

# Row HX Trainer Base & Console - Light Wood

HXL-ALLX-101

## Parts Manual

2/5/2024 22:15:09 PM





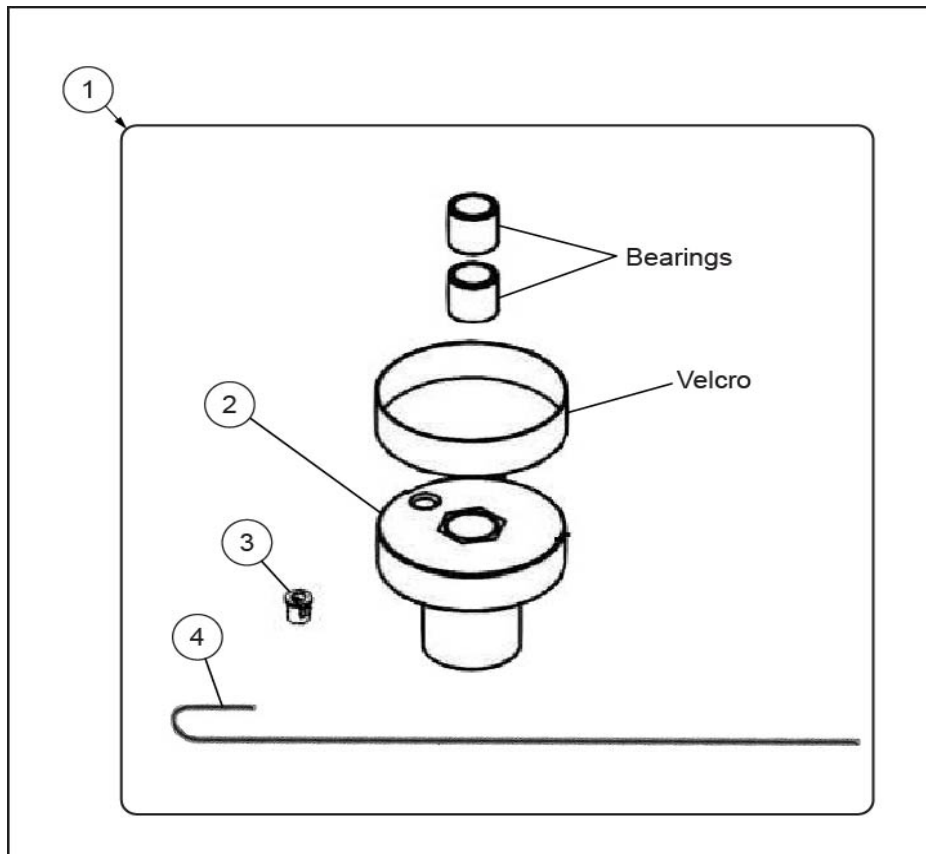
## Table of Contents

---

|                                                              |                    |
|--------------------------------------------------------------|--------------------|
| <a href="#">Belt and Bungee Pulley Assembly.....</a>         | <a href="#">3</a>  |
| <a href="#">Complete Assembly.....</a>                       | <a href="#">4</a>  |
| <a href="#">Footplate Assembly.....</a>                      | <a href="#">5</a>  |
| <a href="#">Handle Assembly.....</a>                         | <a href="#">6</a>  |
| <a href="#">Hardware Kit.....</a>                            | <a href="#">7</a>  |
| <a href="#">Lower Main Frame and Seat Rail Assembly.....</a> | <a href="#">8</a>  |
| <a href="#">Main Frame Assembly.....</a>                     | <a href="#">9</a>  |
| <a href="#">Miscellaneous.....</a>                           | <a href="#">11</a> |
| <a href="#">Seat Assembly.....</a>                           | <a href="#">12</a> |
| <a href="#">Tank Cover Assembly.....</a>                     | <a href="#">13</a> |

