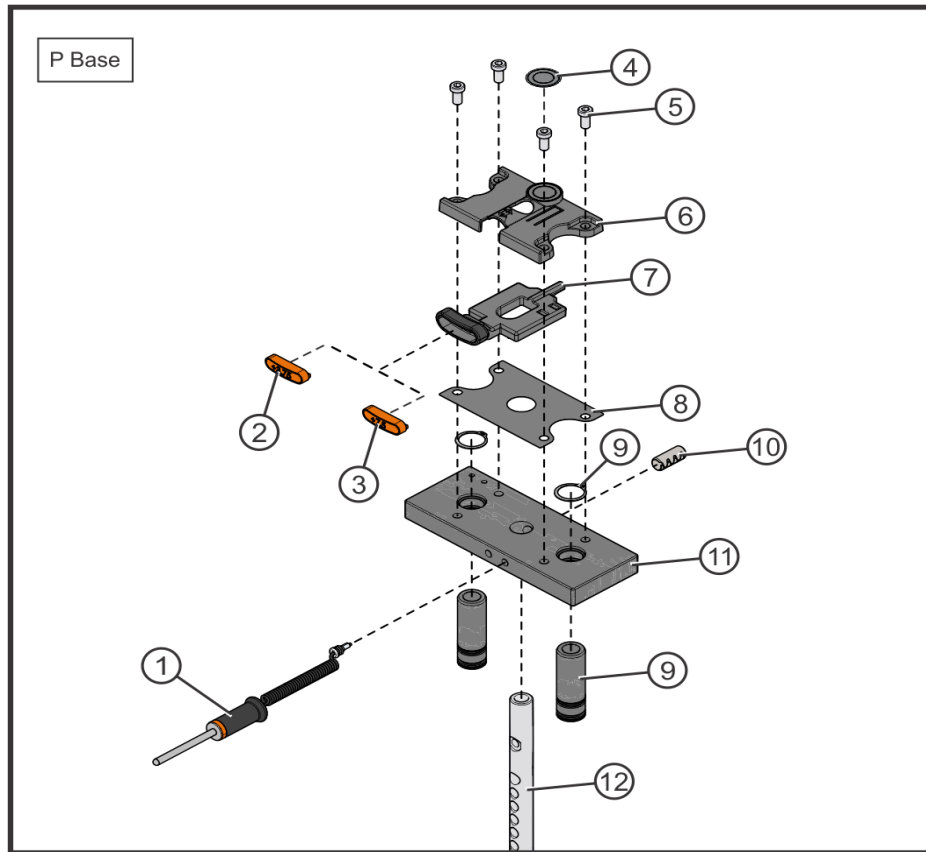
## Pads



| Ref # | Part Number  | Qty | Description                                     |
|-------|--------------|-----|-------------------------------------------------|
| 1     | 1000005-0099 | 2   | ASSY, ROLLER PAD SHORT CUS, SNGL STITCH- Custom |
| 2     | 1000016-0099 | 1   | PAD, SEAT SADDLE CUS, SNGL STITCH- Custom       |
| 2     | 1000016-0199 | 1   | PAD, SEAT SADDLE CUS, DBL STITCH- Custom        |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

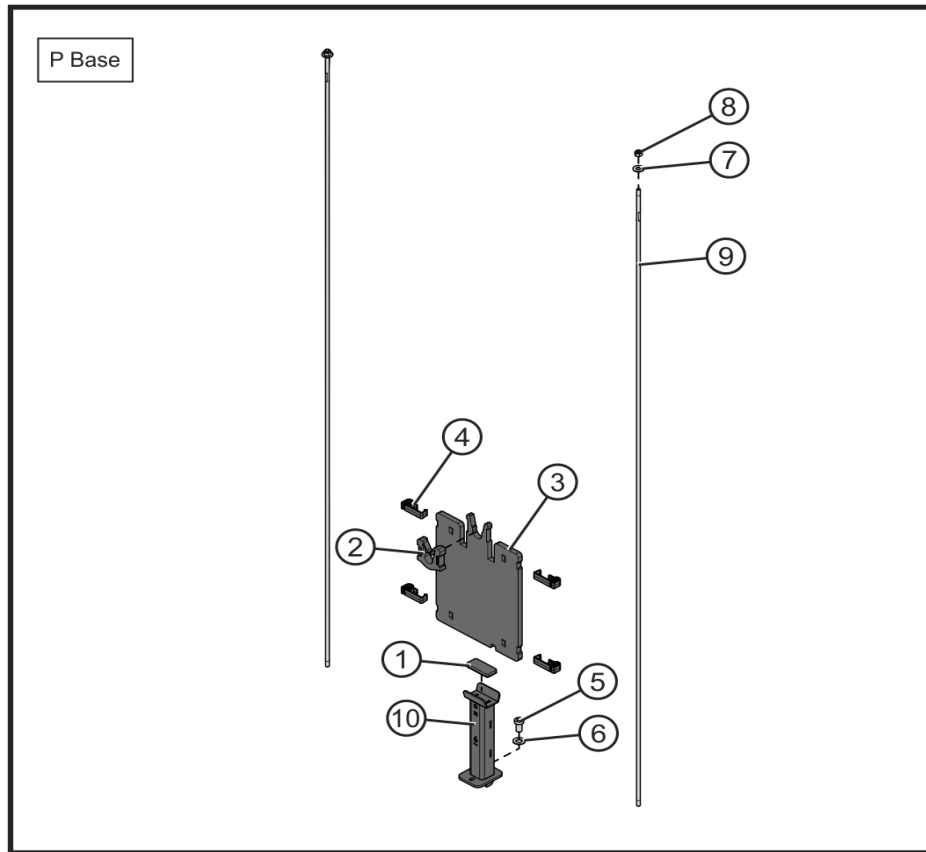
## P-Stack Head Plate Assy



| Ref # | Part Number  | Qty | Description                                    |
|-------|--------------|-----|------------------------------------------------|
| 1     | 1003679-0003 | 1   | ASSY, WGT STK SEL PIN -YEL                     |
| 2     | 1006751-0001 | 1   | CAP: 3.75 KG INC WEIGHT - KG                   |
| 3     | 1006750-0001 | 1   | CAP, 7.5 LB INC WEIGHT - LBS                   |
| 4     | 1020534-0001 | 1   | SENSOR: REFLECTOR FILM, 1-3/8", WHITE          |
| 5     | 3236202      | 4   | M10 X 1.5 X 25 SHCS, LOW HEAD                  |
| 6     | 1017210-0001 | 1   | HOUSHING: 7.5LB INC WEIGHT                     |
| 7     | 1008675-0001 | 1   | HANDLE: 7.5LB INC WT, PLASTIC                  |
| 8     | 1006707-0001 | 1   | DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020" |
| 9     | 9296001      | 2   | BUSHING, HEADPLATE, LONG                       |
| 10    | 3236001      | 1   | BUSHING, SPRING PIN                            |
| 11    | 9427401      | 1   | HEADPLATE, WT. STACK, 10LB                     |
| 12    | 9434202      | 1   | BAYONET, 16 PLATE                              |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