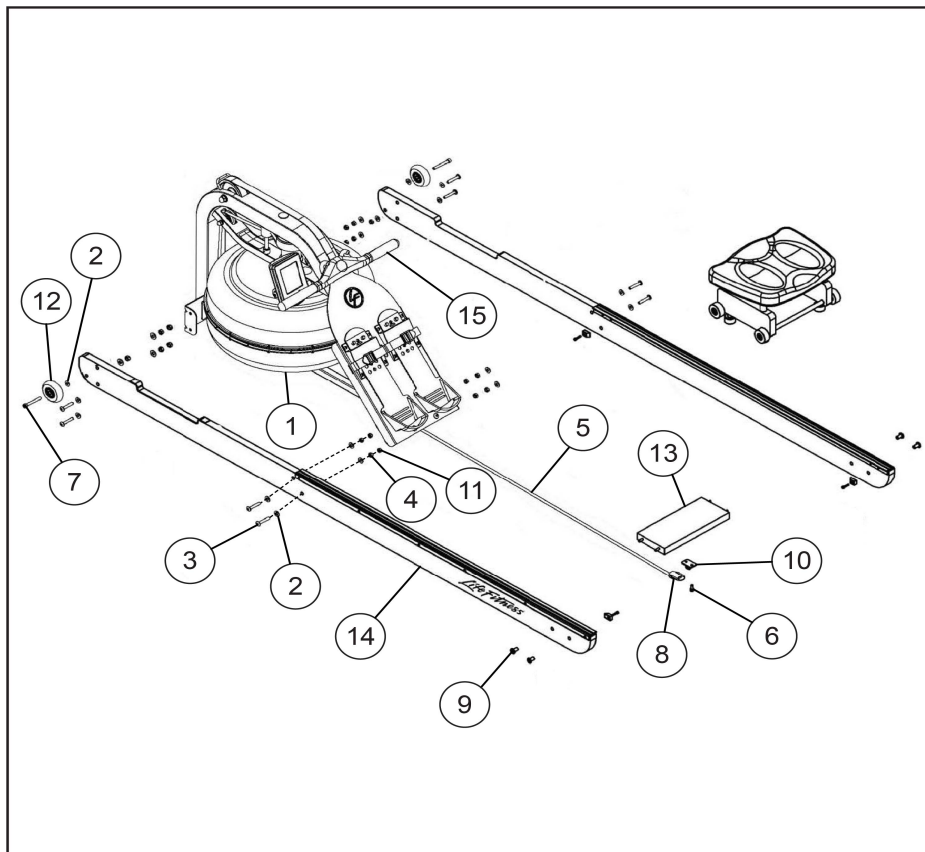
## Belt and Bungee Pulley Assembly

---



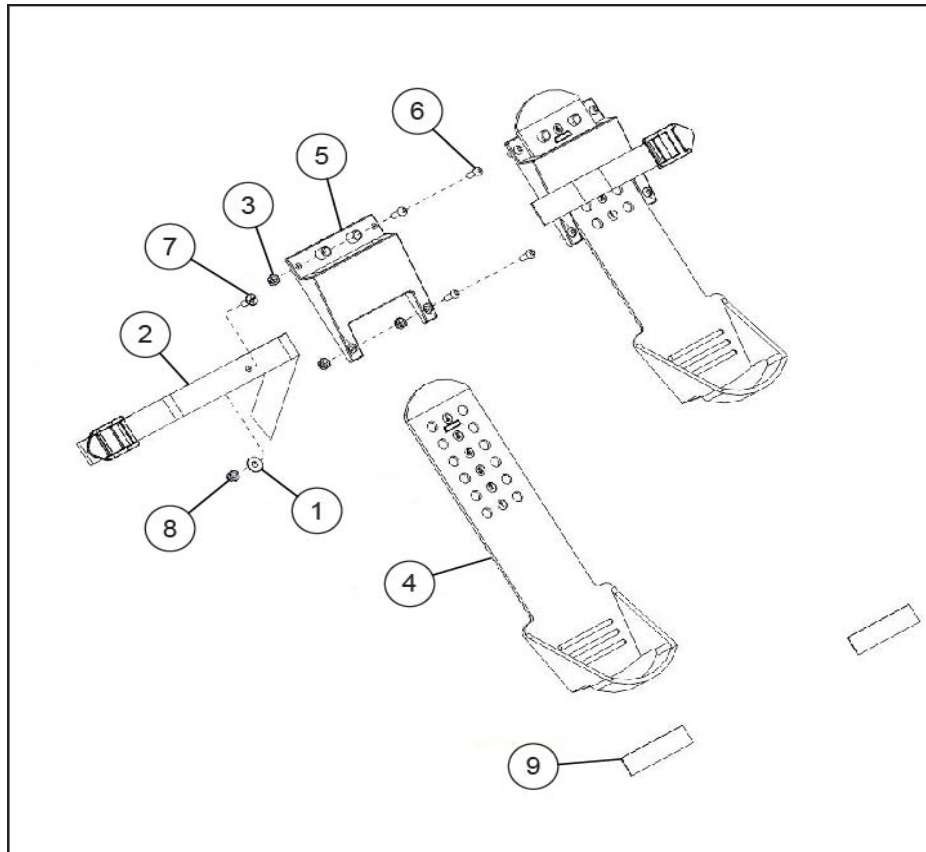
| Ref # | Part Number      | Qty | Description                                       |
|-------|------------------|-----|---------------------------------------------------|
| 1     | OK106-0A059-0000 | 1   | 0A059, BELT AND BUNGEE PULLEY ASSEMBLY            |
| 2     | OK106-60900-0000 | 1   | 60900, PULLEY, BELT, BUNGEE, VELCRO, BEARINGS     |
| 3     | OK106-65922-0000 | 1   | Crimped end                                       |
| 4     | OK106-65924-0000 | 1   | 65924, ROPE, BUNGEE, 8MMX2230, CRIMPED END, 65922 |