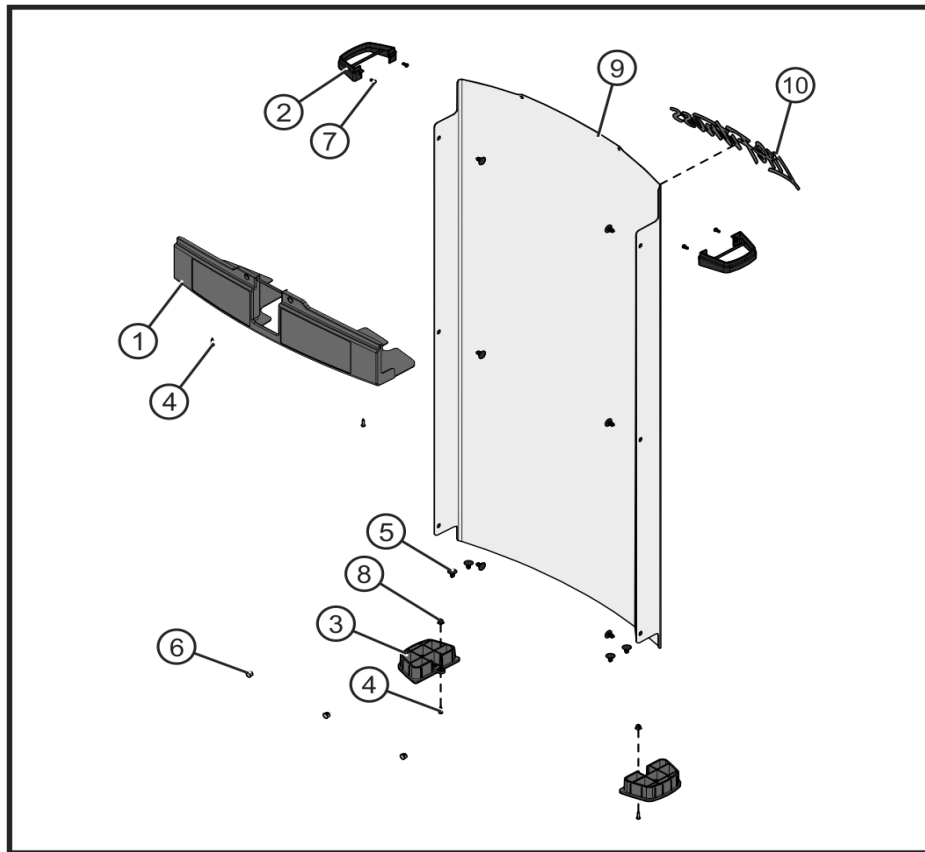
## P-Stack Increment Weight



| Ref # | Part Number  | Qty | Description                                  |
|-------|--------------|-----|----------------------------------------------|
| 1     | 1008552-0001 | 1   | BUMPER: EA FOAM, INC WEIGHT                  |
| 2     | 1008566-0001 | 1   | GUARD: INCREMENT WEIGHT, 0.375               |
| 3     | 1008366-0028 | 1   | PLATE: INCREMENT WEIGHT, 7.5LB - CHR         |
| 4     | 1010805-0001 | 4   | GUIDE ROD ASSY: INCR WT, 3/8", CHARCOAL GRAY |
| 5     | 3236201      | 1   | M10 X 1.5 X 20 SHCS, LOW HEAD                |
| 6     | 3236601      | 1   | WASHER, 3/8 SAE STAINLESS STEEL              |
| 7     | 3102506      | 2   | WASHER, FLAT 1/4 ID ZN                       |
| 8     | 3102806      | 2   | NUT, NYLOCK 1/4-20                           |
| 9     | 1008192-0002 | 2   | GUIDE ROD: 0.25 OD SOLID, 54.75"             |
| 10    | 1010712-2801 | 1   | WLDMT: BRACKET, INC WEIGHT SPACER, 6" -CHR   |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