## Complete Assembly



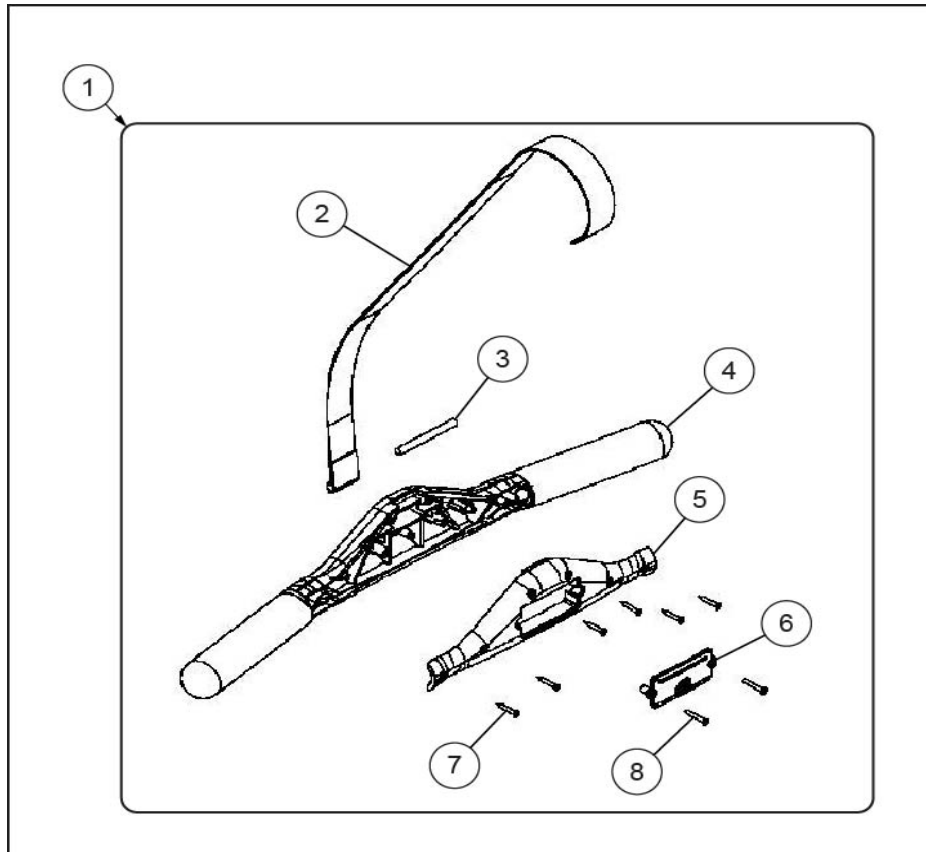
| Ref # | Part Number      | Qty | Description                                       |
|-------|------------------|-----|---------------------------------------------------|
| 1     | OK106-A1678-0000 | 1   | ASSEMBLY: 5 LEVEL TANK COMPLETE; HX ROWER         |
| 2     | OK106-65921-0000 | 20  | WASHER: M8.5X19X1.6-B, 65921                      |
| 3     | OK106-62811-0000 | 8   | 62811, BOLT, DOME HEAD, M8X45, B                  |
| 4     | OK106-62822-0000 | 8   | 62822, NUT, M8,B                                  |
| 5     | OK106-65924-0000 | 1   | 65924, ROPE, BUNGEE, 8MMX2230, CRIMPED END, 65922 |
| 6     | OK106-62812-0000 | 1   | 62812, BOLT, HEX HEAD, M6X15, B                   |
| 7     | OK106-62819-0000 | 2   | 62819, BOLT, HEX HEAD, M8X60, B                   |
| 8     | OK106-65820-0000 | 1   | 65820, BRACKET, BUNGEE, HOOK                      |
| 9     | OK106-66066-0000 | 4   | 66066, SCREW, SHOULDER, M6X10                     |
| 10    | OK106-65923-0000 | 1   | 65923, SLIDER, BUNGEE, 8MM                        |
| 11    | OK106-65931-0000 | 10  | NUT: M8-B, NYLOCK, 65931                          |
| 12    | OK106-66070-0000 | 2   | 66070, WHEEL, TRANSPORT                           |
| 13    | OK106-66357-0000 | 1   | 66357, BOARD, REAR, 268X115X23                    |
| 14    | OK106-0A121-0000 | 1   | 0A121, RAIL, SIDE, COMPLETE ASSEMBLY              |
| 15    | OK106-0A476-0000 | 1   | COMPLETE: PLASTIC HANDLE 0A476; HX ROWER          |

## Footplate Assembly



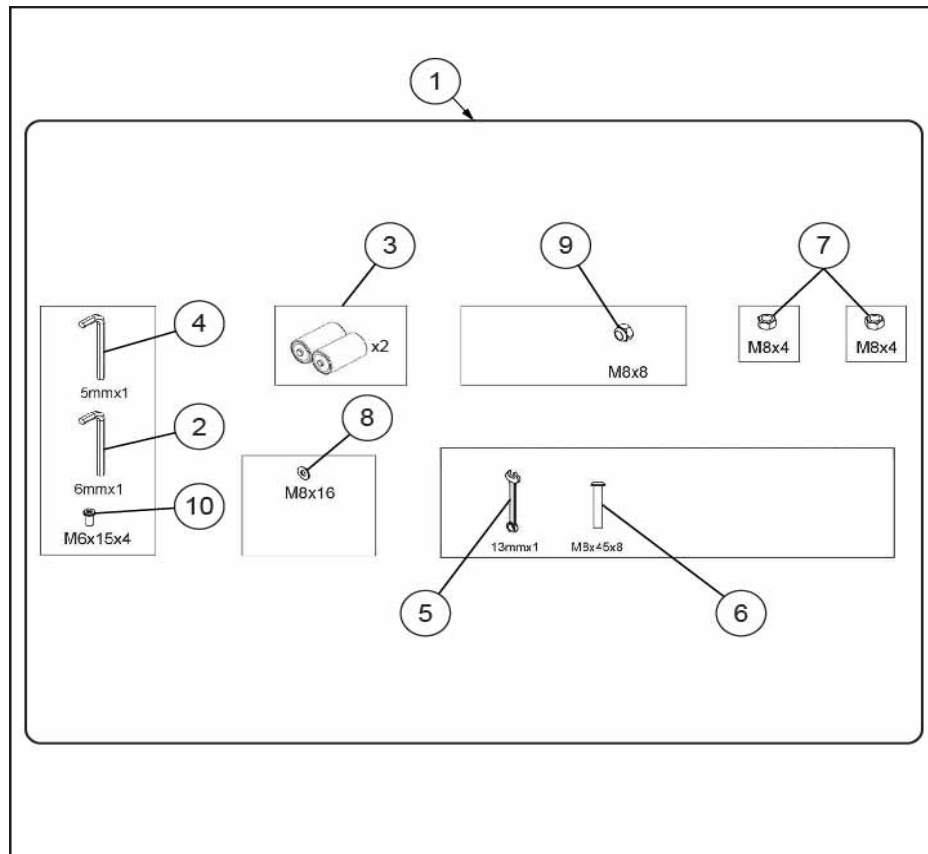
| Ref # | Part Number      | Qty | Description                        |
|-------|------------------|-----|------------------------------------|
| 1     | OK106-10100-0000 | 2   | WASHER: M6X16X1, 10100             |
| 2     | OK106-13176-0000 | 2   | STRAP/BUCKLE: FOOT, 13176          |
| 3     | OK106-30608-0000 | 8   | NUT: M5 - B, NYLOCK, 30608         |
| 4     | OK106-62063-0000 | 2   | SLIDER: FOOTPLATE, 62063           |
| 5     | OK106-62064-0000 | 2   | BASE: FOOTPLATE SLIDER, 62064      |
| 6     | OK106-65693-0000 | 8   | BOLT: M5X15, DOME HEAD, 65693      |
| 7     | OK106-11173-0000 | 2   | BOLT: M6X15-B, COUNTER SUNK, 11173 |
| 8     | OK106-65935-0000 | 2   | NUT: M6, NYLOCK, 65935             |
| 9     | OK106-65997-0000 | 2   | VELCRO: FOOTPLATE SLIDER, 65997    |