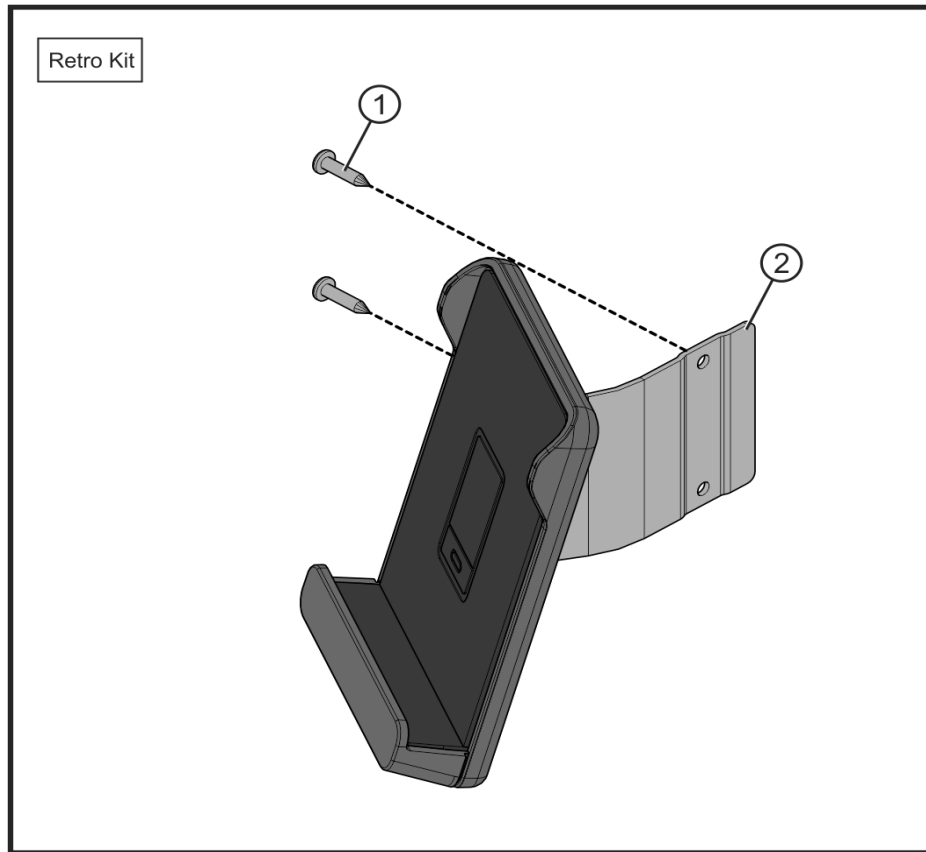
## Rear Shroud



| Ref # | Part Number     | Qty | Description                         |
|-------|-----------------|-----|-------------------------------------|
| 1     | 1018509-0001    | 1   | ASSY: TOP TRIM, PLACARD MNT         |
| 2     | 9415801         | 2   | GASKET, TRAP TUBE                   |
| 3     | 9412701         | 2   | ASSY, TRAP TUBE, CAP -BTM           |
| 4     | 3275801         | 2   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 5     | 1006620-0001    | 10  | RETAINER: PANEL, 9/32 X 1/2 NYL     |
| 6     | 3237405         | 3   | PLUG, 7/16 IN HOLE                  |
| 7     | 0017-00101-1587 | 4   | RVT 201X0413X.354 T NY NO           |
| 8     | 0017-00042-1147 | 2   | GROMMET: SCREW, 8 OR 10             |
| 9     | 1009335-0001    | 1   | SHROUD: REAR, W/LOGO, STD           |
| 10    | 1008491-0001    | 1   | LABEL, LIFE FITNESS, 16IN           |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

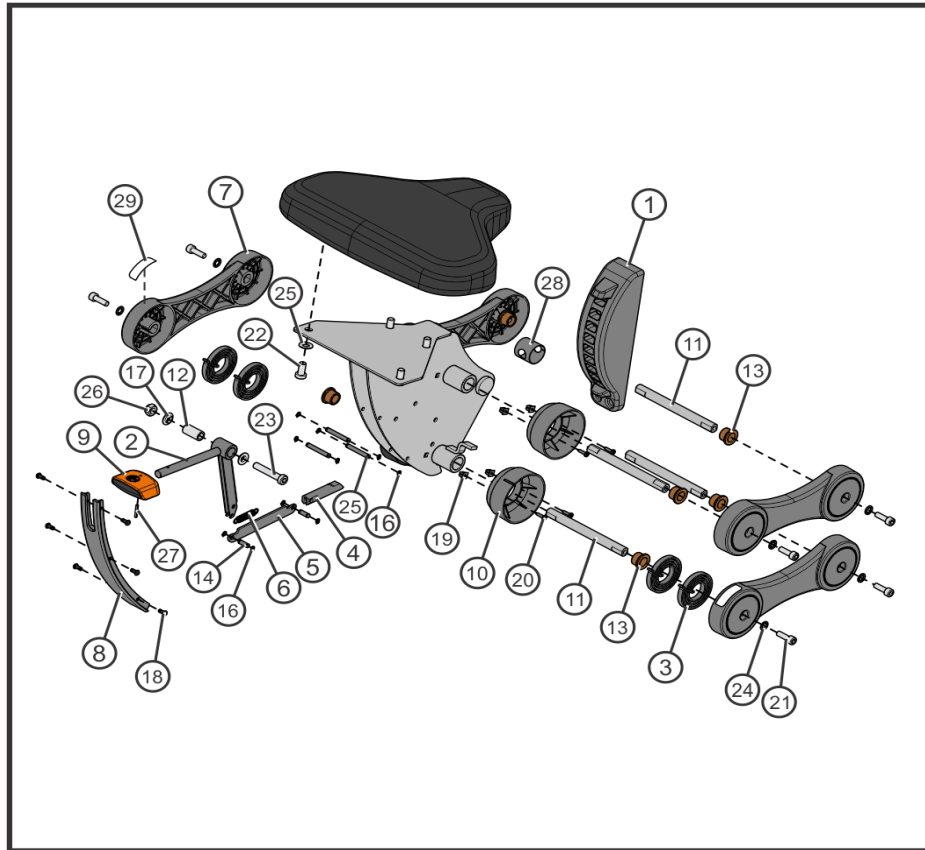
## Retro Kit Device Holder



| Ref # | Part Number  | Qty | Description                               |
|-------|--------------|-----|-------------------------------------------|
| 1     | 1016970-0001 | 1   | SHELF: DEVICE HOLDER SUBSASSY             |
| 2     | 1018305-2801 | 1   | BRACKET: DEVICE HOLDER, RIGHT, 14 GA -CHR |
| 3     | 1018964-0001 | 2   | SCREW: #8-18 X 3/4, SELF-DRILL, HWH, BZ   |
| 4     | 3275801      | 3   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB       |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Seat Assembly