## Handle Assembly



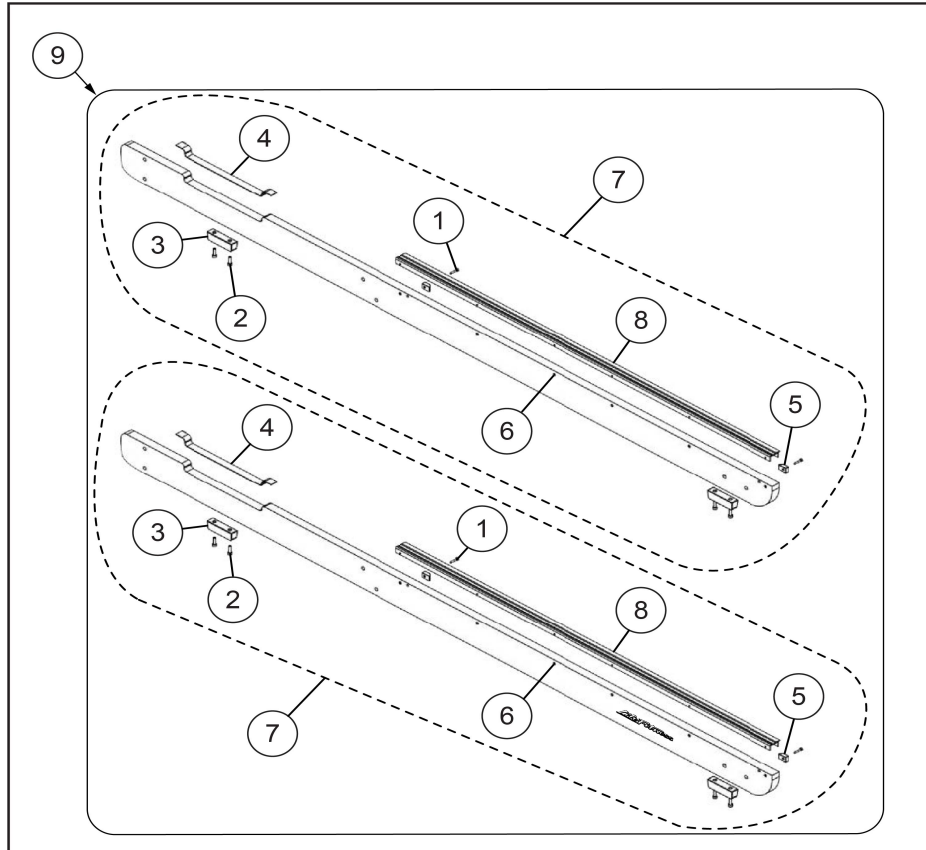
| Ref # | Part Number      | Qty | Description                                                              |
|-------|------------------|-----|--------------------------------------------------------------------------|
| 1     | OK106-0A476-0000 | 1   | COMPLETE: PLASTIC HANDLE 0A476; HX ROWER                                 |
| 2     | OK106-64504-0000 | 1   | BELT: PLASTIC HANDLE; 2900MM; HX ROWER                                   |
| 3     | OK106-64503-0000 | 1   | PIN: BELT; HX ROWER                                                      |
| 4     | OK106-64500-0000 | 1   | ASSEMBLY: HANDLE W/ PLST CAPS, PLST HANDLE GRIPS & M3 X 20 SCR; HX ROWER |
| 5     | OK106-64502-0000 | 1   | CAP: HANDLE PLASTIC; HX ROWER                                            |
| 6     | OK106-64510-0000 | 1   | CAP: BATTERY; HX ROWER                                                   |
| 7     | OK106-64512-0000 | 6   | SCREW: M3 X 20 COUNTER SUNK; SUS 64512                                   |
| 8     | OK106-64511-0000 | 2   | SCREW: M3X 12 RND HEAD PHILLIPS; SUS; M3 X 12                            |