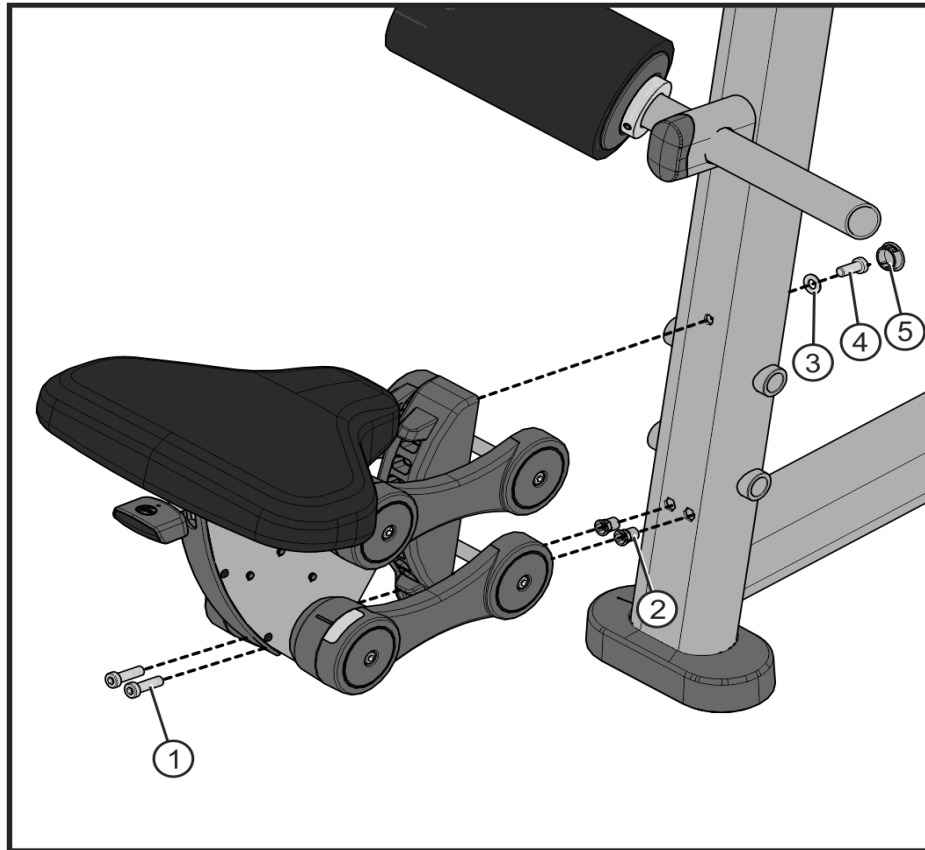


| Ref # | Part Number     | Qty | Description                         |
|-------|-----------------|-----|-------------------------------------|
| 1     | 1000144-0001    | 1   | ADJUST BRKT, SS RF SEAT             |
| 2     | 9400628         | 1   | WLDMT, SS-PD SEAT HANDLE, CHR       |
| 3     | 9365401         | 4   | SPRING, SPIRAL TORSION              |
| 4     | 9401101         | 1   | PULLPIN, SS-SEAT                    |
| 5     | 9401001         | 1   | PLATE, SS-SEAT HANDLE CONNECT       |
| 6     | 3239201         | 1   | SPRING, EXT, .375 X .049 X 2.0      |
| 7     | 9365228         | 4   | SEAT LINK, CAST -CHR                |
| 8     | 9402201         | 1   | GUARD, SS-SEAT, CHR                 |
| 9     | 9402503         | 1   | HANDLE, SS-SEAT - YEL               |
| 10    | 9402801         | 4   | ADJUST RING, SS-SEAT, CHR           |
| 11    | 9448401         | 4   | SHAFT, SS-SEAT, 15MM                |
| 12    | 7776501         | 1   | SHAFT, .625 X .406 X 1.200          |
| 13    | 3275004         | 8   | BEARING, FLANGE, METRIC 15MM        |
| 14    | 7407501         | 2   | PIN, LINK X .520                    |
| 15    | 9541701         | 3   | PIN, LINK                           |
| 16    | 3232401         | 10  | RNG, BRE .230,5100-25, ST,PP,B      |
| 17    | 7776401         | 2   | SPACER, FLANGE .406 X .495 X .81    |
| 18    | 0017-00101-1587 | 6   | RVT 201X0413X.354 T NY NO           |
| 19    | 0017-00042-1147 | 8   | GROMMET: SCREW, 8 OR 10             |
| 20    | 3275801         | 8   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 21    | 3276202         | 8   | SCREW, SHCS M8 X 1.25 X "L"         |
| 22    | 3236201         | 4   | M10 X 1.5 X 20 SHCS, LOW HEAD       |

| Ref # | Part Number | Qty | Description                    |
|-------|-------------|-----|--------------------------------|
| 23    | 3236208     | 1   | M10 X 1.5 X 55 SHCS, LOW HEAD  |
| 24    | 3239502     | 8   | WSH, 326-.602-031 IN-D ST ZN   |
| 25    | 3236601     | 4   | WASHER,3/8 SAE STAINLESS STEEL |
| 26    | 3236801     | 1   | NUT, NYLOCK M10 X 1.5 SS       |
| 27    | 3110010     | 1   | ROLL PIN, 1/8 X DIA X 7/8      |
| 28    | 9485701     | 1   | PAINT GUARD, PIN HOUSING       |
| 29    | 9480801     | 1   | LABEL; SEAT POSITION, SMALL    |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

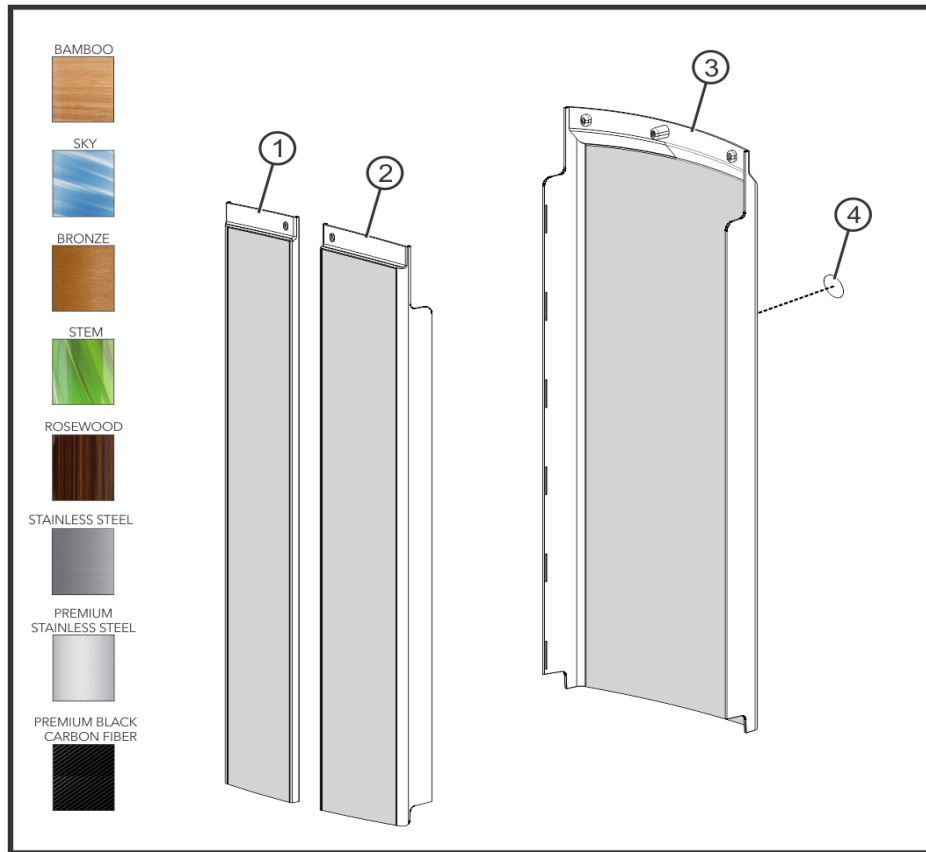
## Seat Connecting Hardware



| Ref # | Part Number | Qty | Description                         |
|-------|-------------|-----|-------------------------------------|
| 1     | 3236204     | 2   | M10 X 1.5 X 35 SHCS, LOW HEAD       |
| 2     | 3238601     | 2   | M10X1.5 BLIND THREADED INSERT (HEX) |
| 3     | 3236601     | 1   | WASHER, 3/8 SAE STAINLESS STEEL     |
| 4     | 3236202     | 1   | M10 X 1.5 X 25 SHCS, LOW HEAD       |
| 5     | 3237407     | 1   | PLUG, 1 IN HOLE                     |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Shroud Wraps

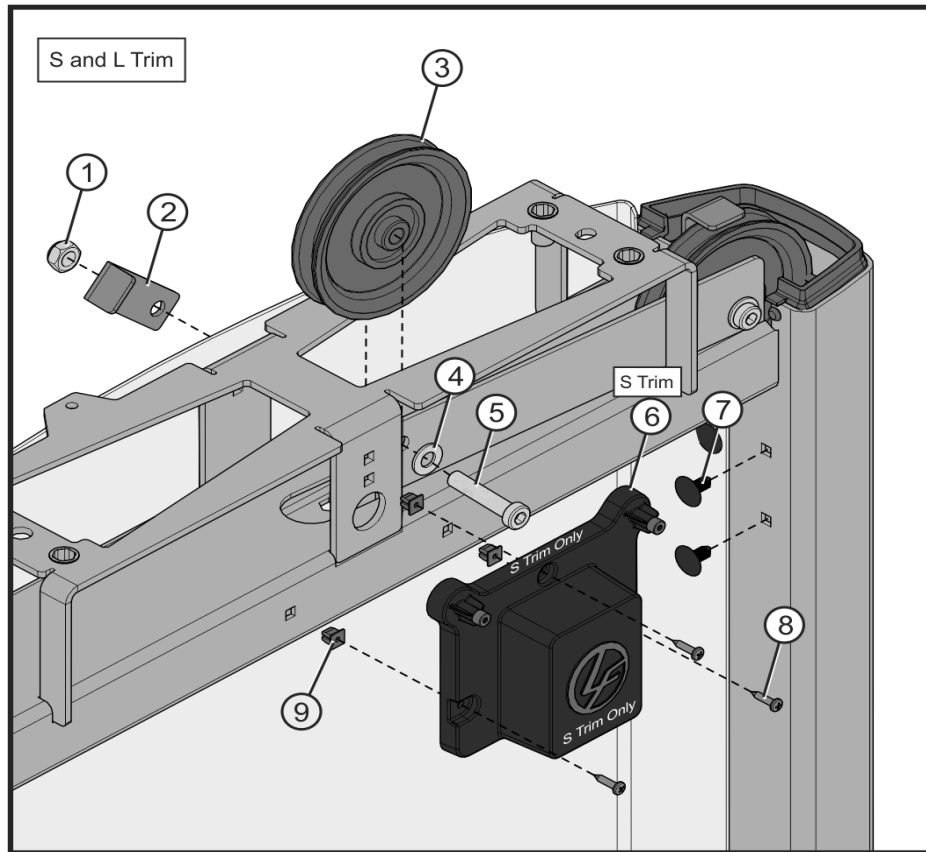


| Ref # | Part Number  | Qty | Description                        |
|-------|--------------|-----|------------------------------------|
| 1     | 1003204-0007 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-SS   |
| 1     | 1003204-0006 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-RSW  |
| 1     | 1003204-0005 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-STM  |
| 1     | 1003204-0003 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-SKY  |
| 1     | 1003204-0002 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-BAM  |
| 1     | 1003204-0009 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-PBCF |
| 1     | 1003204-0008 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-PSS  |
| 1     | 1003204-0004 | 1   | SHROUD, SS, FNT, LT, SRT, ABS-BRZ  |
| 2     | 1003203-0009 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-PBCF |
| 2     | 1003203-0008 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-PSS  |
| 2     | 1003203-0007 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-SS   |
| 2     | 1003203-0006 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-RSW  |
| 2     | 1003203-0005 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-STM  |
| 2     | 1003203-0004 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-BRZ  |
| 2     | 1003203-0003 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-SKY  |
| 2     | 1003203-0002 | 1   | SHROUD, SS, FNT, RT, SRT, ABS-BAM  |
| 3     | 1003205-0006 | 1   | SHROUD, SS, REAR, SRT, ABS-RSW     |
| 3     | 1003205-0007 | 1   | SHROUD, SS, REAR, SRT, ABS-SS      |
| 3     | 1003205-0008 | 1   | SHROUD, SS, REAR, SRT, ABS-PSS     |
| 3     | 1003205-0009 | 1   | SHROUD, SS, REAR, SRT, ABS-PBCF    |
| 3     | 1003205-0002 | 1   | SHROUD, SS, REAR, SRT, ABS-BAM     |
| 3     | 1003205-0003 | 1   | SHROUD, SS, REAR, SRT, ABS-SKY     |

| Ref # | Part Number     | Qty | Description                                      |
|-------|-----------------|-----|--------------------------------------------------|
| 3     | 1003205-0004    | 1   | SHROUD, SS, REAR, SRT, ABS-BRZ                   |
| 3     | 1003205-0005    | 1   | SHROUD, SS, REAR, SRT, ABS-STM                   |
| 4     | AK58-00245-2401 | 1   | MEDALLION-ASSY: BUG, LIFE FITNESS, CHARCOAL GRAY |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