## Hardware Kit



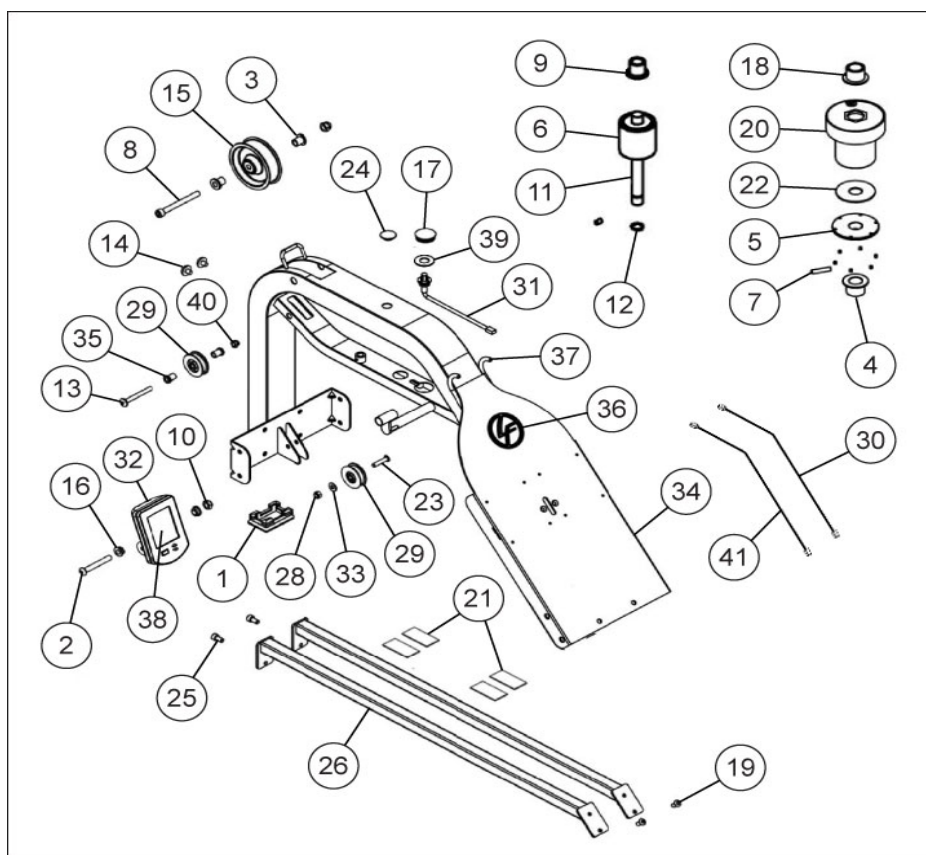
| Ref # | Part Number      | Qty | Description                      |
|-------|------------------|-----|----------------------------------|
| 1     | OK106-0HHXV-0000 | 1   | KIT: HARDWARE; HX ROWER          |
| 2     | OK106-10133-0000 | 1   | 10133, KEY, ALLEN, 6MM           |
| 3     | 170-01-00024-01  | 2   | BATTERY, D-CELL 2-PACK           |
| 4     | OK106-10911-0000 | 1   | 10911, KEY, ALLEN, 5MM           |
| 5     | OK106-10912-0000 | 1   | 10912, WRENCH, 13MM              |
| 6     | OK106-62811-0000 | 8   | 62811, BOLT, DOME HEAD, M8X45, B |
| 7     | OK106-62822-0000 | 8   | 62822, NUT, M8,B                 |
| 8     | OK106-65921-0000 | 16  | WASHER: M8.5X19X1.6-B, 65921     |
| 9     | OK106-65931-0000 | 8   | NUT: M8-B, NYLOCK, 65931         |
| 10    | OK106-66066-0000 | 4   | 66066, SCREW, SHOULDER, M6X10    |

## Lower Main Frame and Seat Rail Assembly



| Ref # | Part Number      | Qty | Description                                   |
|-------|------------------|-----|-----------------------------------------------|
| 1     | 0K106-62814-0000 | 4   | 62814, BOLT, HEX HEAD, M4X20, B               |
| 2     | 0K106-62815-0000 | 8   | 62815, BOLT, HEX HEAD, M6X20, B               |
| 3     | 0K106-66039-0000 | 4   | 66039, BUMPER, RAIL, SIDE                     |
| 4     | 0K106-66055-0000 | 2   | 66055, VELCRO, SIDR RAIL, 20X345              |
| 5     | 0K106-66056-0000 | 4   | 66056, SQUARE, BUMP STOP. 23X15X6.5           |
| 6     | 0K106-66074-0000 | 12  | 66074, SCREW, M3X15                           |
| 7     | 1007468-0001     | 2   | 0A221, RAIL, SIDE, COMPLETE ASSEMBLY, ROW STX |
| 8     | 0K106-66354-0000 | 2   | 66354, RUNNER, SEAT                           |
| 9     | 0K106-0A121-0000 | 1   | 0A121, RAIL, SIDE, COMPLETE ASSEMBLY          |

## Main Frame Assembly



| Ref # | Part Number      | Qty | Description                                   |
|-------|------------------|-----|-----------------------------------------------|
| 1     | OK106-10069-0000 | 1   | 10069, CAP, END, 75X50MM                      |
| 2     | OK106-65918-0000 | 1   | BOLT: M10X60, DOME HEAD, 65918                |
| 3     | OK106-60110-0000 | 2   | 60110, SPACER, BELT PULLEY, 10X24X23          |
| 4     | OK106-60113-0000 | 1   | 60113, BUSHING, MAIN SHAFT, OIL, 38X20X22     |
| 5     | OK106-60114-0000 | 1   | 60114, RING, MAGNET & 6XMAGNET, 60124         |
| 6     | OK106-60119-0000 | 1   | 60119, WHEEL, IDLE & 2XBEARINGS, 60112        |
| 7     | OK106-60120-0000 | 1   | 60120, PIN, ROLL, M6X30                       |
| 8     | OK106-60221-0000 | 1   | 60221, BOLT, HEX HEAD, M10x90, B              |
| 9     | OK106-60123-0000 | 1   | 60123, FRAME MOUNT, UPPER, IDLER SHAFT        |
| 10    | OK106-11097-0000 | 1   | NUT: M10, DOME HEAD, 11097                    |
| 11    | OK106-60125-0000 | 1   | 60125, SHAFT, PULLEY, IDLER                   |
| 12    | OK106-60126-0000 | 2   | 60126, CLIP, C, 10MM                          |
| 13    | OK106-61228-0000 | 1   | Dome Head Bolt M8x65 - B                      |
| 14    | OK106-60130-0000 | 2   | 60130, BUMPER, RUBBER, FRAME                  |
| 15    | OK106-60111-0000 | 1   | PULLEY, BELT/BEARING, 2X: 10X105X32, 60111    |
| 16    | OK106-10114-0000 | 2   | BUSHING: 20X16X13X10, PLASTIC, 10114          |
| 17    | OK106-60145-0000 | 1   | 60145, PLUG, FRAME, 38.1MM                    |
| 18    | OK106-60150-0000 | 1   | 60150, BUSHING, NYLON, MAIN SHAFT             |
| 19    | OK106-62807-0000 | 2   | 62807, BOLT, DOME HEAD, M8x15                 |
| 20    | OK106-60900-0000 | 1   | 60900, PULLEY, BELT, BUNGEE, VELCRO, BEARINGS |
| 21    | OK106-61001-0000 | 2   | 61001, STRIP, TANK BONDING, 3M, 40x40MM, VHB  |
| 22    | OK106-61066-0000 | 1   | 61066, WASHER, PLASTIC, M5920.1X2T            |

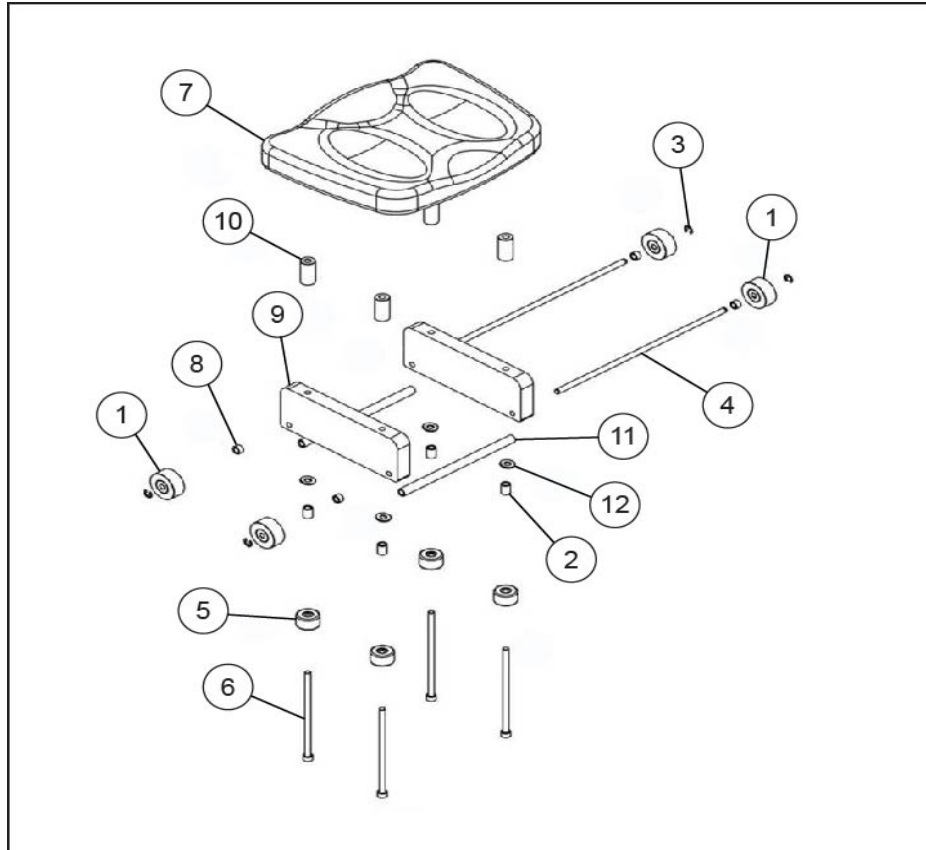
| Ref # | Part Number      | Qty | Description                                      |
|-------|------------------|-----|--------------------------------------------------|
| 23    | OK106-62810-0000 | 1   | 62810, BOLT, DOME HEAD, M8X35, B                 |
| 24    | OK106-65125-0000 | 1   | 65125, CAP, END, RUBBER, MAIN FRAME              |
| 25    | OK106-65142-0000 | 2   | 65142, BOLT, HEX HEAD, M8X15, B                  |
| 26    | OK106-65143-0000 | 2   | 65143, STRUT, TANK                               |
| 27    | OK106-10052-0000 | 1   | 10052, SCREW, GRUB, M4X6, B                      |
| 28    | OK106-65931-0000 | 2   | NUT: M8-B, NYLOCK, 65931                         |
| 29    | OK106-65988-0000 | 2   | 65988, PULLEY, BUNGEE, BEARING, SPACER           |
| 30    | OK106-11070-0000 | 1   | 11070, CABLE, SENSOR CONNECTING, 300MM           |
| 31    | OK106-11072-0000 | 1   | 11072, SENSOR, 100MM                             |
| 32    | OK106-70005-0000 | 1   | MONITOR: BLUETOOTH AUTO-ADJUST-L5-LF; HX ROWER   |
| 33    | OK106-65921-0000 | 1   | WASHER: M8.5X19X1.6-B, 65921                     |
| 34    | OK106-21223-0000 | 1   | FRAME: UPPER; HX ROWER                           |
| 35    | OK106-60108-0000 | 2   | 60108, SPACER, BUNGEE PULLEY, 8MM                |
| 36    | OK106-84322-0000 | 1   | 84322, BADGE, BUG, LF                            |
| 37    | OK106-90104-0000 | 2   | 90104, COVER, RUBBER, HOOK                       |
| 38    | OK106-70932-0000 | 1   | MONITOR: LCD FOR BLUETOOTH AUTO-ADJUST; HX ROWER |
| 39    | OK106-24005-0000 | 1   | 24005, SPRING WASHER M12                         |
| 40    | OK106-60129-0000 | 1   | 60129, NUT DOME HEAD M8                          |
| 41    | OK106-13224-0000 | 1   | WIRING: LEVEL; 300MM; HX ROWER                   |