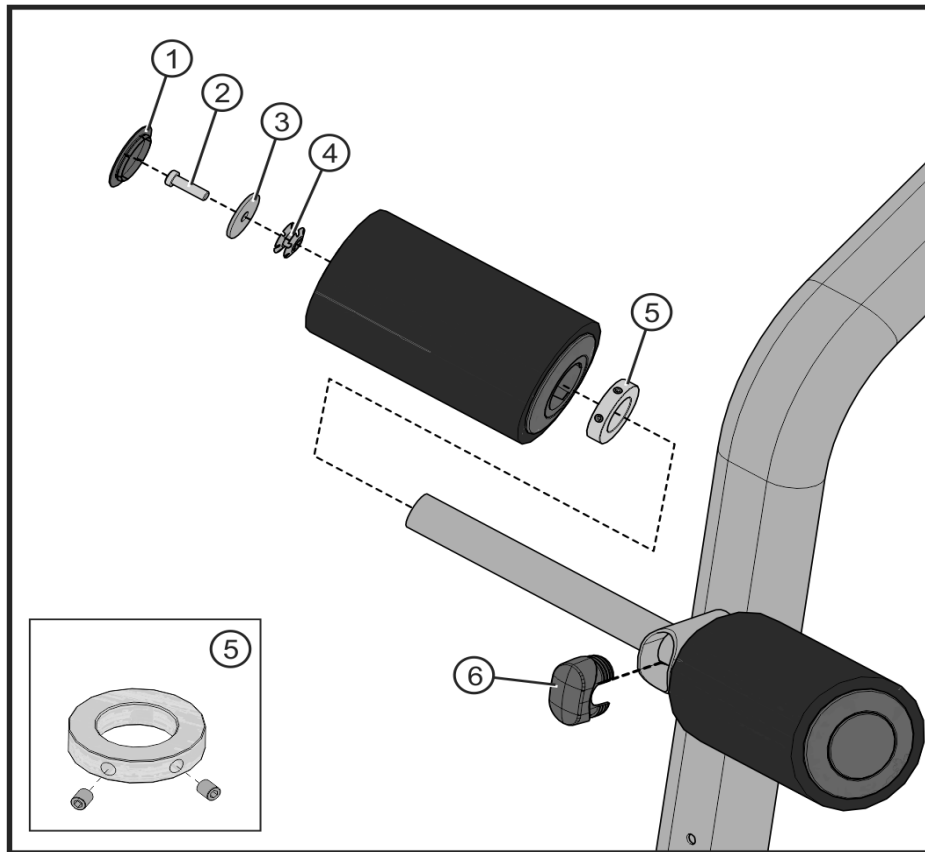
## S and L Trim Tower Top



| Ref # | Part Number     | Qty | Description                           |
|-------|-----------------|-----|---------------------------------------|
| 1     | 3236801         | 1   | NUT, NYLOCK M10 X 1.5 SS              |
| 2     | 6757701         | 1   | CLIP, CABLE 2-7/8 X 1 X 1             |
| 3     | 9319901         | 1   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 4     | 3236601         | 1   | WASHER, 3/8 SAE STAINLESS STEEL       |
| 5     | 3236207         | 1   | M10 X 1.5 X 50 SHCS, LOW HEAD         |
| 6     | 1006334-0001    | 1   | ASSY, DUMMY HOUSING                   |
| 7     | 1006620-0001    | 2   | RETAINER: PANEL, 9/32 X 1/2 NYL       |
| 8     | 3275801         | 3   | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB   |
| 9     | 0017-00042-1147 | 3   | GROMMET: SCREW, 8 OR 10               |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

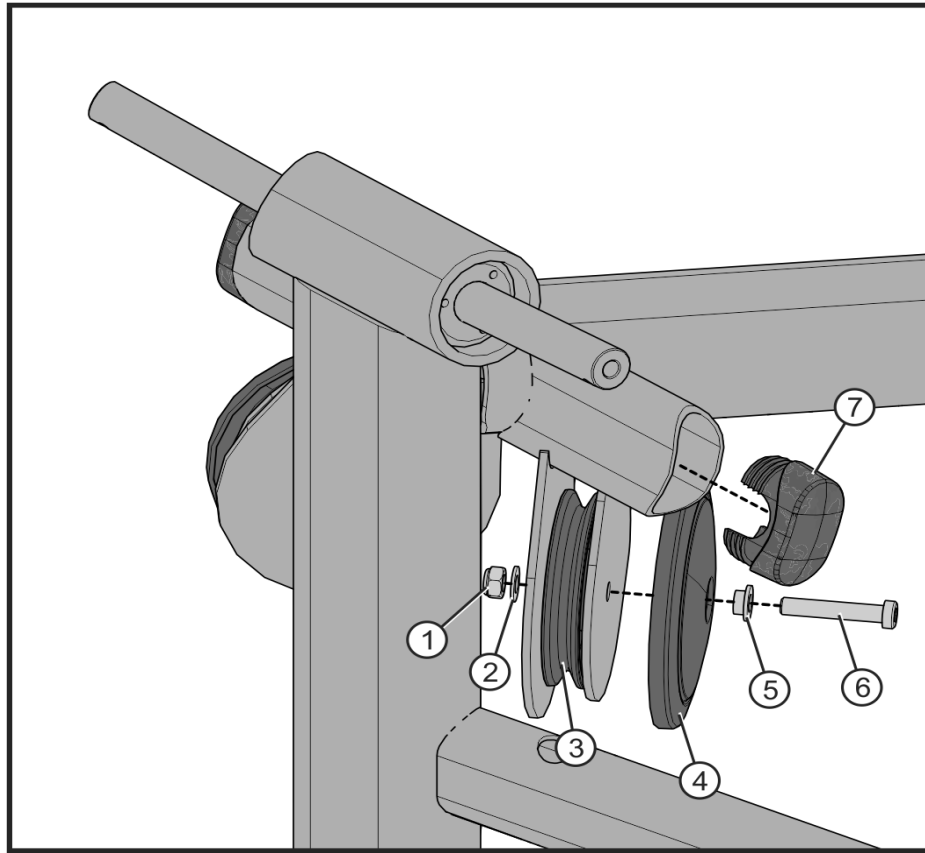
## Thigh Hold Down



| Ref # | Part Number | Qty | Description                   |
|-------|-------------|-----|-------------------------------|
| 1     | 7308702     | 1   | CAP, BEARING HOUSING          |
| 2     | 3236204     | 1   | M10 X 1.5 X 35 SHCS, LOW HEAD |
| 3     | 7322301     | 1   | PLATE, 1.97 OD X .447 ID 10GA |
| 4     | 7347301     | 1   | NUT, SPIDER M10 X 1.5         |
| 5     | 7357901     | 1   | COLLAR, SHAFT 1.53 ID ALUM    |
| 6     | 7333802     | 1   | CAP, SMALL FLOV-END           |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

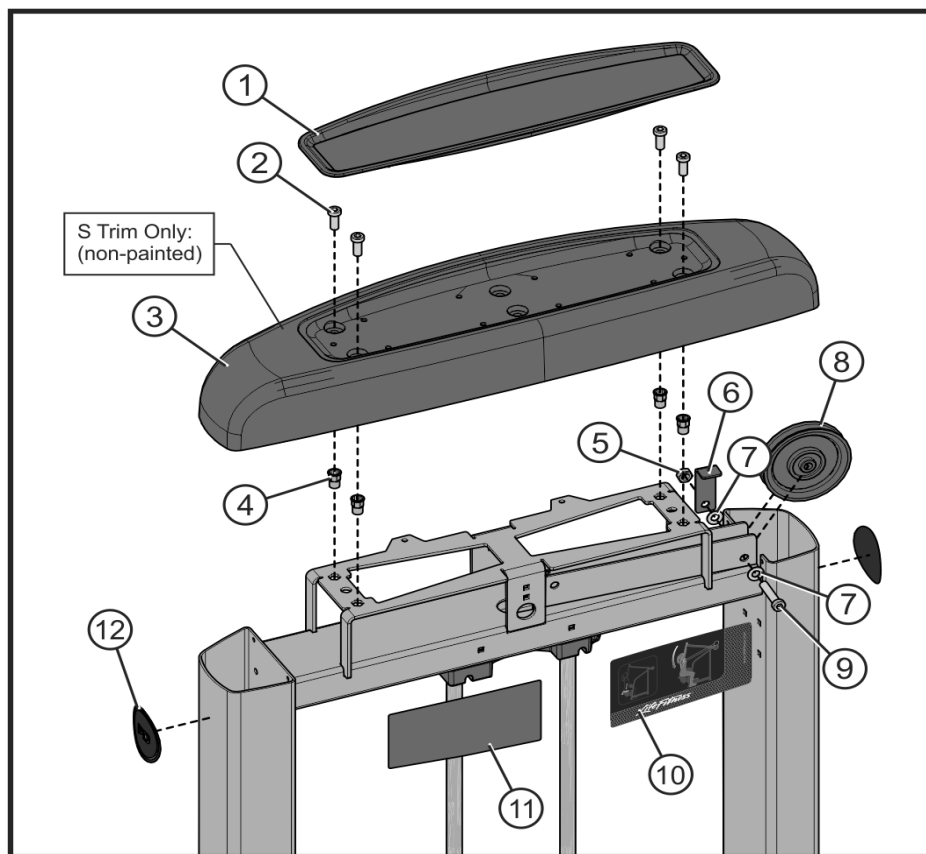
## Top Pulleys



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 3236801     | 1   | NUT, NYLOCK M10 X 1.5 SS              |
| 2     | 3236601     | 1   | WASHER, 3/8 SAE STAINLESS STEEL       |
| 3     | 9319901     | 1   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 4     | 8104502     | 1   | COVER, PULLEY-BOLTED NOTCHED          |
| 5     | 7630101     | 1   | RETAINER, CM/MJ, PULLEY               |
| 6     | 3236208     | 1   | M10 X 1.5 X 55 SHCS, LOW HEAD         |
| 7     | 7333802     | 1   | CAP, SMALL FLOV-END                   |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Tower Top