## Miscellaneous

---

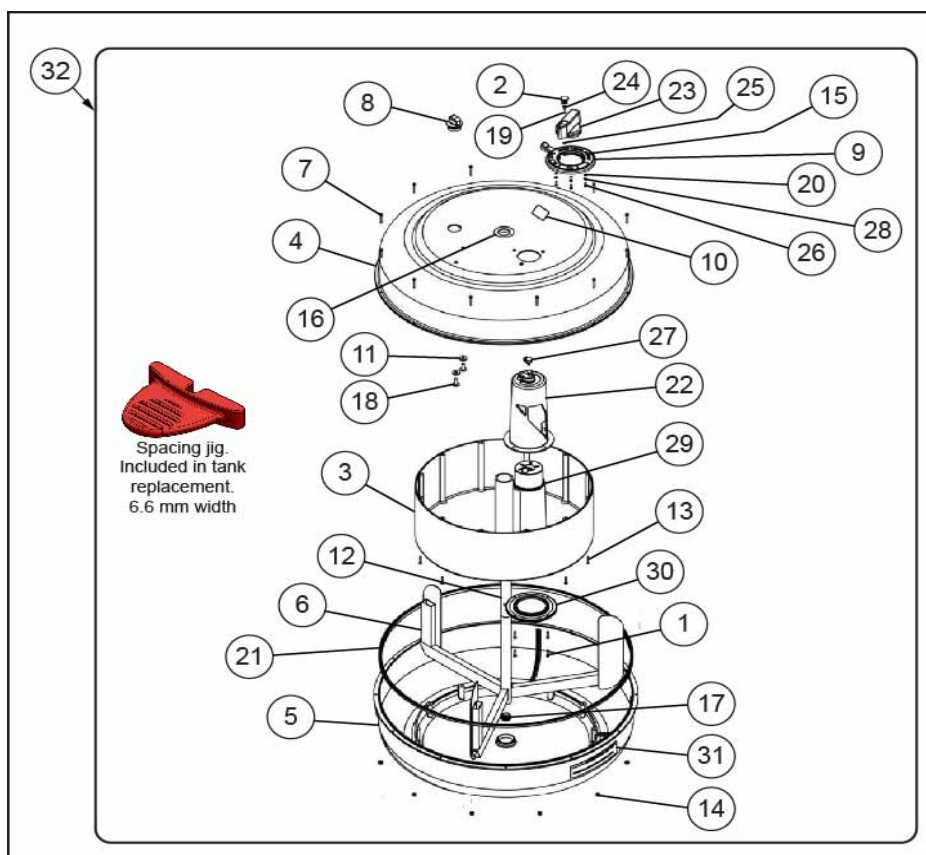
| Ref # | Part Number      | Qty | Description                                     |
|-------|------------------|-----|-------------------------------------------------|
| -     | OK106-62002-0000 | 1   | 62002 SIPHON PUMP                               |
| -     | OK106-10131-0000 | 1   | 10131 WATER TREATMENT TABLETS (1 strip=10 tabs) |