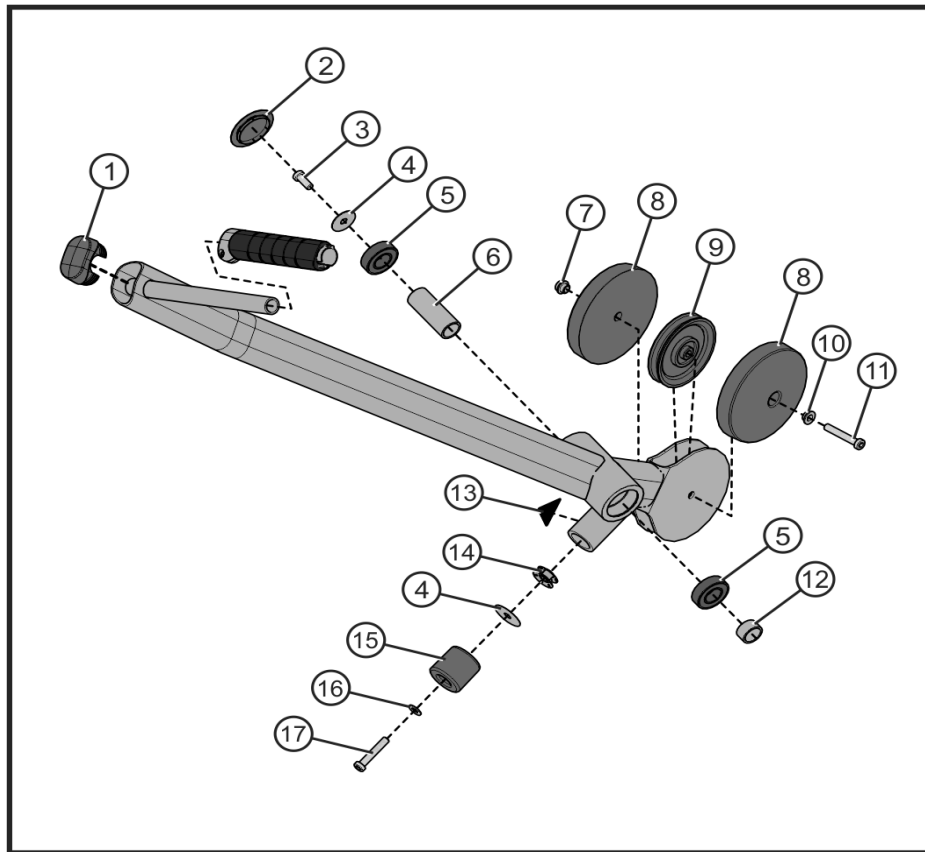


| Ref # | Part Number  | Qty | Description                           |
|-------|--------------|-----|---------------------------------------|
| 1     | 9411201      | 1   | TRAY, TOWER TOP CAP                   |
| 2     | 3236202      | 4   | M10 X 1.5 X 25 SHCS, LOW HEAD         |
| 3     | 9436701      | 1   | CAP, TOWER, TOP, PLASTIC              |
| 4     | 3238601      | 4   | M10X1.5 BLIND THREADED INSERT (HEX)   |
| 5     | 3236801      | 1   | NUT, NYLOCK M10 X 1.5 SS              |
| 6     | 6757701      | 1   | CLIP, CABLE 2-7/8 X 1 X 1             |
| 7     | 3236601      | 2   | WASHER, 3/8 SAE STAINLESS STEEL       |
| 8     | 9319901      | 1   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 9     | 3236208      | 1   | M10 X 1.5 X 55 SHCS, LOW HEAD         |
| 10    | 9477301      | 1   | LABEL, SS-PD PLACARD, RH              |
| 11    | 1017678-0001 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - ENG |
| 11    | 1017678-0004 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - SPN |
| 11    | 1017678-0007 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - JAP |
| 11    | 1017678-0008 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - POR |
| 11    | 1017678-0010 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - RUS |
| 11    | 9465712      | 1   | LABEL, SS-PD PLACARD, LH CHI          |
| 11    | 9465710      | 1   | LABEL, SS-PD PLACARD, LH RUS          |
| 11    | 1017678-0012 | 1   | LABEL: SS-PD PLACARD, TRACK, LH - CHI |
| 11    | 9465707      | 1   | LABEL, SS-PD PLACARD, LH JAP          |
| 11    | 9465704      | 1   | LABEL, SS-PD PLACARD, LH SPN          |
| 11    | 9465701      | 1   | LABEL, SS-PD PLACARD, LH ENG          |
| 11    | 9465708      | 1   | LABEL, SS-PD PLACARD, LH POR          |

| Ref # | Part Number  | Qty | Description             |
|-------|--------------|-----|-------------------------|
| 12    | 1018646-0001 | 2   | LABEL: MACHINE CODE, PD |
| 12    | 1018637-0001 | 2   | LABEL: MACHINE CODE, JD |
| 12    | 1018653-0001 | 4   | LABEL: MACHINE CODE, PX |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Work Arm



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 7333802     | 1   | CAP, SMALL FLOW-END                   |
| 2     | 7308702     | 1   | CAP, BEARING HOUSING                  |
| 3     | 3236202     | 1   | M10 X 1.5 X 25 SHCS, LOW HEAD         |
| 4     | 3236701     | 1   | WSHR,FENDER 3/8 ID X 1.5 OD SS        |
| 5     | 3235601     | 2   | BEARING, 6205 BALL                    |
| 6     | 7330003     | 1   | SPACER, INTERNAL X 3.235              |
| 7     | 7335401     | 1   | NUT, M10 X 1.5 SOCKET HEAD            |
| 8     | 9326001     | 2   | COUNTER WEIGHT, SS-PD                 |
| 9     | 9319901     | 1   | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD |
| 10    | 7630101     | 1   | RETAINER, CM/MJ, PULLEY               |
| 11,17 | 3236209     | 2   | M10 X 1.5 X 60 SHCS, LOW HEAD         |
| 12    | 7330002     | 1   | SPACER, INTERNAL X .653               |
| 13    | 8039501     | 1   | LABEL, WARNING TRIANGLE               |
| 14    | 7347301     | 1   | NUT, SPIDER M10 X 1.5                 |
| 15    | 9414501     | 1   | BUMPER, HARD STOP                     |
| 16    | 3236601     | 1   | WASHER,3/8 SAE STAINLESS STEEL        |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

# Frame and Upholstery Color Chart

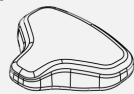
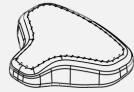
## Insignia Series Options and Key

### FRAME COLOR OPTION

SELECT POWDERCOAT COLOR

- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC
- ☐ MIDNIGHT METALLIC
- ☐ MOCHA SAND
- ☐ NICKEL
- ☐ PLATINUM
- ☐ RED
- ☐ TITANIUM
- ☐ WHITE
- ☐ YELLOW
- ☐ CUSTOM

### UPHOLSTERY OPTION

☐ SINGLE STITCH

☐ DOUBLE STITCH


### UPHOLSTERY COLOR OPTION

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ CROCUS
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTTO
- ☐ GUN METAL
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ JADE
- ☐ NAVY
- ☐ NORTHWOODS GREEN
- ☐ PAPRIKA
- ☐ PLUM
- ☐ PUTTY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SPACE BLUE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ TURQUOISE
- ☐ WHEAT
- ☐ CUSTOM

### LANGUAGE OPTION

SELECT LANGUAGE

- ☐ 01 ENGLISH
- ☐ 02 GERMAN
- ☐ 03 FRENCH
- ☐ 04 SPANISH
- ☐ 05 ITALIAN
- ☐ 06 DUTCH
- ☐ 07 JAPANESE
- ☐ 08 PORTUGUESE
- ☐ 10 RUSSIAN
- ☐ 11 TURKISH
- ☐ 12 CHINESE
- ☐ 13 ARABIC

### WEIGHT STACK OPTION

- ☐ P - BASE STACK
- ☐ C - LIGHT STACK
- ☐ X - HEAVY STACK

- ☐ POUNDS
- ☐ KILOGRAMS

### SHROUD OPTION

- ☐ REAR
- ☐ FRONT/REAR

### SHROUD WRAP OPTION

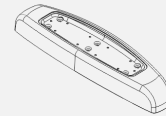
(FRONT ONLY)

- ☐ BAMBOO
- ☐ BLACK CARBON FIBER
- ☐ BRONZE
- ☐ FULL SHROUD
- ☐ PREMIUM STAINLESS STEEL
- ☐ ROSEWOOD
- ☐ SKY
- ☐ STAINLESS STEEL
- ☐ STEM
- ☐ CUSTOM

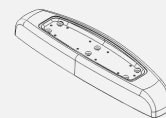
### TRIM OPTION

☐ S

- PLASTIC TOWER CAP
- STANDARD GRIP
- NO REP COUNTER


☐ L

- PAINTED CAST TOWER CAP
- ERGO GRIP
- REP COUNTER



### KEY

LANGUAGE ① ② ③

Items with Black call-outs require the last two digits (XX) to be replaced with language codes listed above. IE: 12345XX should be 1234501 for English.

UPHOLSTERY ① ② ③

Items with Gray call-outs require the upholstery color within the order notes. IE: Putty.

FRAME COLOR ① ② ③

Items with Blue call-outs require the powder coat frame color to be within the order notes.