## Seat Assembly



| Ref # | Part Number      | Qty | Description                      |
|-------|------------------|-----|----------------------------------|
| 1     | OK106-66323-0000 | 4   | 66323, WHEEL, SEAT, 98A          |
| 2     | OK106-66065-0000 | 4   | 66065, SPACER, 12.7X8X19.5       |
| 3     | OK106-66064-0000 | 4   | 66064, ECLIP, D7                 |
| 4     | OK106-66063-0000 | 2   | 66063, SHAFT, AXEL, 8MM          |
| 5     | OK106-65702-0000 | 4   | WHEEL:-B, SEAT, 65702            |
| 6     | OK106-62818-0000 | 4   | 62818, BOLT, HEX HEAD, M8X160, B |
| 7     | OK106-66058-0000 | 1   | 66058, SEAT, LS, E28             |
| 8     | OK106-66059-0000 | 4   | 66059, SPACER, 12.7X8X8.5        |
| 9     | OK106-66060-0000 | 2   | 66060, FRAME, SEAT, 220X78.5X23  |
| 10    | OK106-66061-0000 | 4   | 66061, SPACER, 20X8X40           |
| 11    | OK106-66062-0000 | 2   | 66062, SPACER, 12X8X209          |
| 12    | OK106-65921-0000 | 4   | WASHER: M8.5X19X1.6-B, 65921     |

## Tank Cover Assembly



| Ref # | Part Number      | Qty | Description                                           |
|-------|------------------|-----|-------------------------------------------------------|
| 1     | OK106-66992-0000 | 4   | SCREW: M3 X 16 FLAT TAPPING; SUS; HX ROWER            |
| 2     | OK106-67988-0000 | 1   | CAP: ADJUSTER KNOB END; HX ROWER                      |
| 3     | OK106-65982-0000 | 1   | 65982, SHELL, TANK, INNER RESERVE                     |
| 4     | OK106-67991-0000 | 1   | SHELL: UPPER TANK; L4/L5; HX ROWER                    |
| 5     | 1008750-0001     | 1   | TANK: SHELL, LOWER, W/DECAL                           |
| 6     | OK106-65971-0000 | 1   | 65971, IMPELLER, AR                                   |
| 7     | OK106-63132-0000 | 12  | 63132, BOLT, ALLEN KEY, M3X20, SUS                    |
| 8     | OK106-63144-0000 | 1   | 63144, PLUG, TANK, HS                                 |
| 9     | OK106-64989-0000 | 1   | ASSEMBLY: ADJUSTER KNOB BASE W/DECAL; BLACK; HX ROWER |
| 10    | OK106-61001-0000 | 1   | 61001, STRIP, TANK BONDING, 3M, 40x40MM, VHB          |
| 11    | OK106-60247-0000 | 2   | O RING: 15.6 X 6.7 X 3.5 MM; HX ROWER                 |
| 12    | OK106-60304-0000 | 1   | 60304, SHAFT, FLYWHEEL, UPPER                         |
| 13    | OK106-10036-0000 | 12  | SCREW: M3X20 SUS, TAPPING, COUNTER SUNK, 10036        |
| 14    | OK106-60133-0000 | 12  | 60133, NUT, BYLOCK, M3, SUS                           |
| 15    | OK106-65885-0000 | 1   | 65885, DECAL, AR RESISTANCE, LF                       |
| 16    | OK106-60137-0000 | 1   | 60137, SPACER, SHAFT, IMPELLER, TANK, 19.9X40         |
| 17    | OK106-60138-0000 | 1   | 60138, CAP, END, IMPELLER                             |
| 18    | OK106-60139-0000 | 3   | 60139, SCREW, INTERNAL, TANK, M6X15, SUS              |
| 19    | OK106-10033-0000 | 1   | WASHER: 10X4.2X1 SUS, 10033                           |
| 20    | OK106-13040-0000 | 3   | O-RING: HX ROWER                                      |
| 21    | OK106-64118-0000 | 1   | 64118, SEAL, LARGE RING, TANK                         |

| Ref # | Part Number      | Qty | Description                                                               |
|-------|------------------|-----|---------------------------------------------------------------------------|
| 22    | 0K106-62983-0000 | 1   | TANK ADJUSTER OUTER VALVE, RUBBER SPACER & M6 BALL PLUNGER; RED; HX ROWER |
| 23    | 0K106-69987-0000 | 1   | KNOB: ADJUSTER; PLUS/V/XL; RED; HX ROWER                                  |
| 24    | 0K106-12178-0000 | 1   | BOLT: M3 X 10 DOME HEAD; SUS; HX ROWER                                    |
| 25    | 0K106-12179-0000 | 1   | WASHER: M3X8X1T; SUS; HX ROWER                                            |
| 26    | 0K106-12189-0000 | 3   | SCREW: M4 X 10 TANK INTERNAL; SUS; HX ROWER                               |
| 27    | 0K106-13221-0000 | 1   | POTENTIOMETER WITH HEX NUTS & WIRING 100MM: HX ROWER                      |
| 28    | 0K106-20126-0000 | 3   | WASHER: M4 X 12; PLASTIC; HX ROWER                                        |
| 29    | 0K106-62984-0000 | 1   | VALVE: TANK ADJUSTER INNER; RED; HX ROWER                                 |
| 30    | 0K106-66990-0000 | 1   | BASE: L4/L5 VALVE; RED; HX ROWER                                          |
| 31    | 0K106-63006-0000 | 1   | 63006, DECAL, HS TANK LEVEL                                               |
| 32    | 0K106-A1678-0000 | 1   | ASSEMBLY: 5 LEVEL TANK COMPLETE; HX ROWER                                 |

